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Lee

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(54) **HETEROCYCLIC COMPOUND AND
ORGANIC LIGHT EMITTING DEVICE
COMPRISING THE SAME**

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C07D 487/04 (2006.01)
C07D 491/147 (2006.01)
C07D 513/04 (2006.01)
(Continued)

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513/04 (2013.01); **C07D 513/14** (2013.01);
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(2013.01); **H01L 51/0052** (2013.01);
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(58) **Field of Classification Search**
None
See application file for complete search history.

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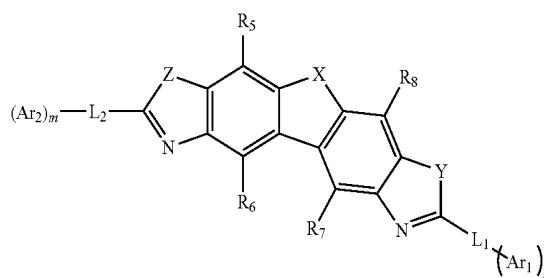
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(57) **ABSTRACT**

A compound represented by Formula 1 below and an organic
light-emitting device including the compound are provided:

Formula 1



Substituents in Formula 1 are the same as defined in the
specification.

20 Claims, 1 Drawing Sheet

SECOND ELECTRODE
EIL
ETL
EML
HTL
HIL
FIRST ELECTRODE

(51) **Int. Cl.**
C07D 513/14 (2006.01)
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C07F 7/08 (2006.01)
H01L 51/50 (2006.01)

(52) **U.S. Cl.**
 CPC **H01L51/0058** (2013.01); **H01L 51/0069**
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51/0072 (2013.01); **H01L 51/0094** (2013.01);
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SECOND ELECTRODE
EIL
ETL
EML
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FIRST ELECTRODE

HETEROCYCLIC COMPOUND AND ORGANIC LIGHT EMITTING DEVICE COMPRISING THE SAME

RELATED APPLICATIONS

This application claims the benefit of Korean Patent Application No. 10-2013-0046204, filed on Apr. 25, 2013, in the Korean Intellectual Property Office, the disclosure of which is incorporated herein by reference.

BACKGROUND

Field

One or more embodiments relate to a heterocyclic compound and an organic light-emitting device including the heterocyclic compound.

Description of the Related Technology

Organic light-emitting device (OLEDs), which are self-emitting devices, have advantages such as wide viewing angles, excellent contrast, quick response, high brightness, excellent driving voltage characteristics, and can provide multicolored images.

A typical OLED has a structure including a substrate, and an anode, a hole transport layer (HTL), an emission layer (EML), an electron transport layer (ETL), and a cathode which are sequentially stacked on the substrate. In this regard, the HTL, the EML, and the ETL are organic thin films comprising organic compounds.

An operating principle of an OLED having the above-described structure is as follows.

When a voltage is applied between the anode and the cathode, holes injected from the anode move to the EML via the HTL, and electrons injected from the cathode move to the EML via the ETL. The holes and electrons recombine in the EML to generate excitons. When the excitons drop from an excited state to a ground state, light is emitted.

There is an ongoing demand for a material having improved electrical stability, high charge-transfer or emission capability, and a high glass transition temperature that is high enough to prevent crystallization, in regards to existing unimolecular materials.

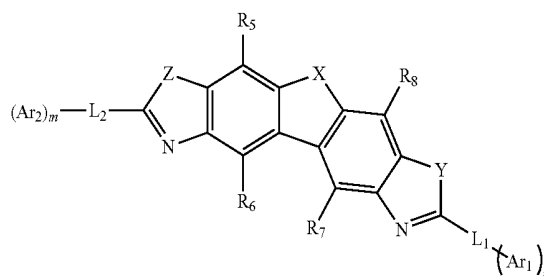
SUMMARY

One or more embodiments include a novel compound that may prevent crystallization when used to manufacture a device and that have good film formability. The novel compound is available as an electron transport material suitable for fluorescent or phosphorescent device of any color of red, green, blue, or white, and include an organic light-emitting device manufactured using the novel compound and having high efficiency, low driving voltage, high luminance, and long lifetime.

Additional aspects will be set forth in part in the description which follows and, in part, will be apparent from the description, or may be learned by practice of the presented embodiments.

According to one or more embodiments, there is provided a heterocyclic compound represented by Formula 1 below:

<Formula 1>



wherein, in Formula 1,

X is CR₁R₂, SiR₃R₄, S, or O;

Y and Z are each independently NAr₃, S, or O;

R₁ to R₈ are each independently a hydrogen atom, a deuterium atom, a cyano group, a substituted or unsubstituted C1-20 alkyl group, a substituted or unsubstituted C2-C60 alkenyl group, a substituted or unsubstituted C2-C60 alkynyl group, a substituted or unsubstituted C3-C60 cycloalkyl group, a substituted or unsubstituted C3-C60 cycloalkenyl group, a substituted or unsubstituted C6-C60 aryl group, a substituted or unsubstituted C2-C60 heteroaryl group, or a substituted or unsubstituted C6-C60 condensed polycyclic group;

L₁ and L₂ are each independently a bond, a substituted or unsubstituted C6-C60 arylene group, or a substituted or unsubstituted C2-C60 heteroarylene group;

Ar₁ to Ar₃ are the same or different, and are each independently a substituted or unsubstituted C2-C60 heteroaryl group, a substituted or unsubstituted C6-C60 aryl group, or a substituted or unsubstituted C6-C60 condensed polycyclic group; and

m and n are each independently an integer from 0 to 3, and m and n are not both zero.

According to one or more embodiments, an organic light-emitting device includes: a first electrode; a second electrode; and an organic layer disposed between the first electrode and the second electrode, and including the heterocyclic compound of Formula 1 above.

According to one or more embodiments, a flat panel display device includes the above-defined organic light-emitting device, wherein the first electrode of the organic light-emitting device is electrically connected to a source electrode or a drain electrode of a thin-film transistor.

BRIEF DESCRIPTION OF THE DRAWINGS

These and/or other aspects will become apparent and more readily appreciated from the following description of the embodiments, taken in conjunction with the accompanying drawing of which:

FIG. 1 schematically illustrates the structure of an organic light-emitting device according to an embodiment.

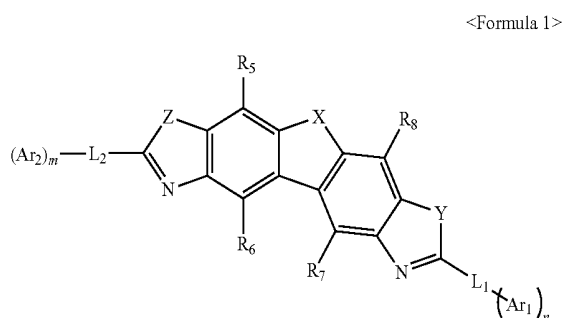
DETAILED DESCRIPTION

Reference will now be made in detail to embodiments, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to the like elements throughout. In this regard, the present embodiments may have different forms and should not be construed as being limited to the descriptions set forth herein. Accordingly, the embodiments are merely described below, by

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referring to the figures, to explain aspects of the present description. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items. Expressions such as “at least one of,” when preceding a list of elements, modify the entire list of elements and do not modify the individual elements of the list.

According to an aspect of the present embodiments, there is provided an organic light-emitting compound represented by Formula 1 below.



In Formula 1,

X is CR₁R₂, SiR₃R₄, S, or O;

Y and Z are each independently NAr₃, S, or O;

R₁ to R₈ are each independently a hydrogen atom, a deuterium atom, a cyano group, a substituted or unsubstituted C1-20 alkyl group, a substituted or unsubstituted C2-C60 alkenyl group, a substituted or unsubstituted C2-C60 alkynyl group, a substituted or unsubstituted C3-C60 cycloalkyl group, a substituted or unsubstituted C3-C60 cycloalkenyl group, a substituted or unsubstituted C6-C60 aryl group, a substituted or unsubstituted C2-C60 heteroaryl group, or a substituted or unsubstituted C6-C60 condensed polycyclic group;

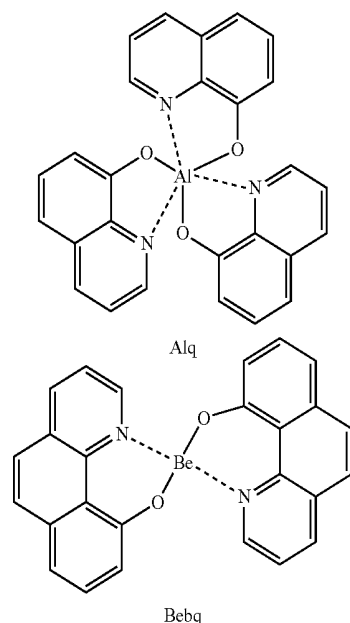
L₁ and L₂ are each independently a bond, a substituted or unsubstituted C6-C60 arylene group, or a substituted or unsubstituted C2-C60 heteroarylene group;

Ar₁ to Ar_a are the same or different, and are each independently a substituted or unsubstituted C2-C60 heteroaryl group, a substituted or unsubstituted C6-C60 aryl group, or a substituted or unsubstituted C6-C60 condensed polycyclic group; and

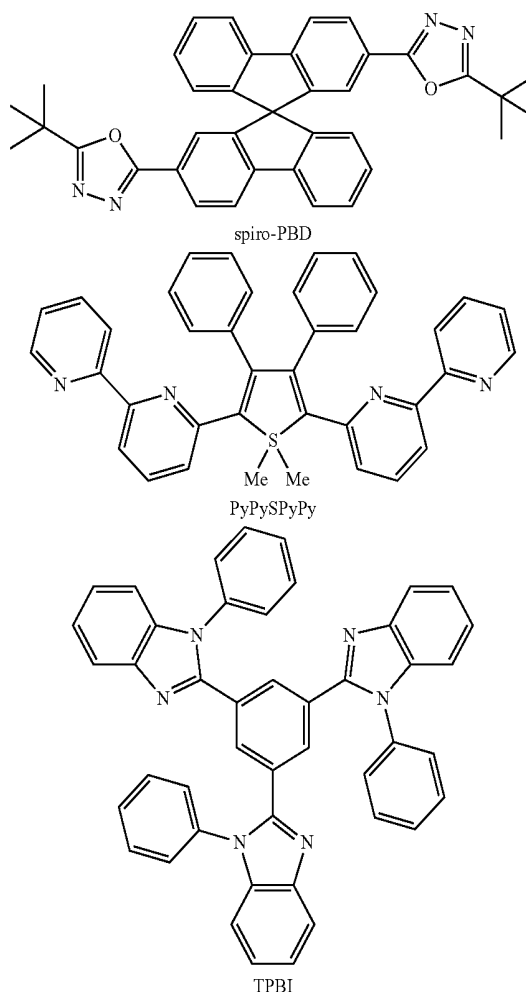
m and n are each independently an integer from 0 to 3, and m and n are not both zero.

Typical electron transport materials are aluminum complexes, such as tris(8-hydroxyquinoline)aluminum(III) (Alq), used before the use of multi-layer thin film OLEDs disclosed by Kodak in 1987, and beryllium complexes (Bebq), such as bis(10-hydroxybenzo-[h]quinolinato)beryllium (Bebq). However, limitations of these materials arisen with the commercialization of OLEDs in 2002 have accelerated research into other alternative high-performance electron transport materials, which are currently near the commercialization stage.

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Non-metal complex-based electron transport materials with good characteristics disclosed so far are spiro-PBD, PyPySPyPy, and Kodak's TPBI, but which still need further improvements in light-emitting characteristics and lifetime characteristics.



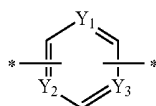
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However, these conventional electron transport materials have drawbacks, such as minor actual improvements in driving voltage that are not so high as disclosed in the research reports, markedly short lifetimes with variations for each color, and low thermal stability. These drawbacks of the conventional electron transport materials are main obstacles to developing large-screen OLED panels that require low power consumption and high luminance.

Substituents in the compound of Formula 1 will now be described in detail.

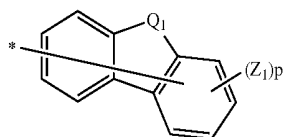
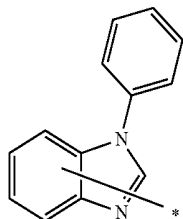
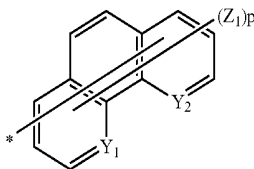
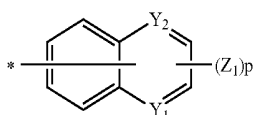
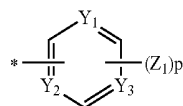
In some embodiments, R_5 to R_8 in Formula 1 are each independently a hydrogen atom or a deuterium atom.

In some embodiments, L_1 and L_2 in Formula 1 are each independently a bond or a group represented by Formula 2a below:



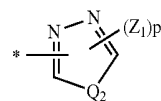
In Formula 2a, Y_1 to Y_3 are each independently CH, or N.

In some embodiments, Ar_1 and Ar_2 in Formula 1 are each independently one of the groups represented by Formulae 3a to 3g below:



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-continued

* — Siph₃

3f

3g

In Formulae 3a to 3g,

Y_1 to Y_3 are each independently CH or N;

Q_1 is $SiR_{50}R_{51}$;

Q_2 is S or NR_{60} ;

R_{50} , R_{51} , R_{60} , and Z_1 are each independently a hydrogen atom, a deuterium atom, a substituted or unsubstituted C1-20 alkyl group, a substituted or unsubstituted C6-C20 aryl group, a substituted or unsubstituted C2-C20 heteroaryl group, a substituted or unsubstituted C6-C20 condensed polycyclic group, an amino group substituted with a C6-C20 aryl group or a C2-C20 heteroaryl group, a halogen group, a cyano group, a nitro group, a hydroxy group, or a carboxyl group, wherein a plurality of Z_1 s are the same or different;

p is an integer from 1 to 7; and

indicates a binding site.

In some embodiments, adjacent substituents of R_1 to R_4 in Formula 1 are linked to each other to form a ring.

In some embodiments, when Ar_1 or Ar_2 in Formula 1 is plural, adjacent substituents of Ar_1 or Ar_2 are linked to each other to form a ring.

Hereinafter, substituents described with reference to the formulae will now be described in detail. In this regard, the numbers of carbons in substituents are presented only for illustrative purposes and do not limit the characteristics of the substituents. The substituents not defined herein have general meanings.

The unsubstituted C1-C60 alkyl group used herein may be linear or branched. Examples of the alkyl group may include, but are not limited to, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a heptyl group, an octyl group, a nonanyl group, and a dodecyl group. At least one hydrogen atom of the alkyl group may be substituted with a deuterium atom, a halogen atom, a hydroxyl group, a nitro group, a cyano group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C1-10 alkyl group, a C1-C10 alkoxy group, a C2-C10 alkenyl group, a C2-C10 alkynyl group, a C6-C16 aryl group, or a C2-C16 heteroaryl group.

The unsubstituted C2-C60 alkenyl group indicates an unsaturated alkyl groups having at least one carbon-carbon double bond in the center or at a terminal of the alkyl group. Examples of the alkenyl group are an ethenyl group, a propenyl group, a butenyl group, and the like. At least one hydrogen atom in the unsubstituted alkenyl group may be substituted with a substituent described above in conjunction with the alkyl group.

The unsubstituted C2-C60 alkynyl group indicates an alkyl group having at least one carbon-carbon triple bond in the center or at a terminal of the alkyl group. Non-limiting examples of the unsubstituted C2-C20 alkynyl group are acetylene, propylene, phenylacetylene, naphthylacetylene, isopropylacetylene, t-butylacetylene, and diphenylacetylene. At least one hydrogen atom in the alkynyl group may be substituted with a substituent described above in conjunction with the alkyl group.

The unsubstituted C3-C60 cycloalkyl group indicates a C3-C60 cyclic alkyl group wherein at least one hydrogen

atom in the cycloalkyl group may be substituted with a substituent described above in conjunction with the C1-C60 alkyl group.

The unsubstituted C1-C60 alkoxy group indicates a group having a structure of —OA wherein A is an unsubstituted C1-C60 alkyl group as described above. Non-limiting examples of the unsubstituted C1-C60 alkoxy group are a methoxy group, an ethoxy group, a propoxy group, an isopropoxy group, a butoxy group, and a pentoxy group. At least one hydrogen atom of the alkoxy group may be substituted with a substituent such as those described above in conjunction with the alkyl group.

The unsubstituted C6-C60 aryl group indicates a carbocyclic aromatic system containing at least one ring. At least two rings may be fused to each other or linked to each other by a single bond. The term 'aryl' refers to an aromatic system, such as phenyl, naphthyl, or anthracenyl. At least one hydrogen atom in the aryl group may be substituted with those substituents described above in conjunction with the unsubstituted C1-C60 alkyl group.

Non-limiting examples of the substituted or unsubstituted C6-C60 aryl group are a phenyl group, a C1-C10 alkylphenyl group (for example, an ethylphenyl group), a biphenyl group, C1-C10 alkylbiphenyl group, a C1-C10 alkoxybiphenyl group, an o-, m-, and p-tolyl group, an o-, m-, and p-cumenyl group, a mesityl group, a phenoxyphenyl group, a (α,α-dimethylbenzene)phenyl group, a (N,N'-dimethyl)aminophenyl group, a (N,N'-diphenyl)aminophenyl group, a pentalenyl group, an indenyl group, a naphthyl group, a C1-C10 alkyl naphthyl group (for example, a methyl naphthyl group), a C1-C10 alkoxy naphthyl group (for example, a methoxy naphthyl group), an anthracenyl group, an azrenyl group, a heptalenyl group, an acenaphthylenyl group, a phenalenyl group, a fluorenyl group, an anthraquinolyl group, a methylanthryl group, a phenanthryl group, a triphenylene group, a pyrenyl group, a chrysenyl group, an ethyl-chrysenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a pentasenyl group, a tetraphenylenyl group, a hexaphenyl group, a hexacenyl group, a rubicenyl

group, a coroneryl group, a trinaphthylenyl group, a heptaphenyl group, a heptacenyl group, a piranthrenyl group, and an obarenyl group.

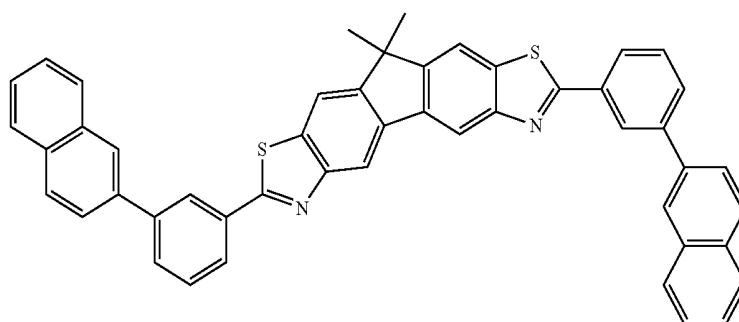
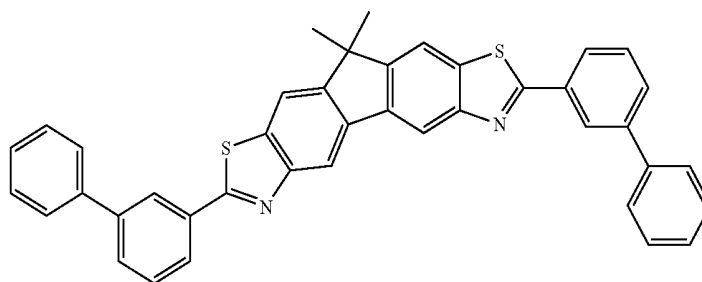
The unsubstituted C2-C60 heteroaryl group used herein includes one, two, three, or four hetero atoms selected from N, O, P and S. At least two rings may be fused to each other or linked to each other by a single bond. Non-limiting examples of the unsubstituted C2-C60 heteroaryl group are a pyrazolyl group, an imidazolyl group, an oxazolyl group, a thiazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a pyridinyl group, a pyridazinyl group, a pyrimidinyl group, a triazinyl group, a carbazol group, an indol group, a quinolyl group, an isoquinolyl group, and a dibenzothiophene group. In addition, at least one hydrogen atom in the heteroaryl group may be substituted with a substituent described above in conjunction with the unsubstituted C1-C60 alkyl group.

The unsubstituted C6-C60 aryloxy group is a group represented by —OA₁ wherein A₁ may be a C6-C60 aryl group. An example of the aryloxy group is a phenoxy group. At least one hydrogen atom in the aryloxy group may be substituted with a substituent described above in conjunction with the unsubstituted C1-C60 alkyl group.

The unsubstituted C6-C60 arylthio group is a group represented by —SA₁ wherein A₁ may be a C6-C60 aryl group. Non-limiting examples of the arylthio group are a benzenethio group and a naphthylthio group. At least one hydrogen atom in the arylthio group may be substituted with a substituent described above in conjunction with the unsubstituted C1-C60 alkyl group.

The unsubstituted C6-C60 condensed polycyclic group used herein refers to a substituent including at least two rings wherein at least one aromatic ring and/or at least one non-aromatic ring are fused to each other, or refers to a substituent having an unsaturated group in a ring that may not form a conjugate structure. The unsubstituted C6-C60 condensed polycyclic group is distinct from an aryl group or a heteroaryl group in terms of being non-aromatic.

Non-limiting examples of the compound represented by Formula 1 are compounds represented by the following formulae.

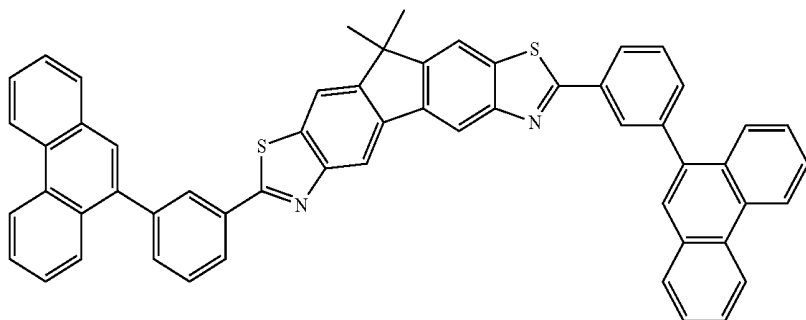


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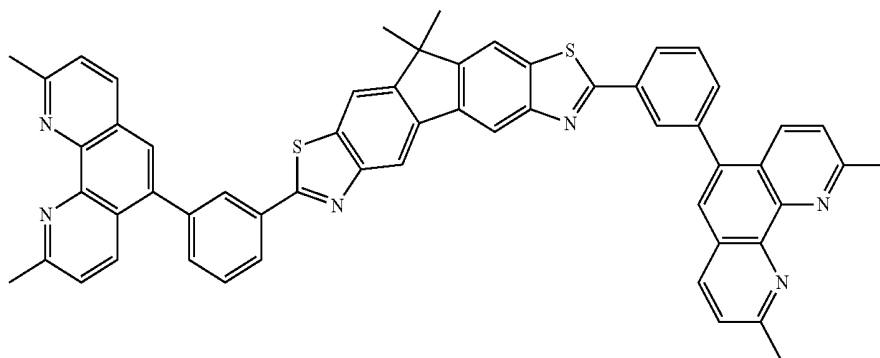
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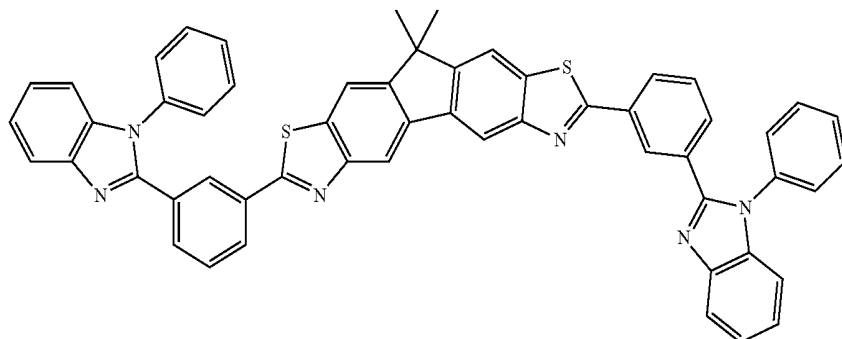
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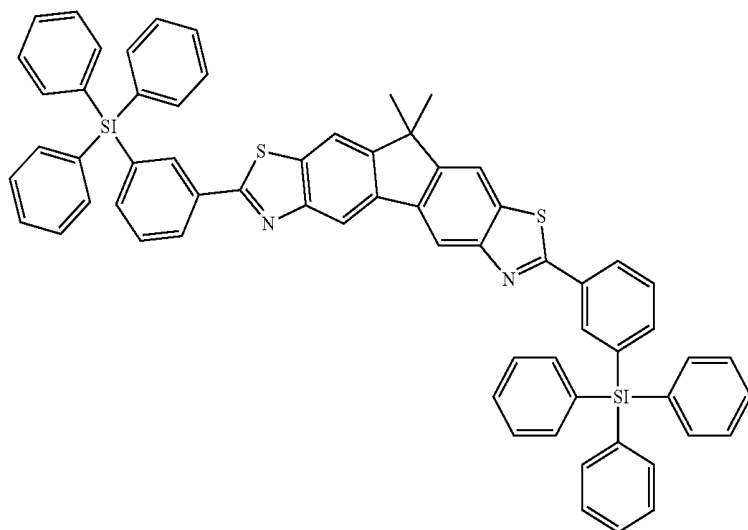
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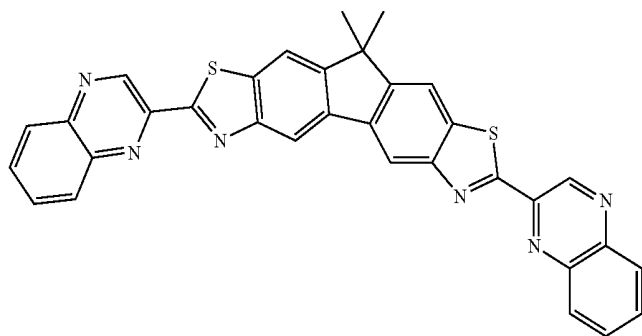
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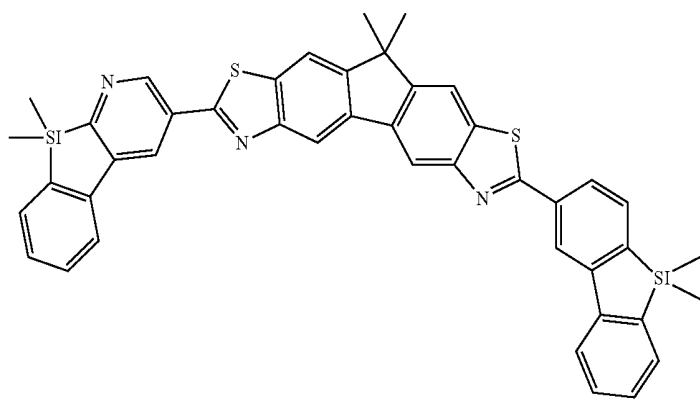
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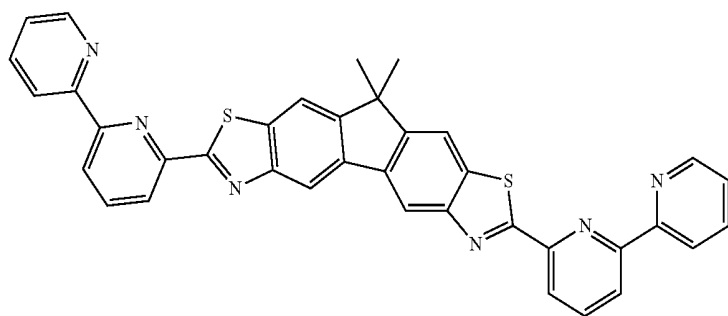
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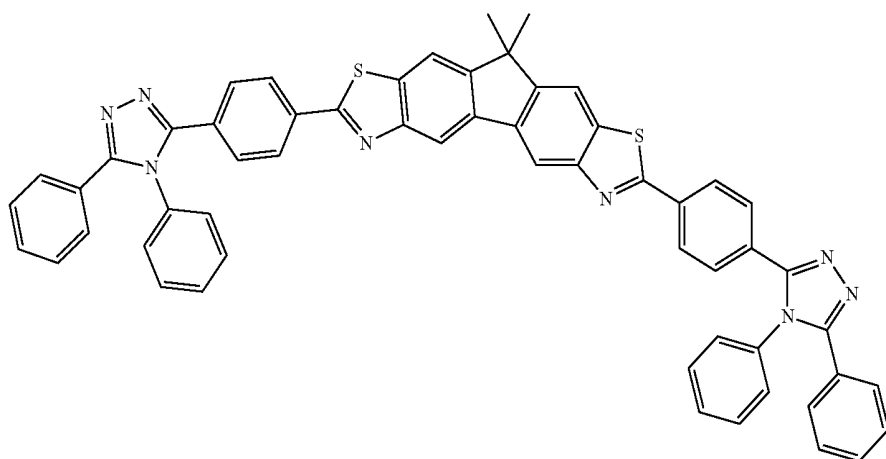
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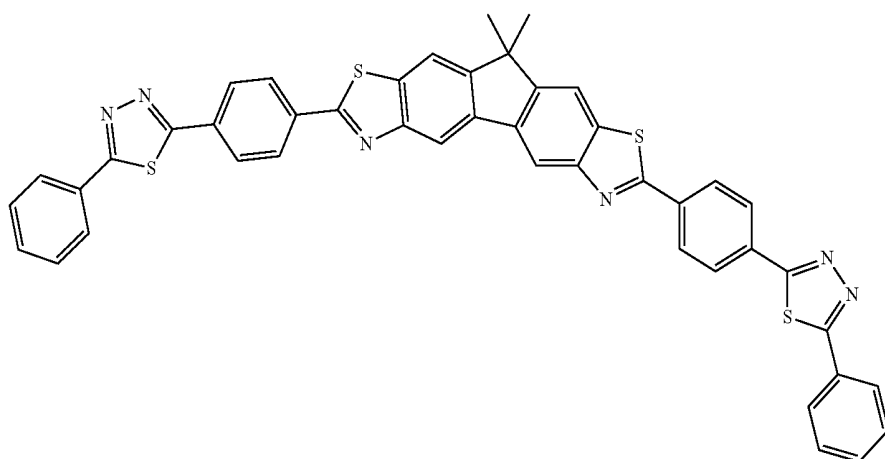


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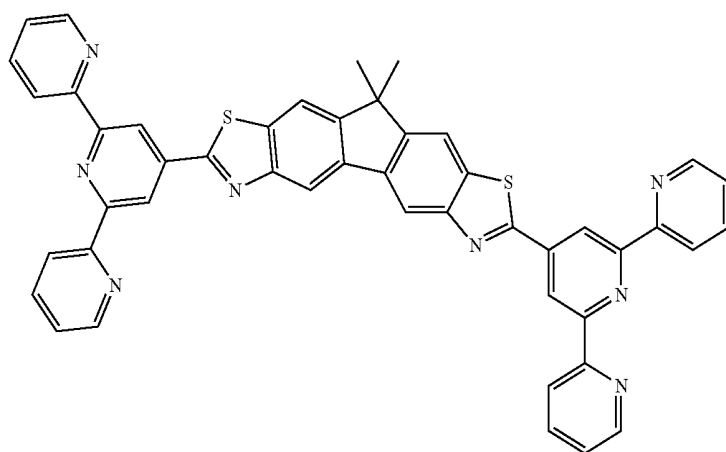
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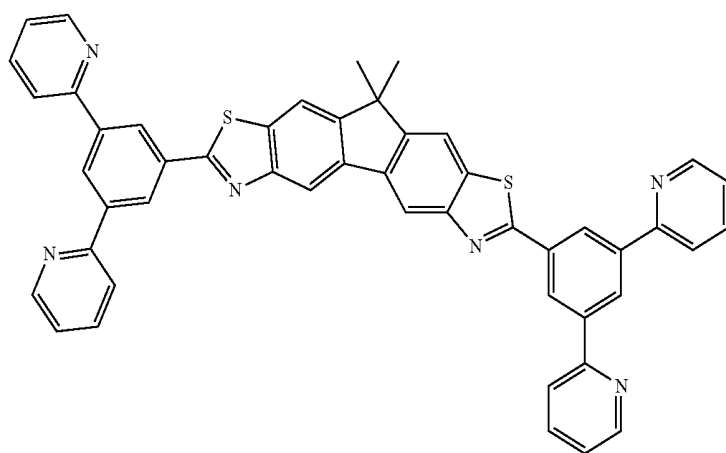
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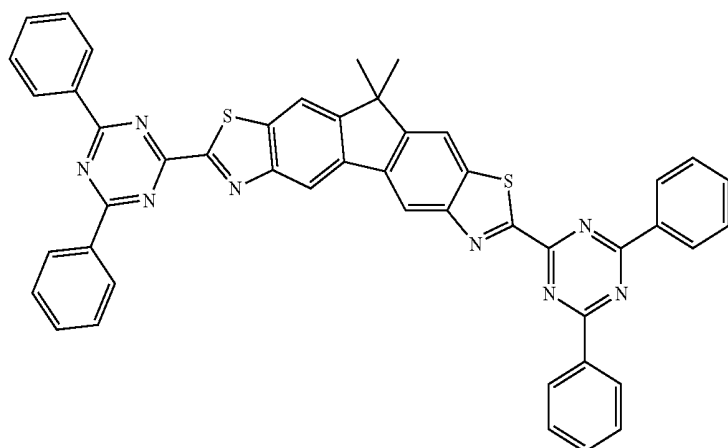
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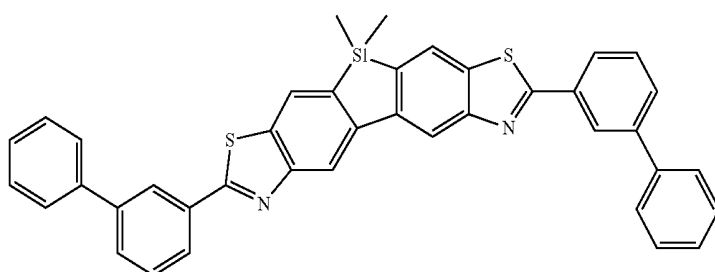
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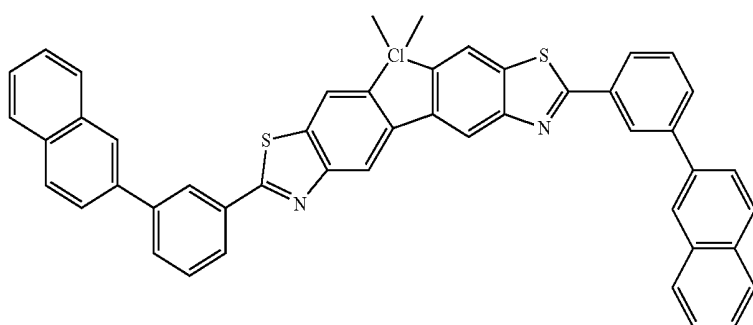
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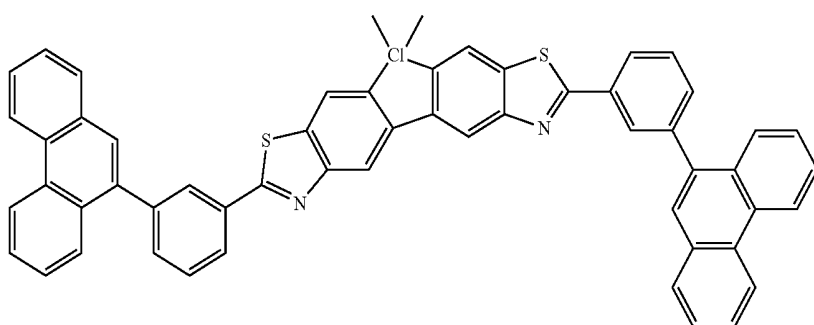
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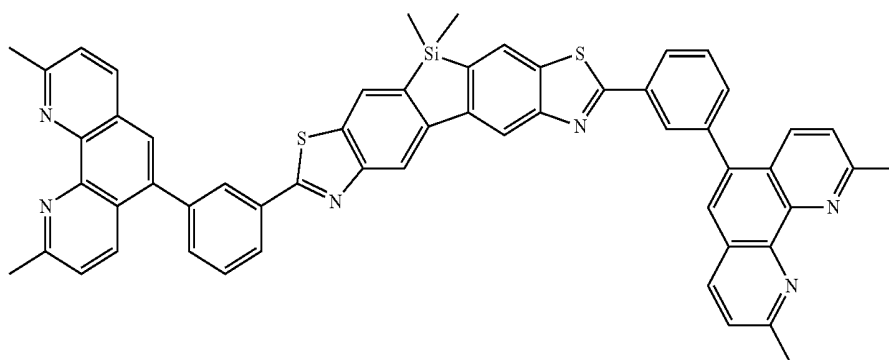
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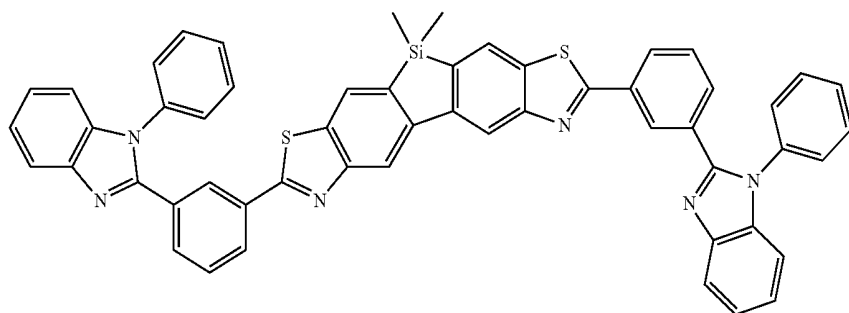


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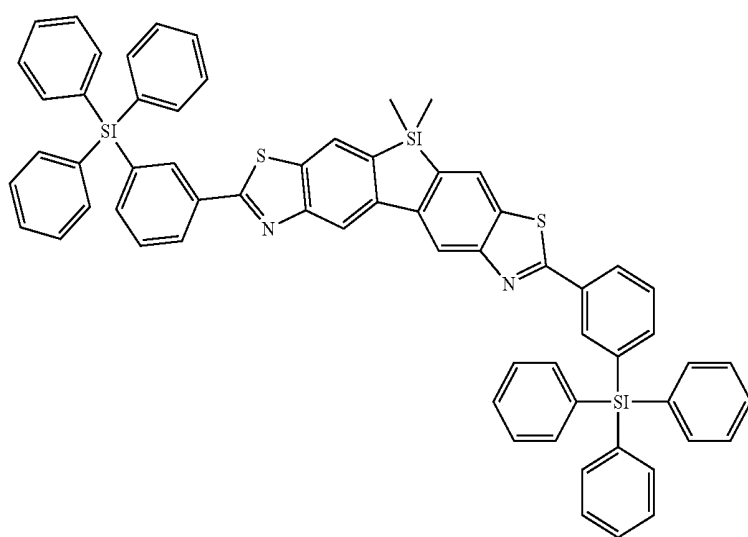
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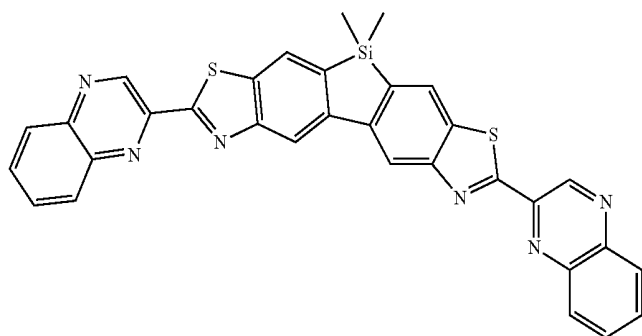
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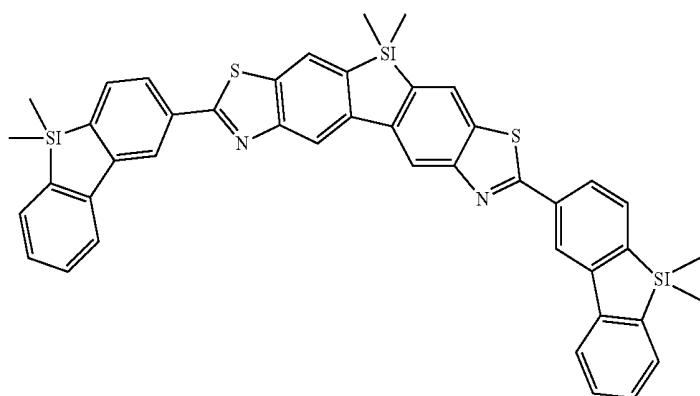
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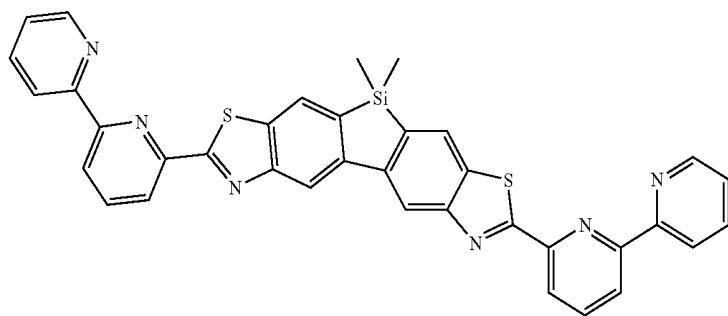
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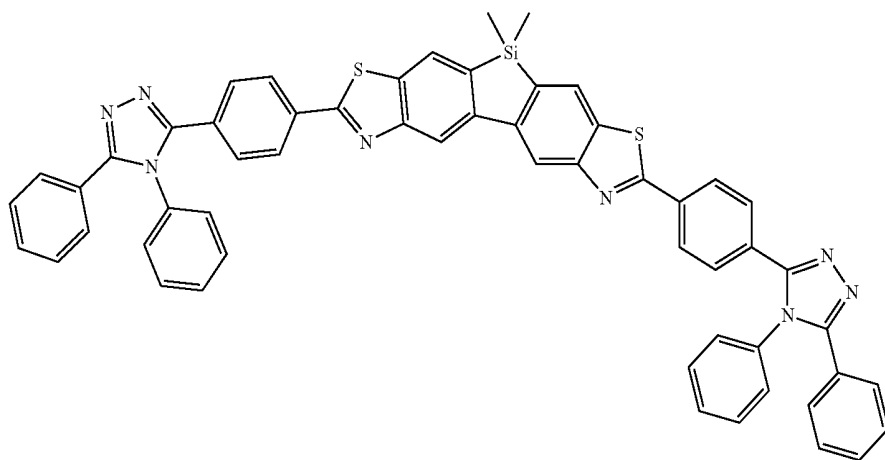
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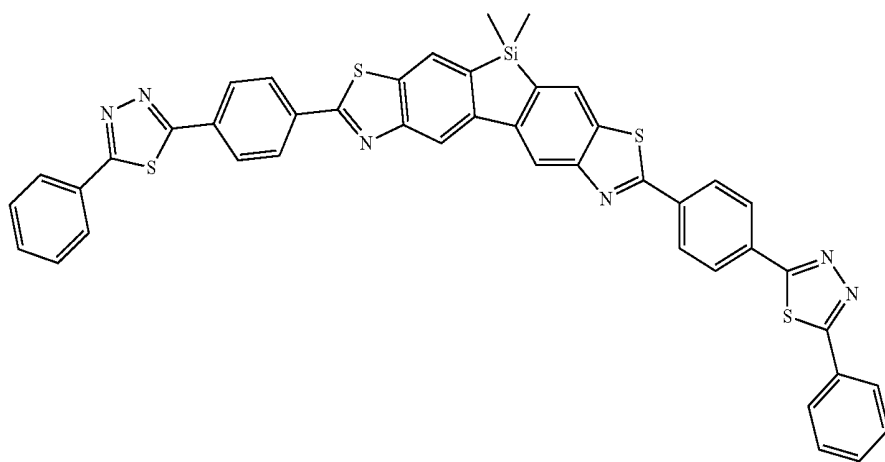
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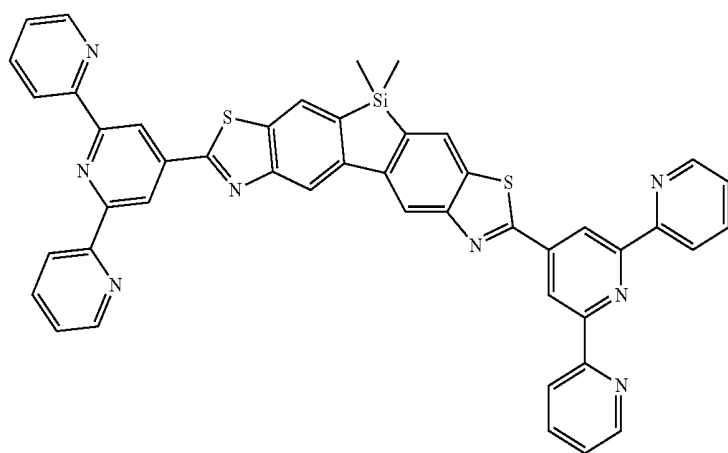
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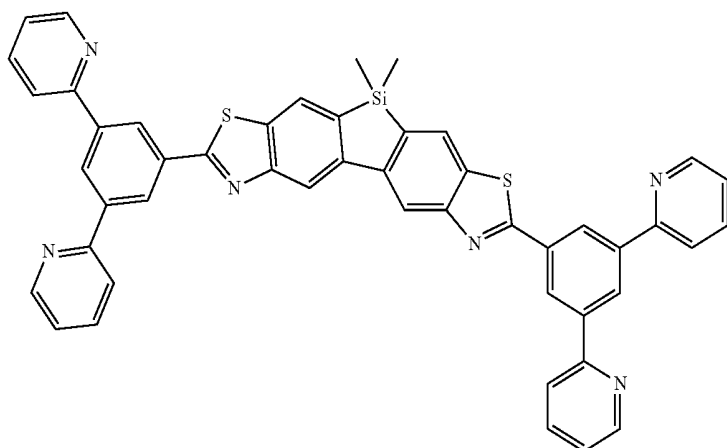


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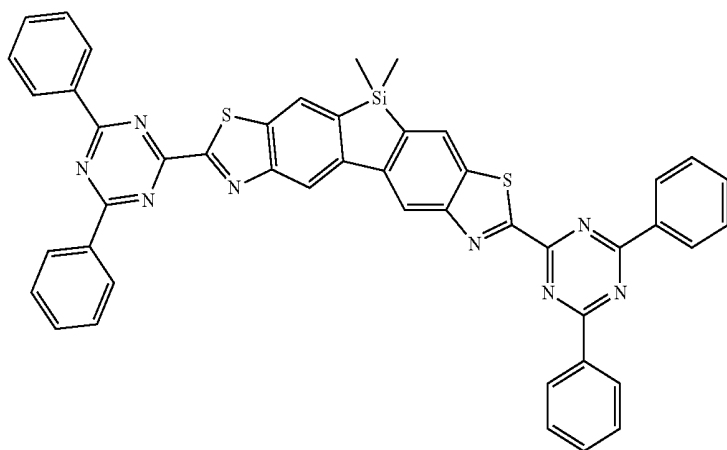
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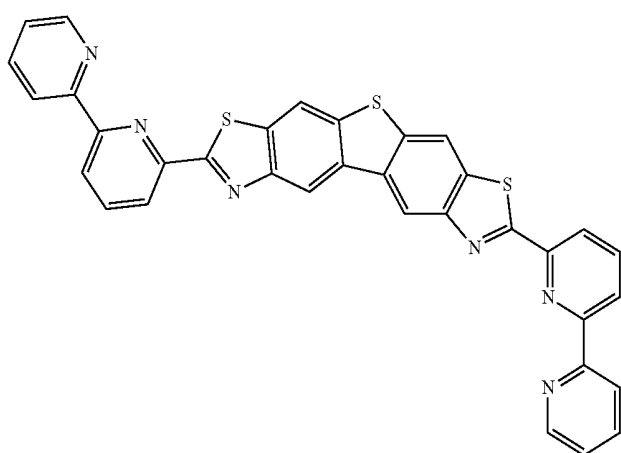
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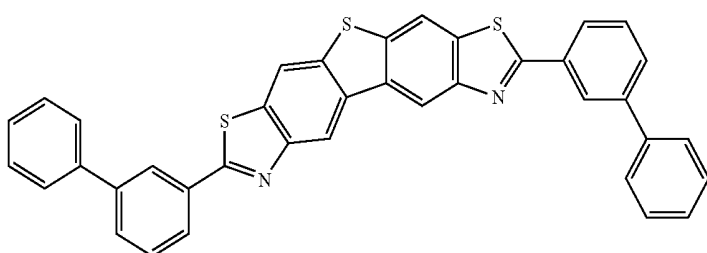
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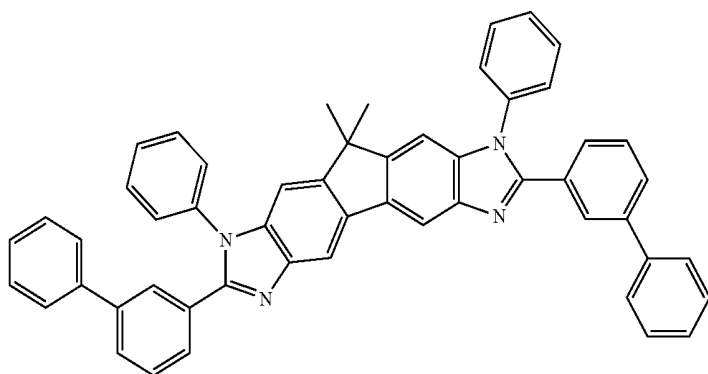


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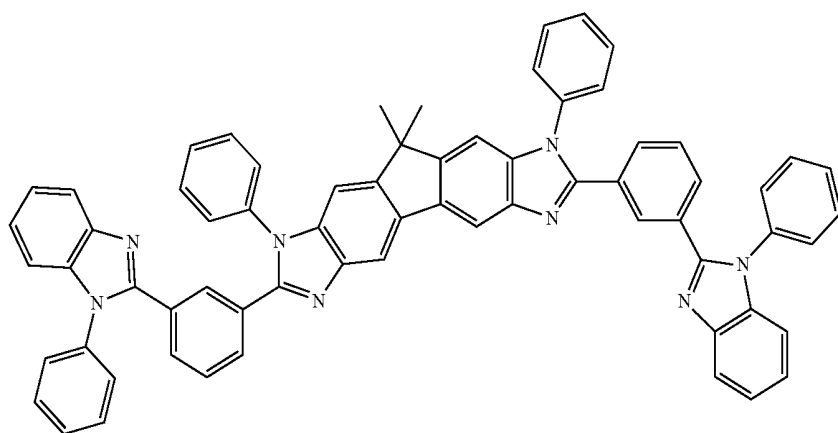
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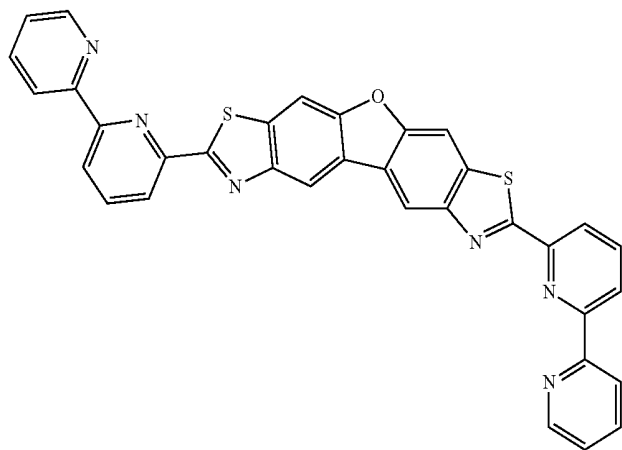
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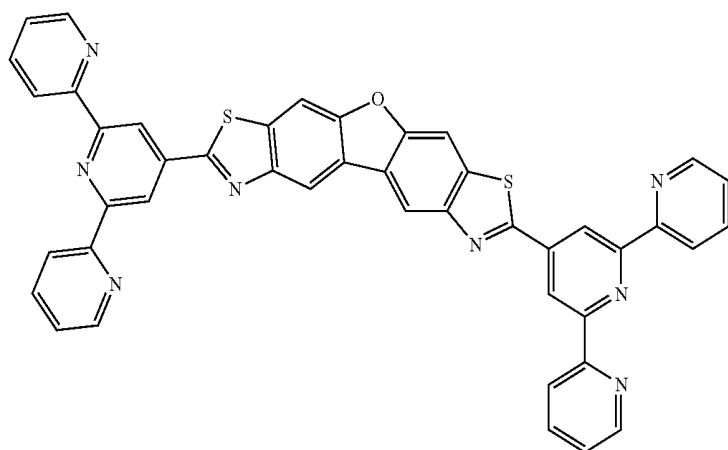
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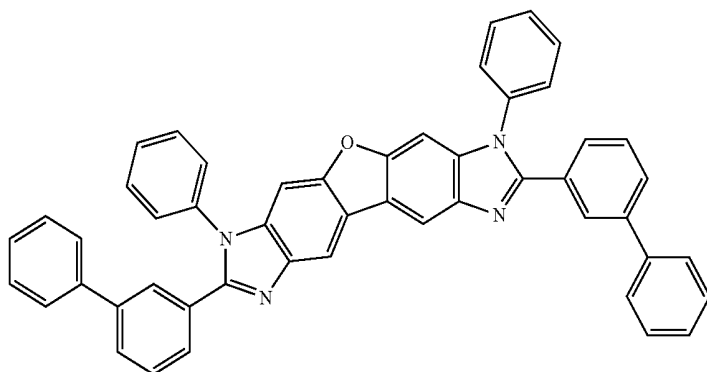


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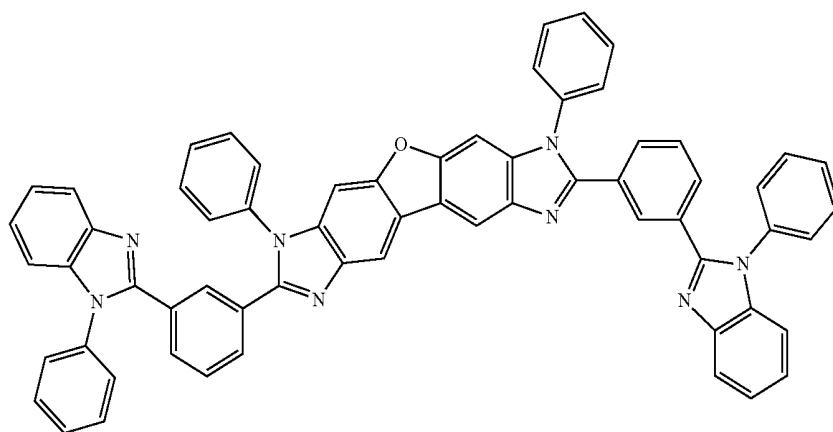
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Another aspect of the present embodiments provides an organic light-emitting device including a first electrode, a second electrode, and an organic film disposed between the first electrode and the second electrode, wherein the organic film includes the compound of Formula 1 described above.

The organic layer may include at least one layer selected from among a hole injection layer, a hole transport layer, a functional layer having both hole injection and hole transport capabilities (hereinafter, a "H-functional layer"), a buffer layer, an electron blocking layer, an emission layer, a hole blocking layer, an electron transport layer, an electron injection layer, and a functional layer having both electron injection and electron transport capabilities (hereinafter, an "E-functional layer").

For example, the organic layer may be an electron transport layer.

In some embodiments, the organic layer may include an electron injection layer, an electron transport layer, an emission layer, a hole injection layer, a hole transport layer, or a functional layer having both hole injection and transport capabilities; and the emission layer may include an anthracene-based compound, an arylamine-based compound or a styryl-based compound.

In some other embodiments, the organic layer may include an electron injection layer, an electron transport layer, an emission layer, a hole injection layer, a hole transport layer, or a functional layer having both hole injection and transport capabilities; at least one of a red

emission layer, a green emission layer, a blue emission layer, and a white emission layer of the emission layer may include a phosphorescent compound; and at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities may include a charge-generating material. In some embodiments, the charge-generating material may be a p-type dopant, and the p-type dopant may be a quinine derivative, a metal oxide or a cyano group-containing compound.

In some embodiments, the organic film may include an electron transport layer, and the electron transport layer may include an electron-transporting organic compound and a metal complex. The metal complex may be a lithium (Li) complex.

The term "organic layer" as used herein refers to a single layer and/or a plurality of layers disposed between the first and second electrodes of the organic light-emitting device.

FIG. 1 is a schematic sectional view of an organic light-emitting device according to an embodiment. Hereinafter, a structure of an organic light-emitting device according to an embodiment and a method of manufacturing the same will now be described with reference to FIG. 1.

A substrate (not shown) may be any substrate that is used in existing organic light emitting devices. In some embodiments the substrate 11 may be a glass substrate or a transparent plastic substrate with strong mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

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The first electrode may be formed by depositing or sputtering a first electrode-forming material on the substrate. When the first electrode is an anode, a material having a high work function may be used as the first electrode-forming material to facilitate hole injection. The first electrode may be a reflective electrode or a transmission electrode. Transparent and conductive materials such as ITO, IZO, SnO₂, and ZnO may be used to form the first electrode. The first electrode may be formed as a reflective electrode using magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), or the like.

The first electrode **13** may have a single-layer structure or a multi-layer structure including at least two layers. For example, the first electrode may have a three-layered structure of ITO/Ag/ITO, but is not limited thereto.

An organic layer(s) is disposed on the first electrode.

The organic layer may include a hole injection layer (HIL), a hole transport layer (HTL), a buffer layer (not shown), an emission layer (EML), an electron transport layer (ETL), or an electron injection layer (EIL).

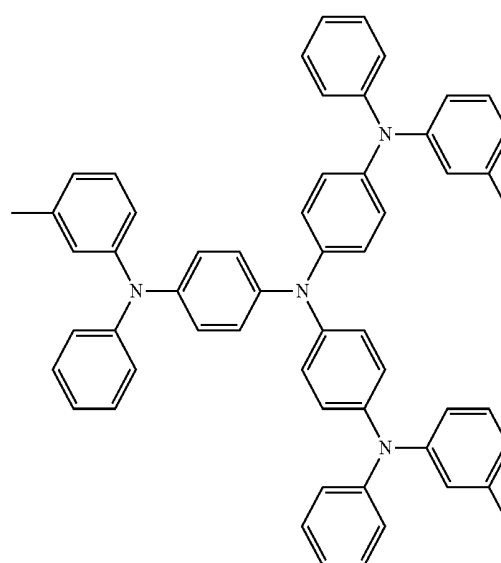
The HIL may be formed on the first electrode by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like.

When the HIL is formed using vacuum deposition, vacuum deposition conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, vacuum deposition may be performed at a temperature of about 100° C. to about 500° C., a pressure of about 10⁻⁸ torr to about 10⁻³ torr, and a deposition rate of about 0.01 to about 100 Å/sec. However, the deposition conditions are not limited thereto.

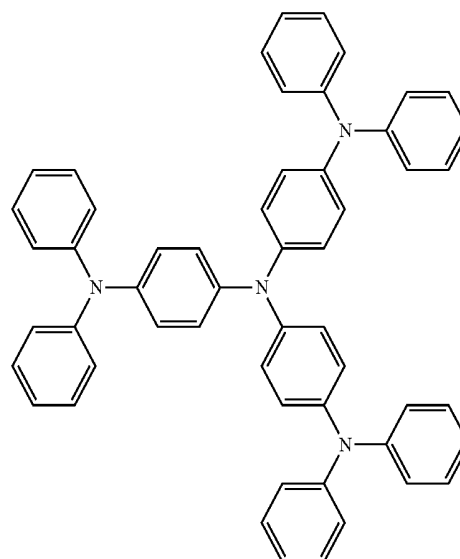
When the HIL is formed using spin coating, the coating conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, the coating rate may be in the range of about 2000 rpm to about 5000 rpm, and a temperature at which heat treatment is performed to remove a solvent after coating may be in the range of about 80° C. to about 200° C. However, the coating conditions are not limited thereto.

The HIL may comprise any material that is commonly used to form a HIL. Non-limiting examples of the material that may be used to form the HIL are N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolyl-amino)-phenyl]-biphenyl-4,4'-diamine (DNTPD), a phthalocyanine compound such as copperphthalocyanine, 4,4',4''-tris(3-methylphenylphenylamino)triphenylamine (m-MTDATA), N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB), TDATA, 2T-NATA, polyaniline/dodecylbenzenesulfonic acid (Pani/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrene sulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (Pani/CSA), and polyaniline/poly(4-styrenesulfonate) (PANI/PSS).

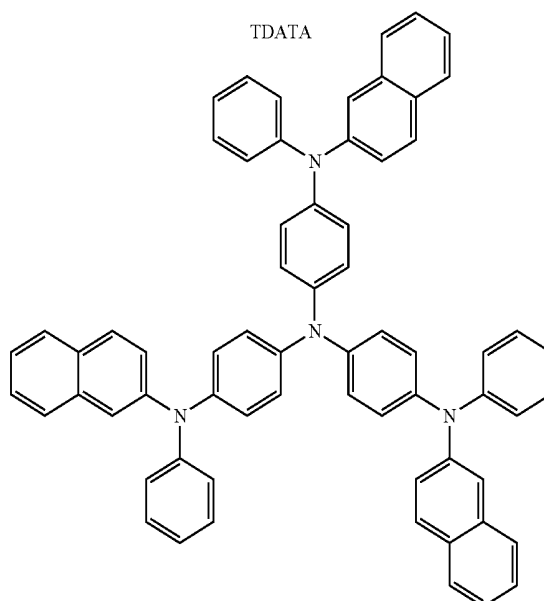
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m-MTDATA



TDATA



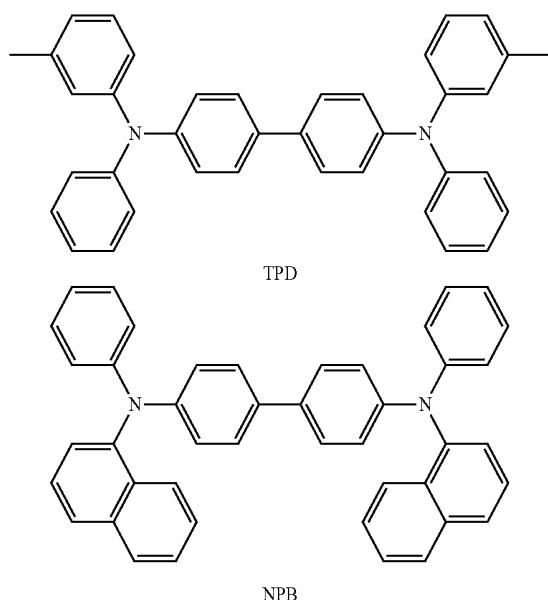
2-TNATA

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The thickness of the HIL may be about 100 Å to about 1000 Å, and in some embodiments, may be from about 100 Å to about 1000 Å. When the thickness of the HIL is within these ranges, the HIL may have good hole injecting ability without a substantial increase in driving voltage.

Then, a HTL may be formed on the HIL by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the HTL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, though the conditions for the deposition and coating may vary according to the material that is used to form the HTL.

The HTL may comprise any known hole-transporting materials. Non-limiting examples of suitable known HTL forming materials are carbazole derivatives, such as N-phenylcarbazole or polyvinylcarbazole, N,N-bis(3-methylphenyl)-N,N-diphenyl-[1,1-biphenyl]-4,4'-diamine (TPD), 4,4',4''-tris(N-carbazolyl)triphenylamine (TCTA), and N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB).



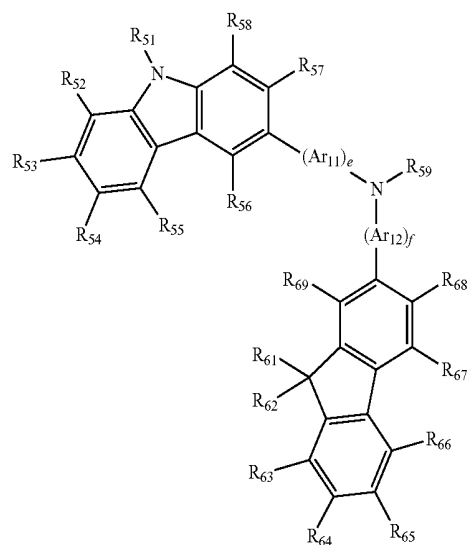
The thickness of the HTL may be from about 50 Å to about 2000 Å, and in some embodiments, may be from about 100 Å to about 1500 Å. When the thickness of the HTL is within these ranges, the HTL may have good hole transporting ability without a substantial increase in driving voltage.

The H-functional layer (having both hole injection and hole transport capabilities) may contain at least one material from each group of the hole injection layer materials and hole transport layer materials. The thickness of the H-functional layer may be from about 500 Å to about 10,000 Å, and in some embodiments, may be from about 100 Å to about 1,000 Å. When the thickness of the H-functional layer is within these ranges, the H-functional layer may have good hole injection and transport capabilities without a substantial increase in driving voltage.

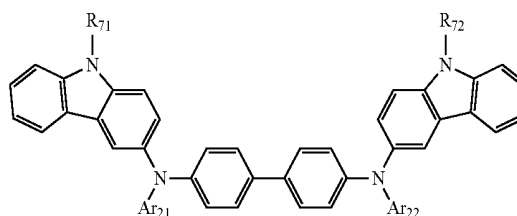
In some embodiments, at least one of the HIL, HTL, and H-functional layer may include at least one of a compound of Formula 300 below and a compound of Formula 350 below:

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<Formula 300>



<Formula 350>



Ar₁₁, Ar₁₂, Ar₂₁, and Ar₂₂ in Formula 300 and 350 are each independently a substituted or unsubstituted C₅-C₆₀ arylene group.

In Formula 300, e and f may be each independently an integer from 0 to 5, for example, may be 0, 1, or 2. In a non-limiting embodiment, e may be 1, and f may be 0.

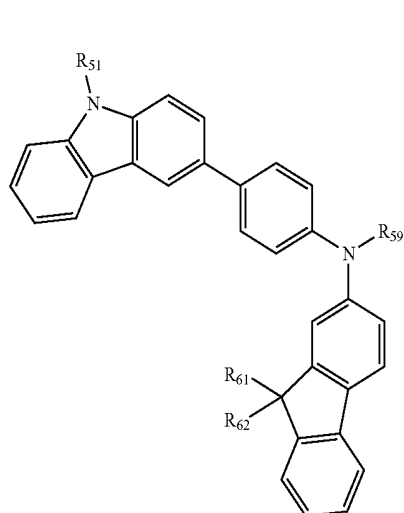
In Formulae 300 and 350 above, R₅₁ to R₅₈, R₆₁ to R₆₉, and R₇₁ and R₇₂ may be each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, an amidino group, a hydrazine group, a hydrazine group, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₅-C₆₀ aryl group, a substituted or unsubstituted C₅-C₆₀ aryloxy group, or a substituted or unsubstituted C₅-C₆₀ arylthio group. In some embodiments, R₅₁ to R₅₈, R₆₁ to R₆₉, R₇₁, and R₇₂ may be each independently one of a hydrogen atom; a deuterium atom; a halogen atom; a hydroxyl group; a cyano group; a nitro group; an amino group; an amidino group; a hydrazine; a hydrazine; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid group or a salt thereof; a C₁-C₁₀ alkyl group (for example, a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a hexyl group, or the like); a C₁-C₁₀ alkoxy group (for example, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, a pentoxy group, or the like); a C₁-C₁₀ alkyl group and a C₁-C₁₀ alkoxy group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an

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amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof; a phenyl group; a naphthyl group; an anthryl group; a fluorenyl group; a pyrenyl group; and a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, and a pyrenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₁₀ alkyl group, and a C₁-C₁₀ alkoxy group.

In Formula 300, R₅₉ may be one of a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, a pyridyl group; and a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, and a pyridyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₂₀ alkyl group, and a substituted or unsubstituted C₁-C₂₀ alkoxy group.

In an embodiment the compound of Formula 300 may be a compound represented by Formula 300 Å below:



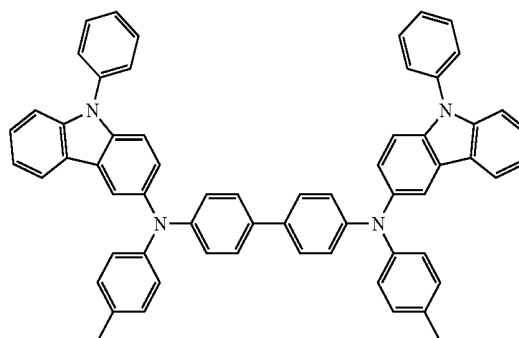
In Formula 300 Å, R₅₁, R₆₁, R₆₂, and R₅₉ may be as defined above.

In some non-limiting embodiments, at least one of the HIL, HTL, and H-functional layer may include at least one of compounds represented by Formulae 301 to 320 below.

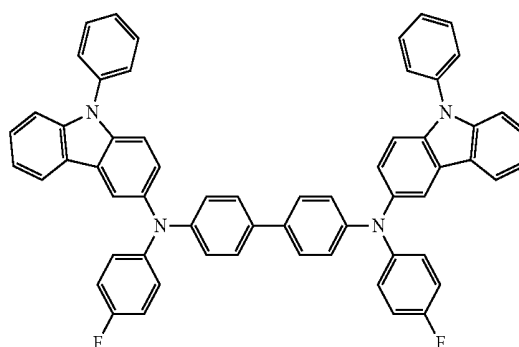
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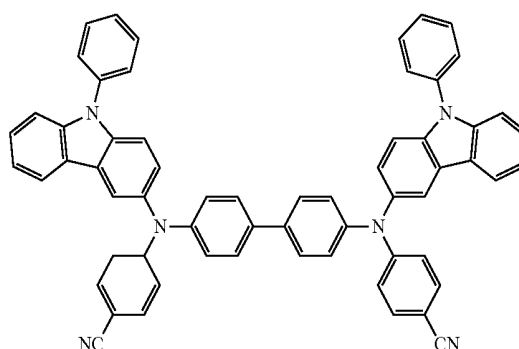
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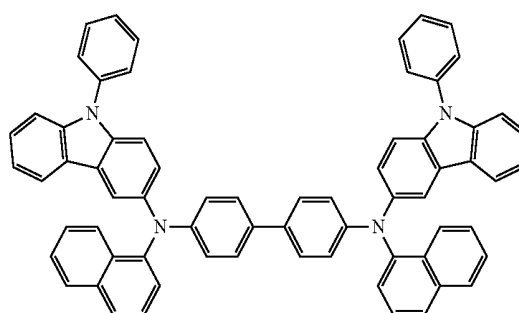
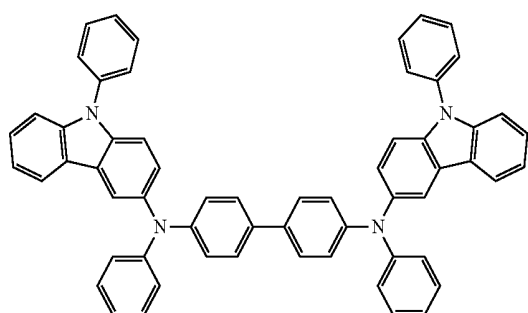
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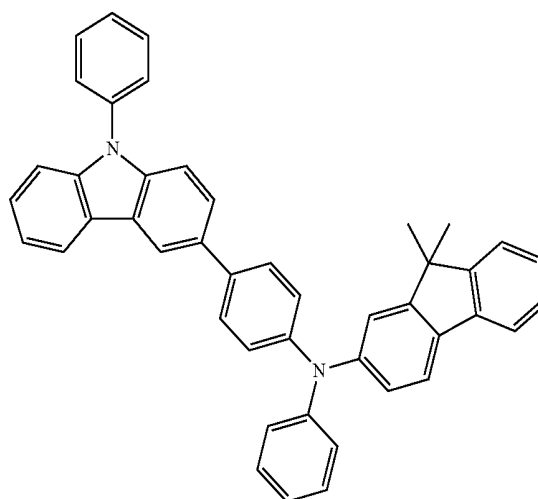
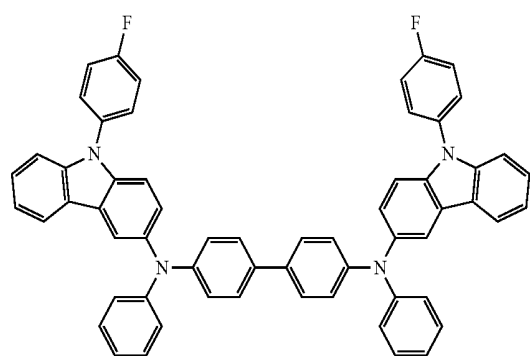
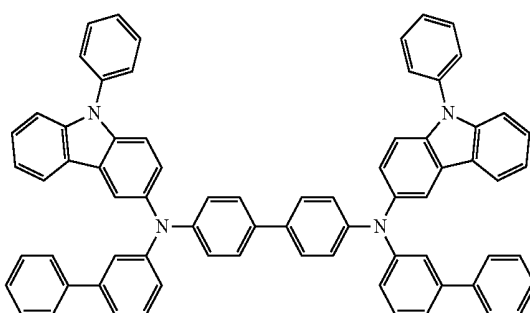
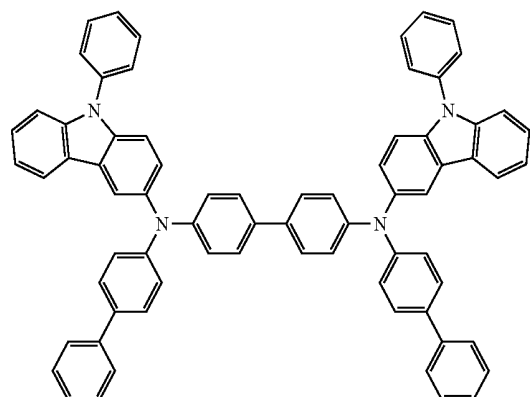


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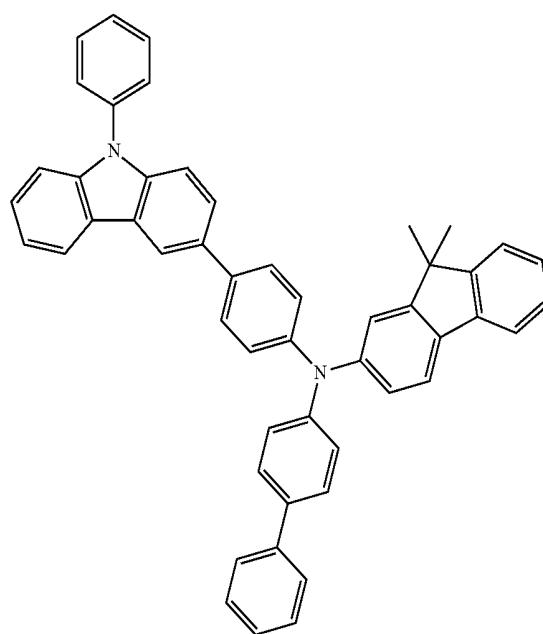
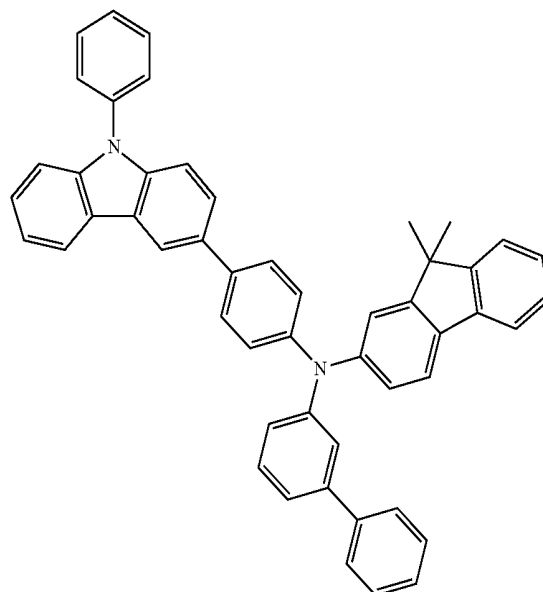


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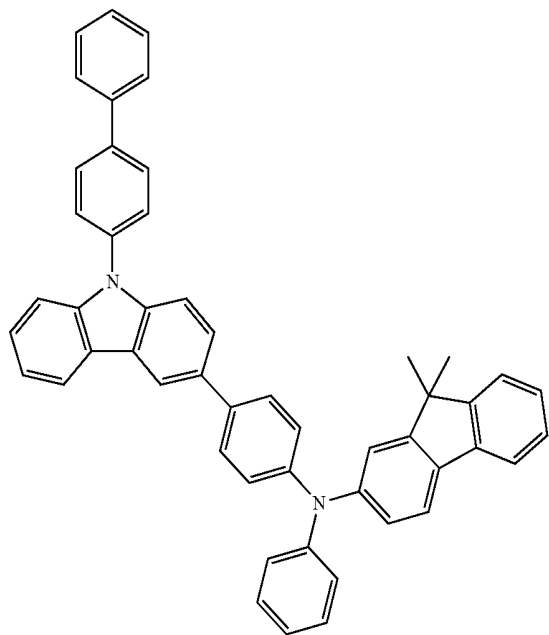
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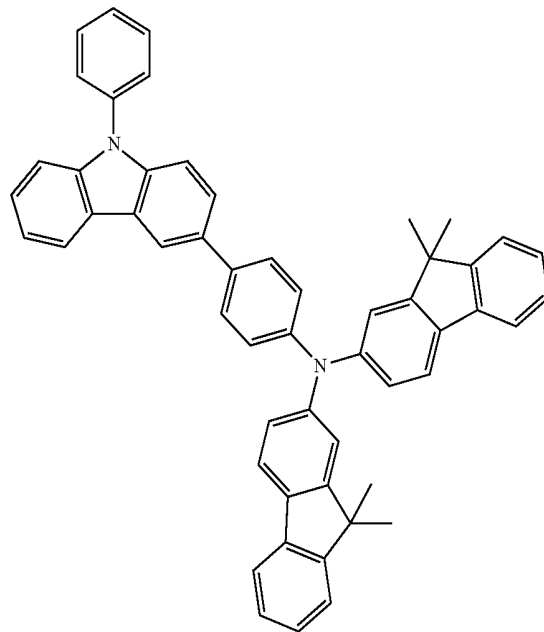
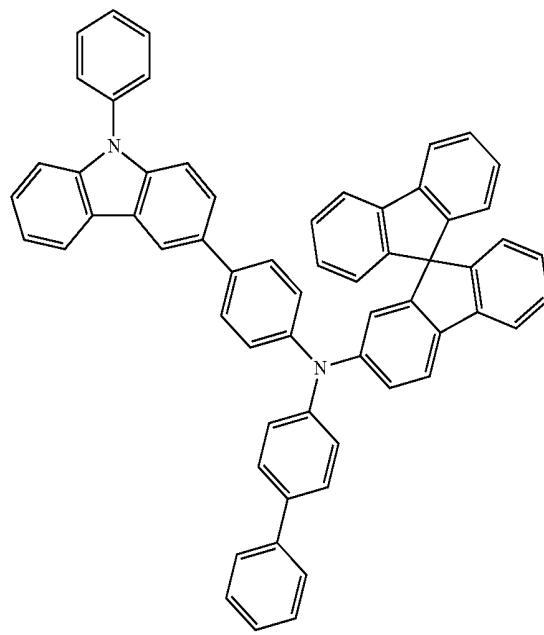
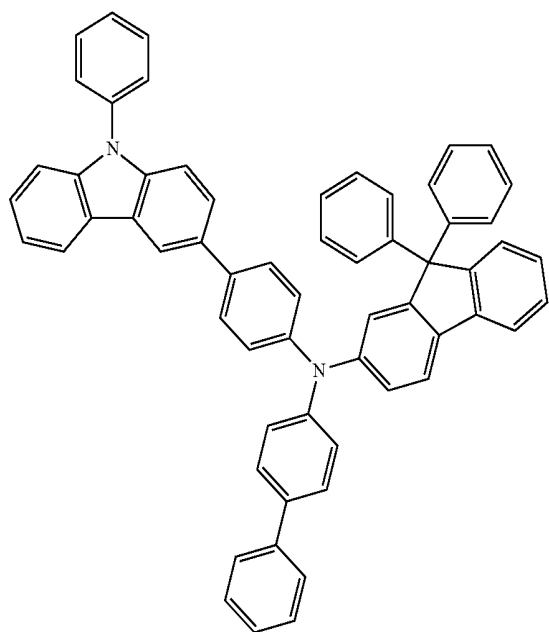
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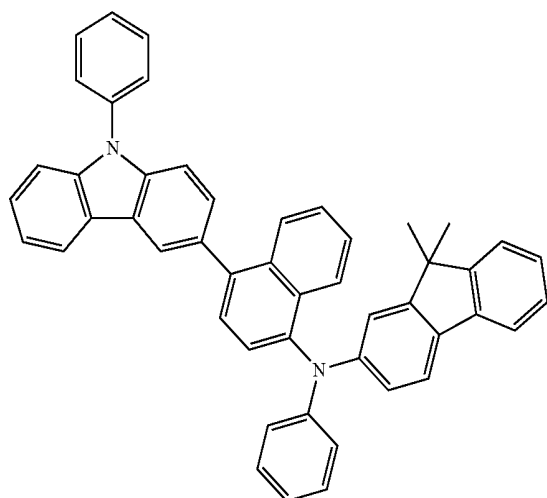
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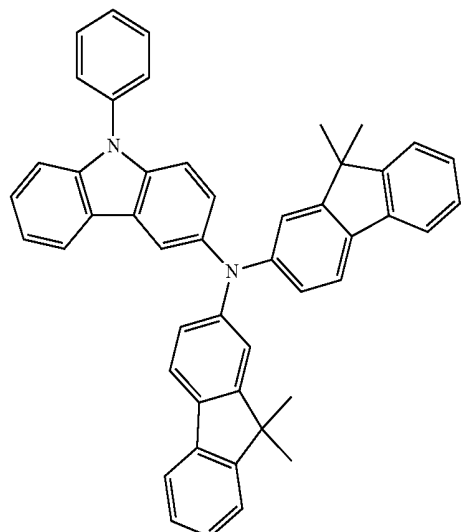
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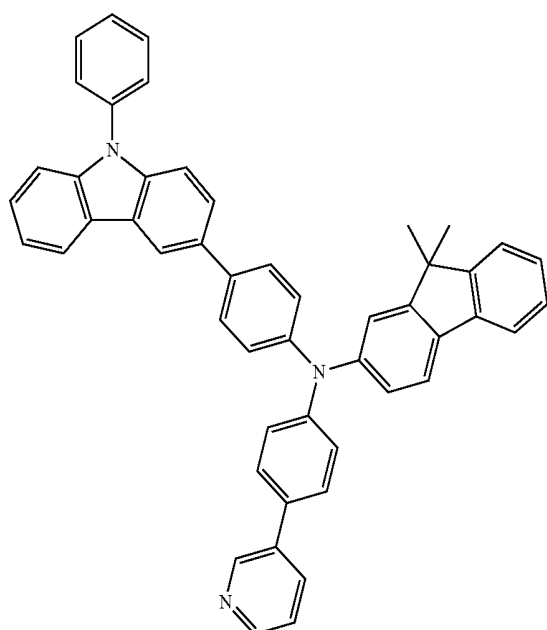
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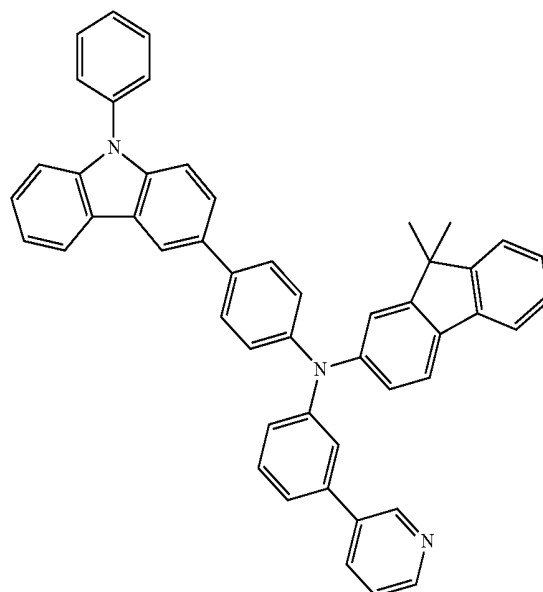
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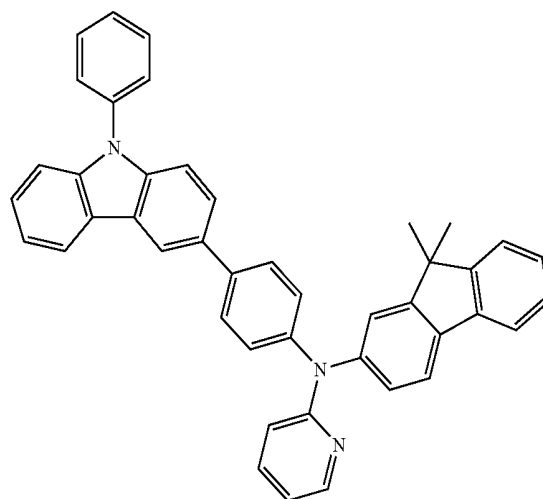
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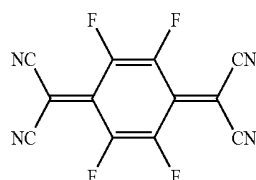
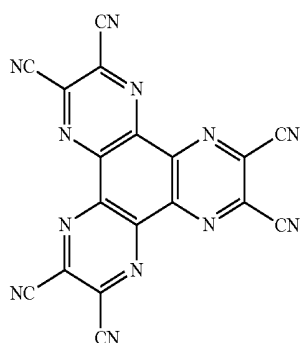
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At least one of the HIL, HTL, and H-functional layer may further include a charge-generating material for improved layer conductivity, in addition to a known hole injecting material, hole transport material, and/or material having both hole injection and hole transport capabilities as described above.

The charge-generating material may be, for example, a p-dopant. The p-dopant may be one of quinine derivatives, metal oxides, or compounds having a cyano group, but are not limited thereto. Non-limiting examples of the p-dopant are quinone derivatives such as tetracyanoquinonodimethane (TCNQ), 2,3,5,6-tetrafluoro-tetracyano-1,4-benzoquinonodimethane (F4-TCNQ), and the like; metal oxides such as tungsten oxide, molybdenum oxide, and the like; and cyano-containing compounds such as Compound 200 below.

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When the hole injection layer, hole transport layer, or H-functional layer further includes a charge-generating material, the charge-generating material may be homogeneously dispersed or inhomogeneously distributed in the layer.

A buffer layer may be disposed between at least one of the HIL, HTL, and H-functional layer, and the EML. The buffer layer may compensate for an optical resonance distance of light according to a wavelength of the light emitted from the EML, and thus may increase efficiency. The buffer layer may include any hole injecting material or hole transporting material that are widely known. In some other embodiments, the buffer layer may include the same material as one of the materials included in the HIL, HTL, and H-functional layer that underly the buffer layer.

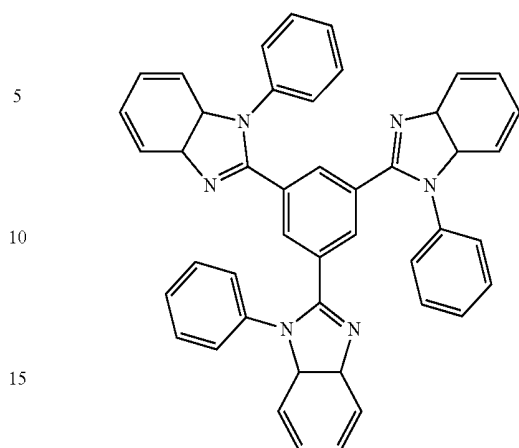
Then, an EML may be formed on the HTL, H-functional layer, or buffer layer by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the EML is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the conditions for deposition and coating may vary according to the material that is used to form the EML.

The EML may be formed using any of various known hosts and dopants. Dopants that may be used to form the EML may include either a fluorescent dopant or a phosphorescent dopant which are widely known in the art.

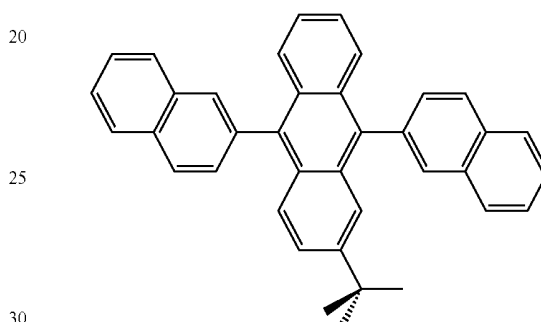
Non-limiting examples of the known host are Alq₃, 4,4'-N,N'-dicarbazole-biphenyl (CBP), poly(n-vinylcarbazole) (PVK), 9,10-di(naphthalene-2-yl)anthracene (ADN), TCTA, 1,3,5-tris(N-phenylbenzimidazole-2-yl)benzene (TPBI), 3-tert-butyl-9,10-di-2-naphthylanthracene (TBADN), E3, distyrylarylene (DSA), dmCBP (see a formula below), and Compounds 501 to 509 below.

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<Compound 200>

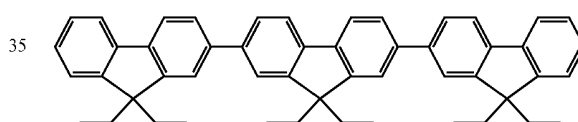


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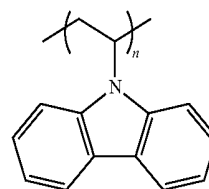


TBADN

E3

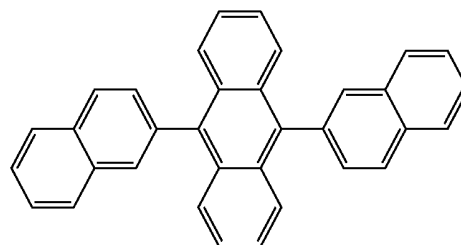


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PVK

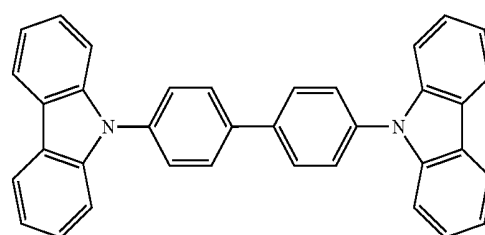
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ADN

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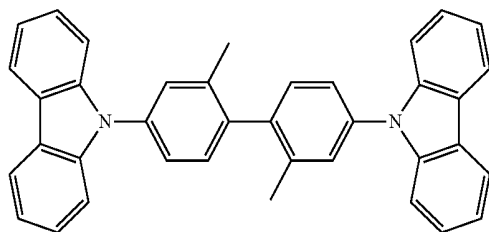


CBP

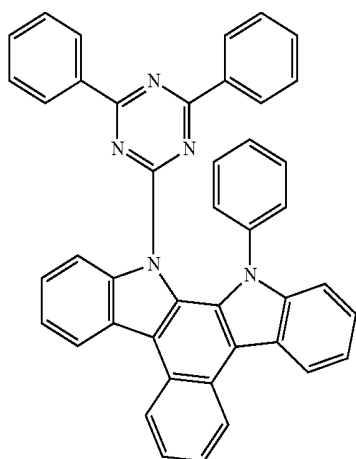
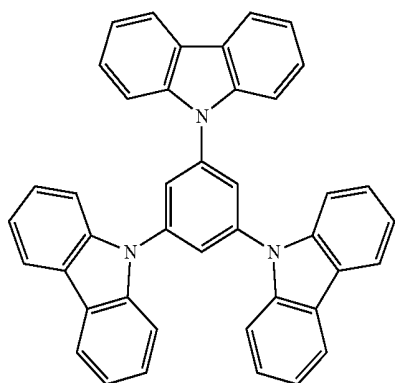
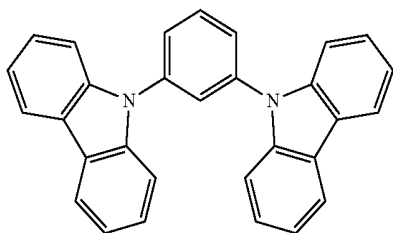
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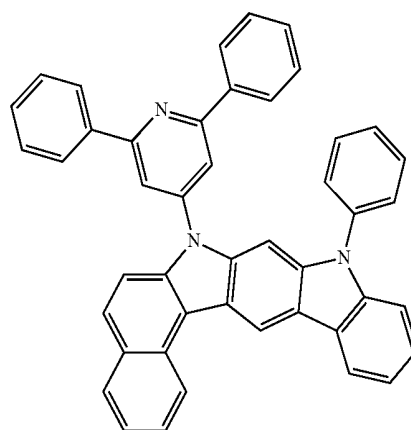
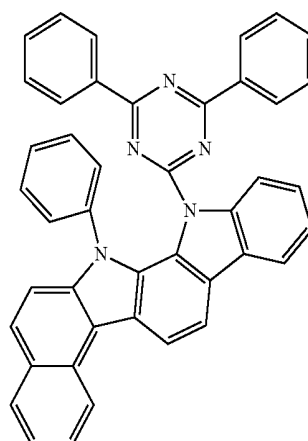
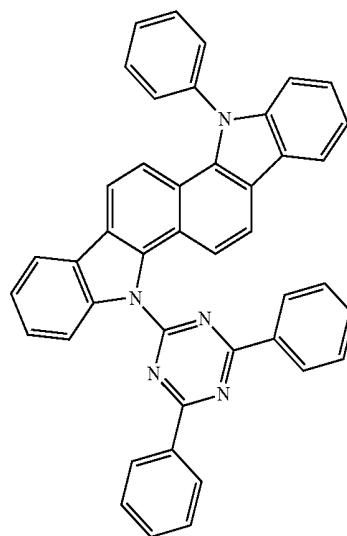


dmCBP



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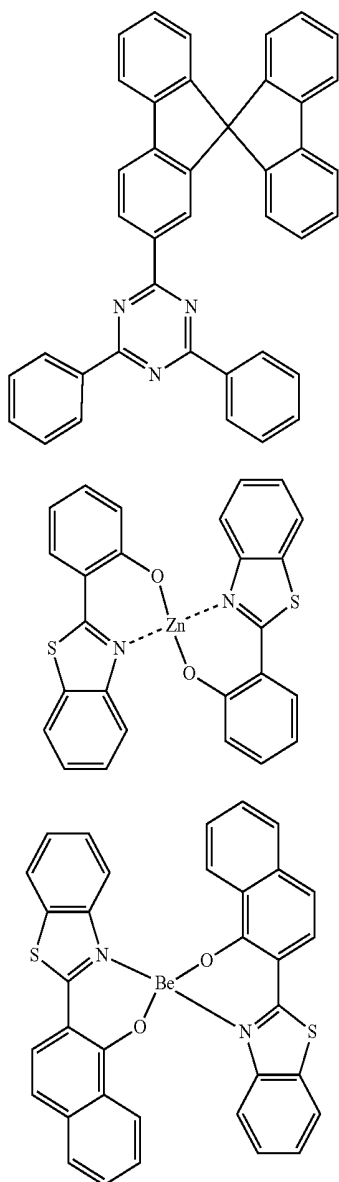
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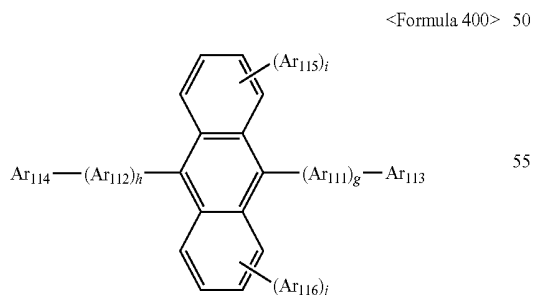
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In some embodiments, an anthracene-based compound represented by Formula 400 below may be used as the host.



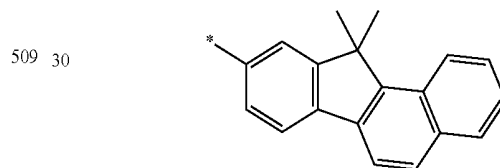
In Formula 400, Ar_{111} and Ar_{112} are each independently a substituted or unsubstituted C_5 - C_{60} arylene group; Ar_{113} to Ar_{116} are each independently a substituted or unsubstituted C_1 - C_{10} alkyl group or a substituted or unsubstituted C_5 - C_{60} aryl group; and g, h, i, and j are each independently an integer from 0 to 4.

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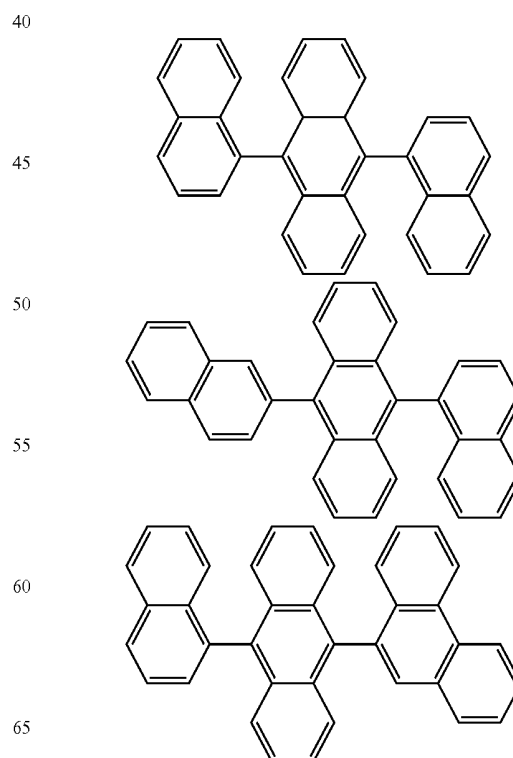
In some embodiments, Ar_{111} and Ar_{112} in Formula 400 may be each independently a phenylene group, a naphthylene group, a phenanthrenylene group, or a pyrenylene group; or a phenylene group, a naphthylene group, a phenanthrenylene group, a fluorenyl group, or a pyrenylene group that are substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group.

In Formula 400 above, g, h, i, and j may be each independently 0, 1, or 2.

In some non-limiting embodiments, Ar_{113} to Ar_{116} in Formula 400 may be each independently one of a C_1 - C_{10} alkyl group substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group; a phenyl group; a naphthyl group; an anthryl group; a pyrenyl group; a phenanthrenyl group; a fluorenyl group; a phenyl group, a naphthyl group, an anthryl group, a pyrenyl group, a phenanthrenyl group, and a fluorenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyrenyl group, a phenanthrenyl group, and a fluorenyl group; and

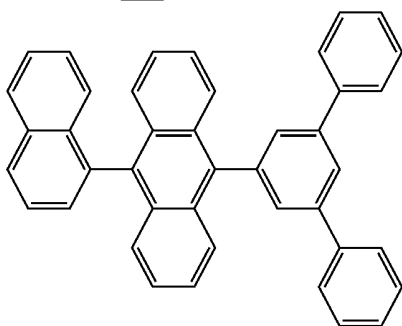
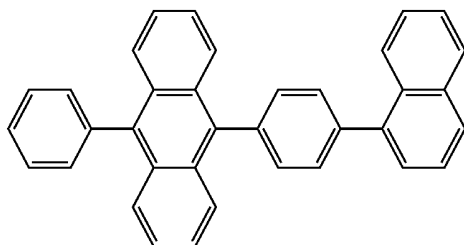
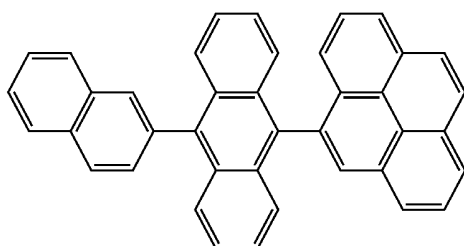
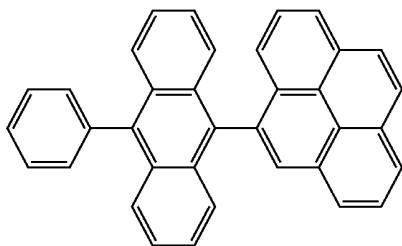
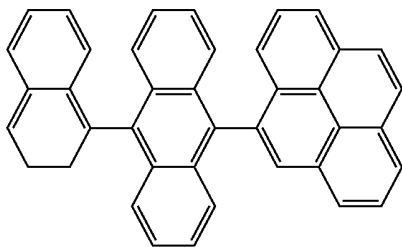
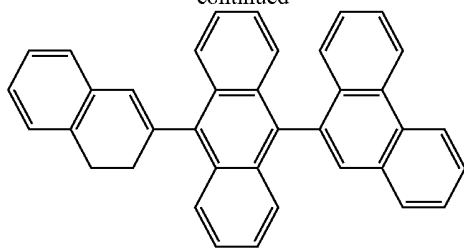


For example, the anthracene compound of Formula 400 above may be one of the compounds represented by the following formulae, but is not limited thereto:

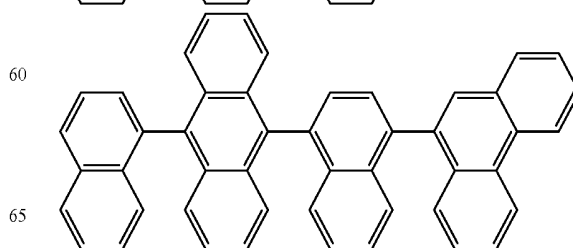
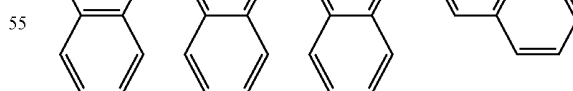
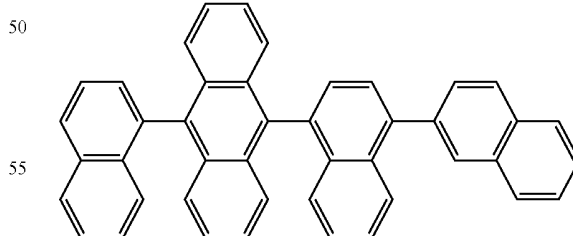
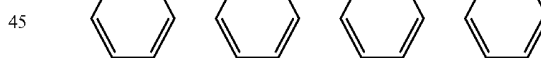
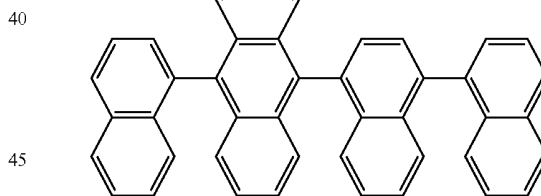
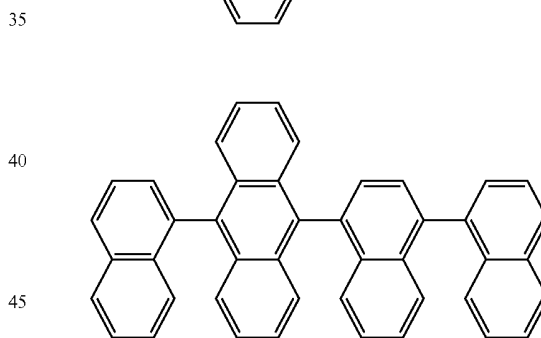
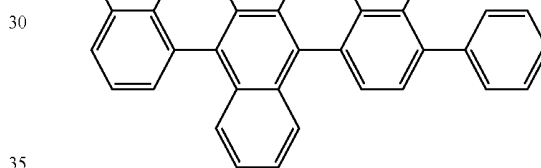
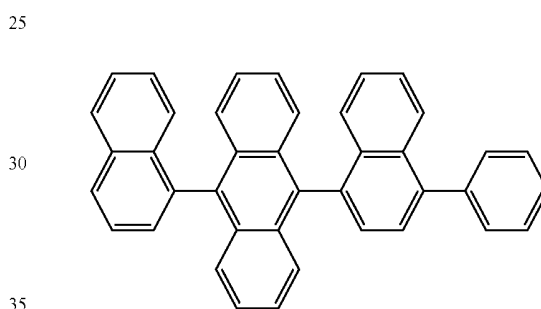
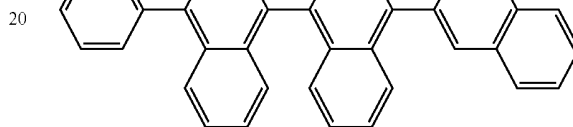
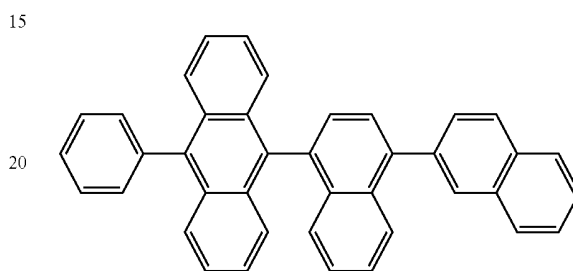
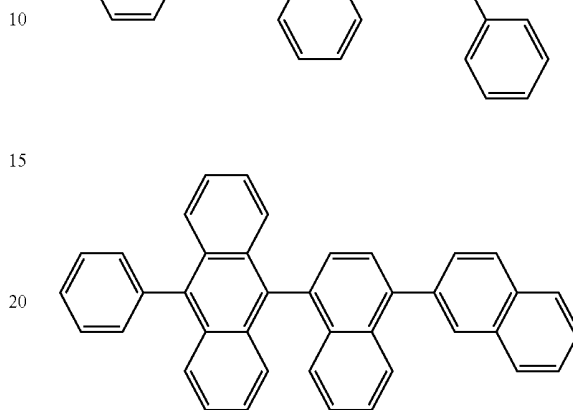
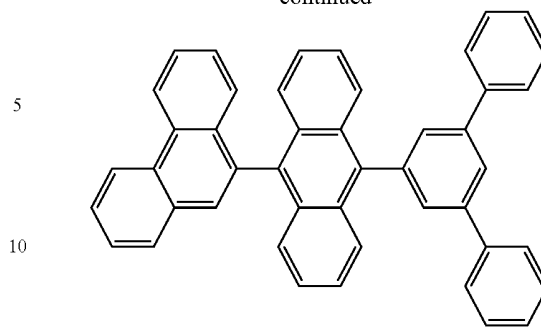


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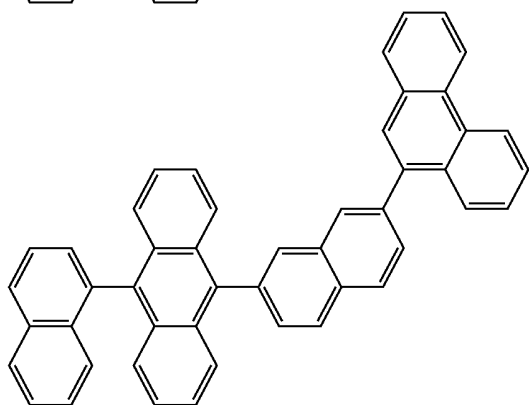
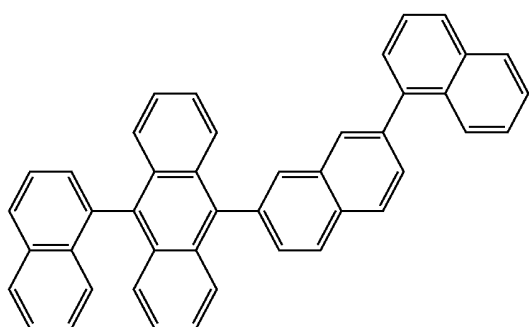
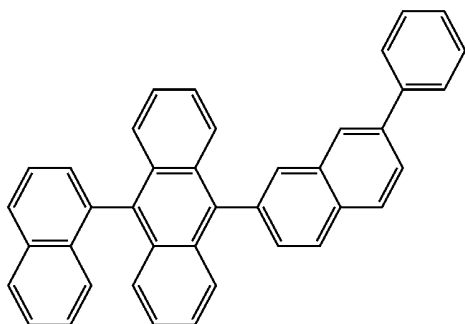
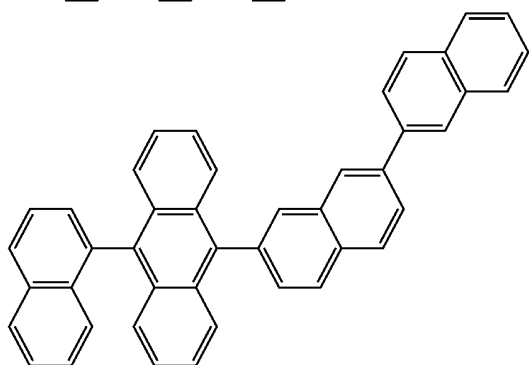
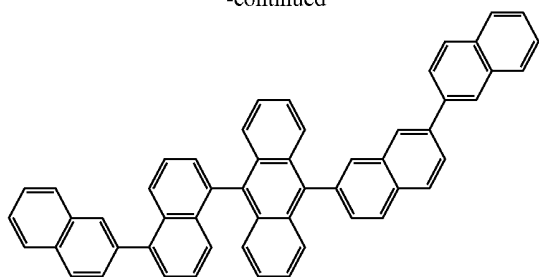
**46**

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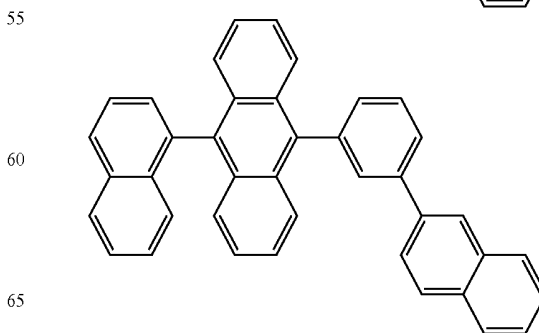
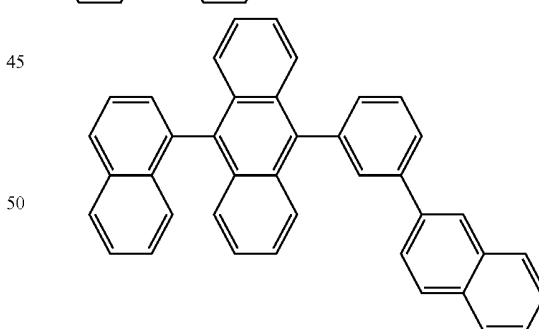
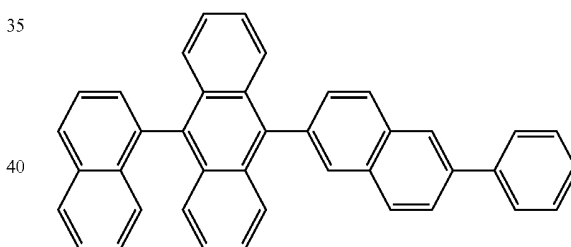
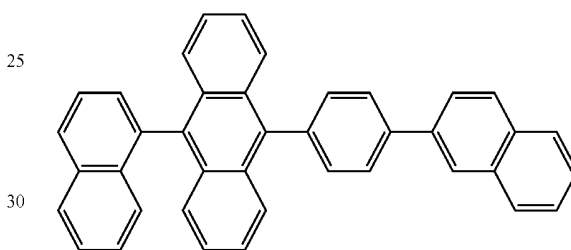
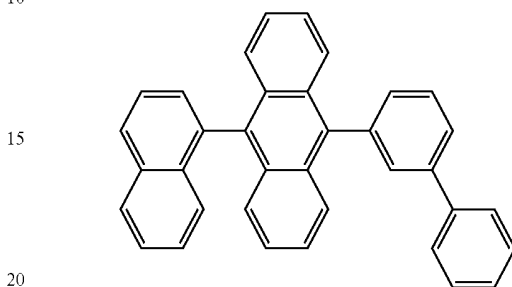
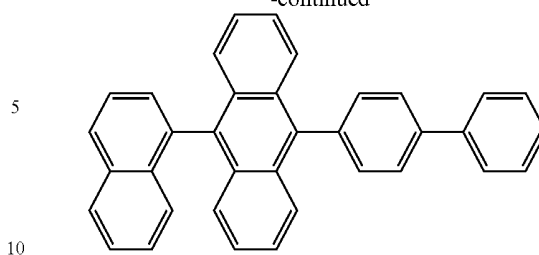


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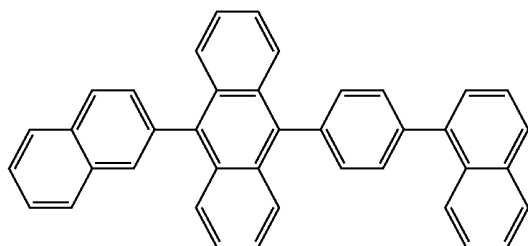
**48**

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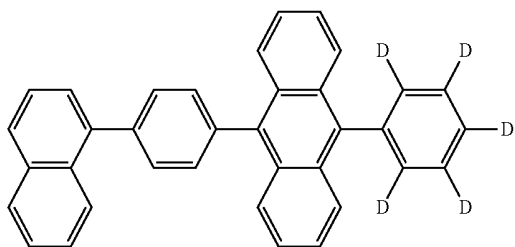


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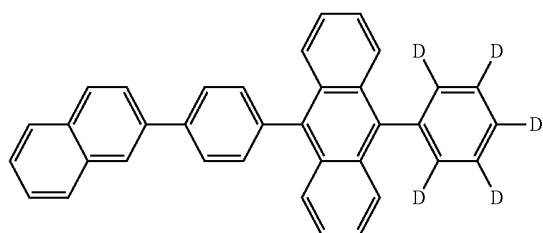
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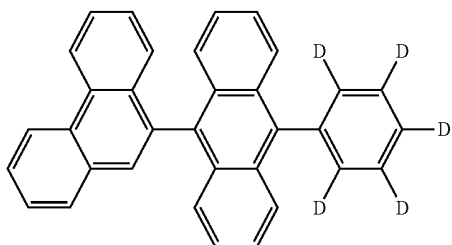
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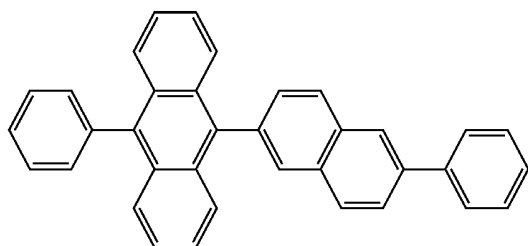
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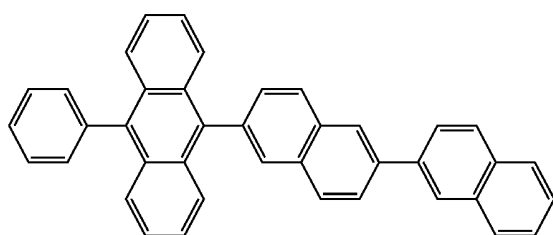
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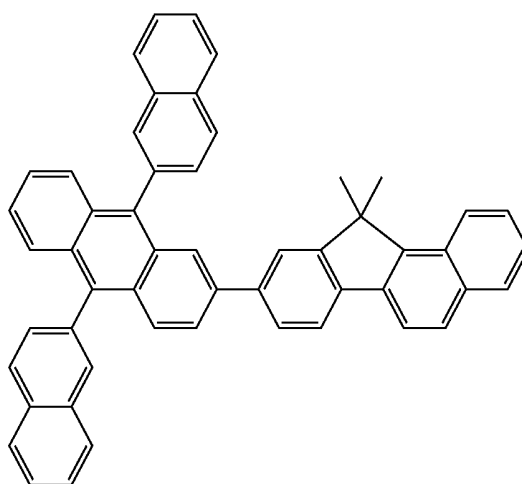
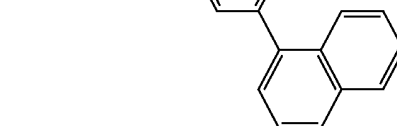
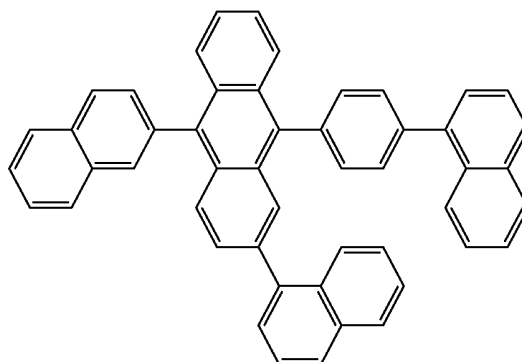


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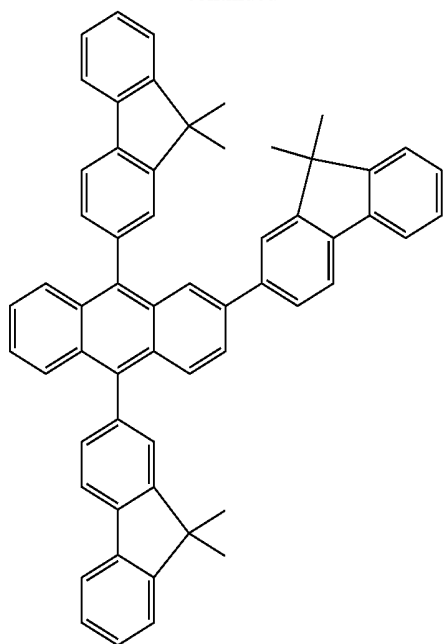
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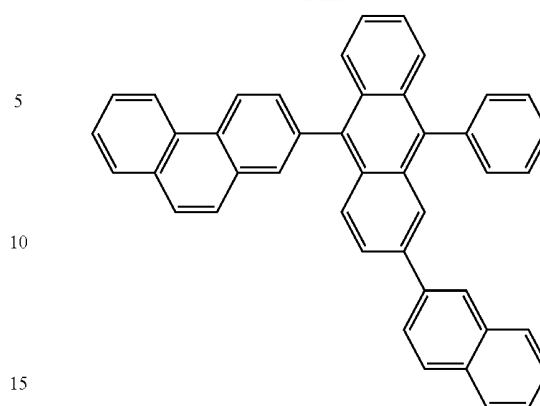


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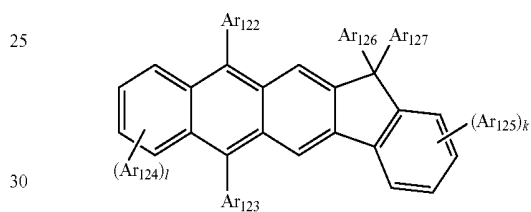
**52**

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In some embodiments, an anthracene-based compound represented by Formula 401 below may be used as the host.

<Formula 401>

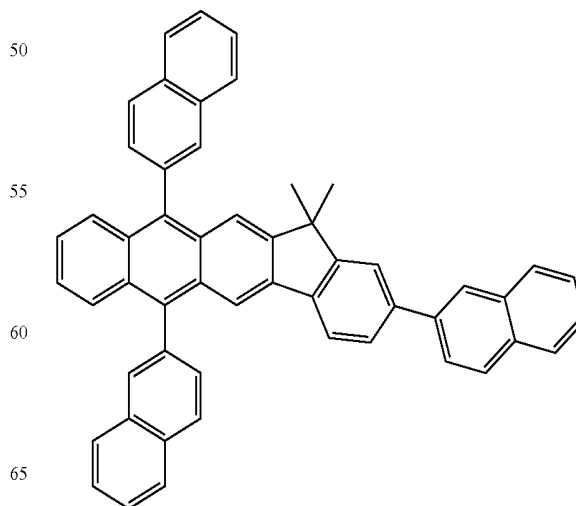
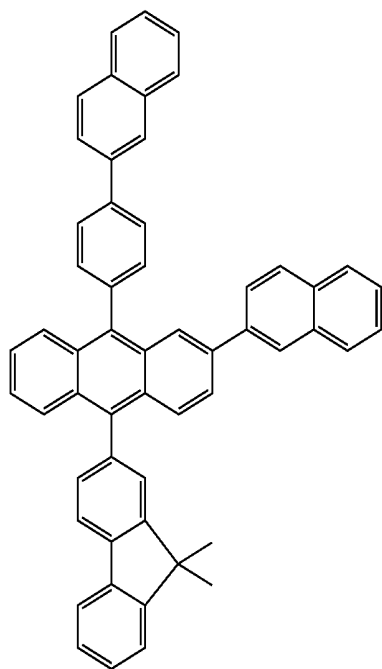


Ar_{122} to Ar_{125} in Formula 401 above may be defined as described above in conjunction with Ar_{113} of Formula 400, and thus detailed descriptions thereof will not be provided here.

Ar_{126} and Ar_{127} in Formula 401 above may be each independently a C_1 - C_{10} alkyl group, for example, a methyl group, an ethyl group, or a propyl group.

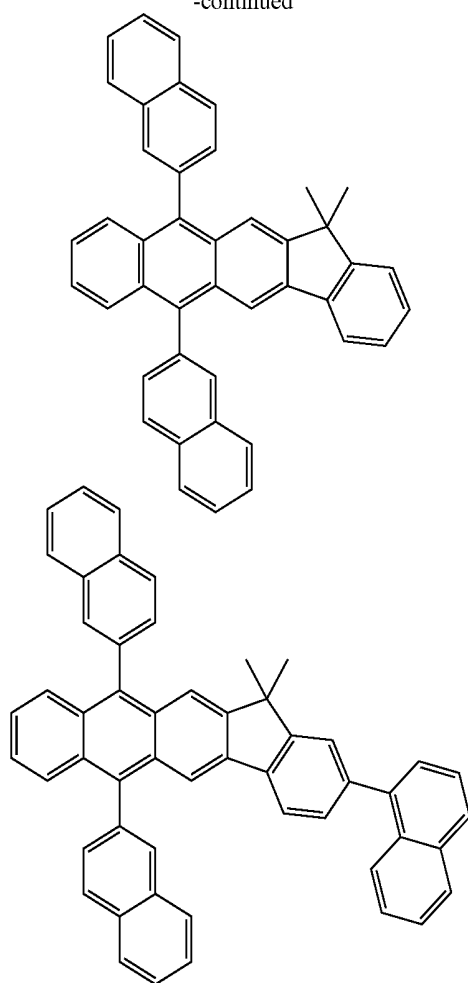
In Formula 401, k and l may be each independently an integer from 0 to 4, for example, 0, 1, or 2.

For example, the anthracene compound of Formula 401 above may be one of the compounds represented by the following formulae, but is not limited thereto:

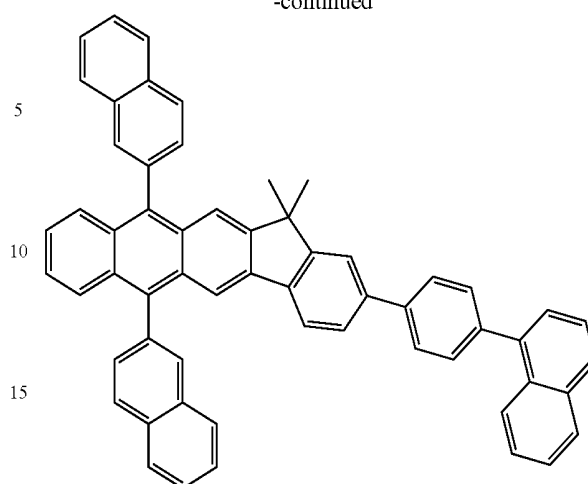


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**54**

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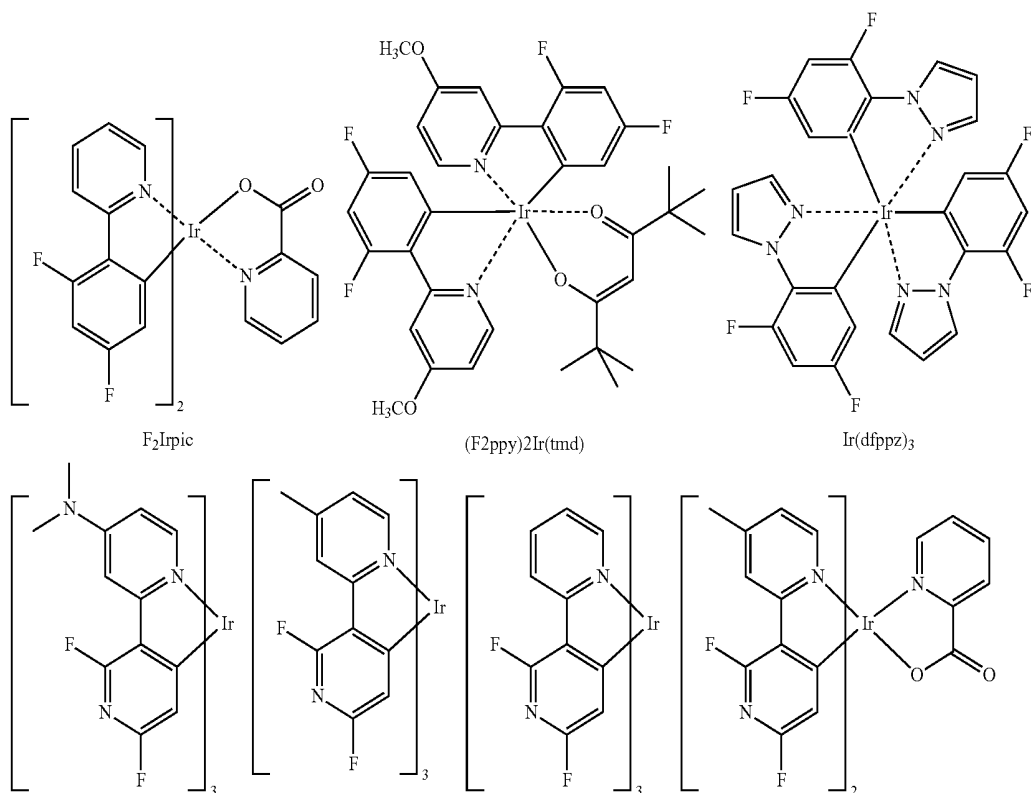
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When the organic light-emitting device is a full color organic light-emitting device, the emission layer may be patterned into a red emission layer, a green emission layer, and a blue emission layer.

At least one of the red EML, the green EML, and the blue EML may include a dopant below (ppy=phenylpyridine).

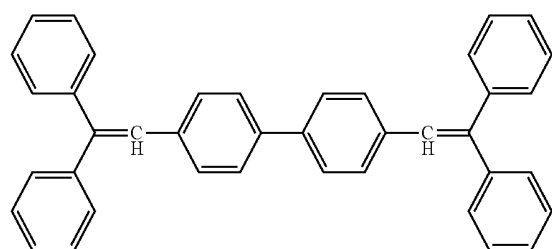
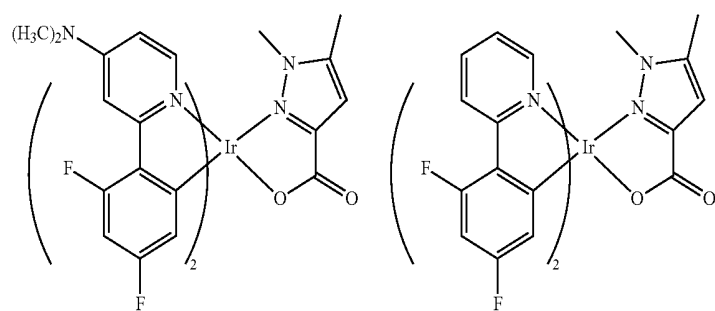
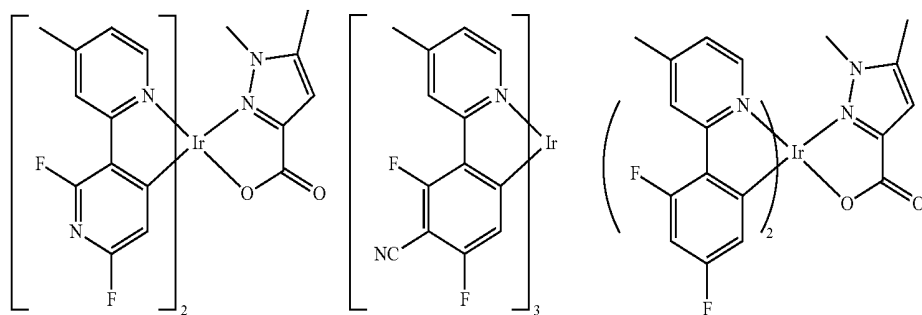
Non-limiting examples of the blue dopant are compounds represented by the following formulae.



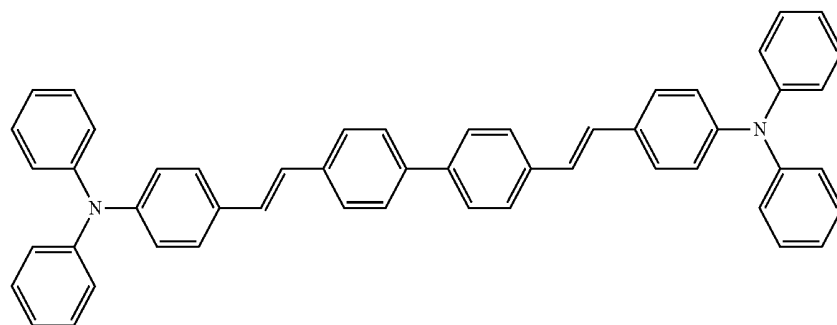
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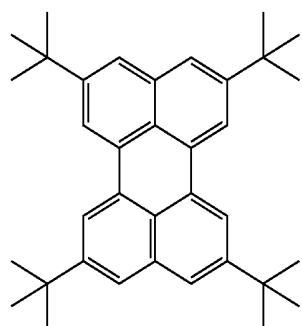
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DPVBi



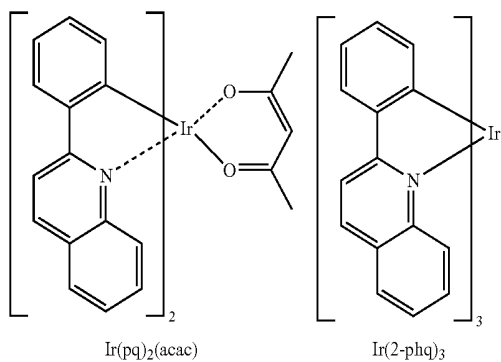
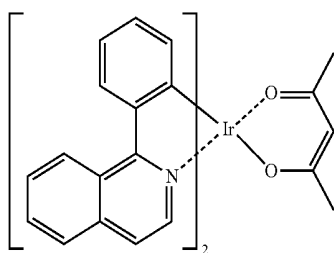
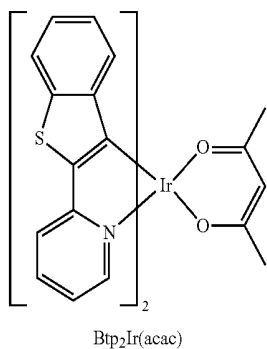
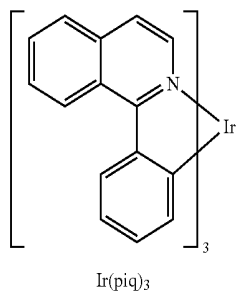
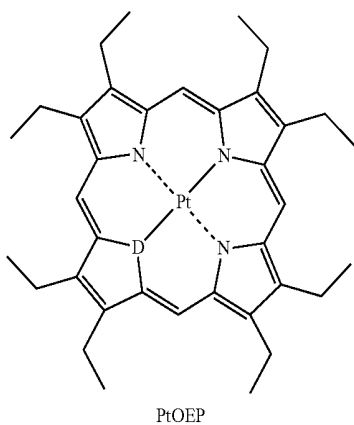
DPAVB



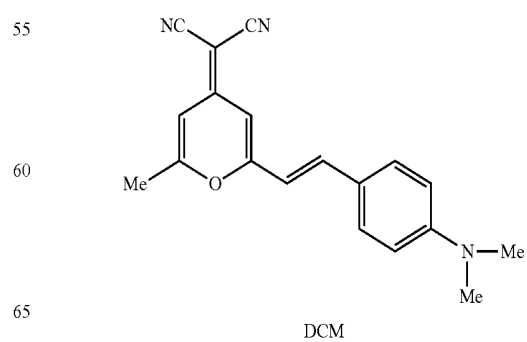
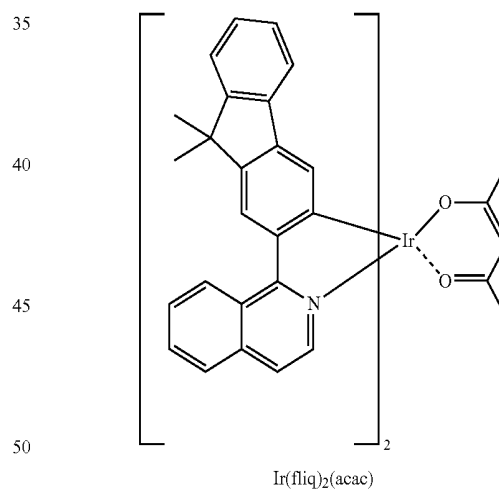
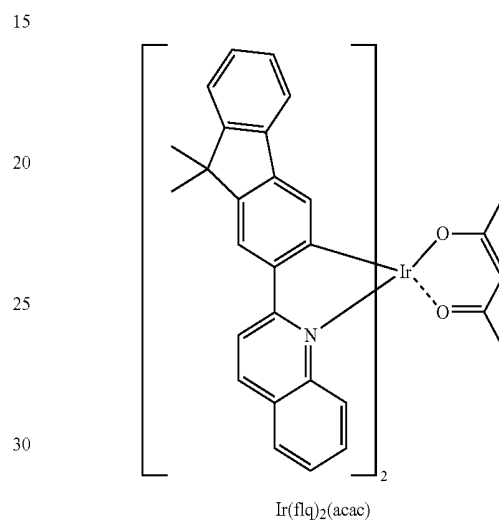
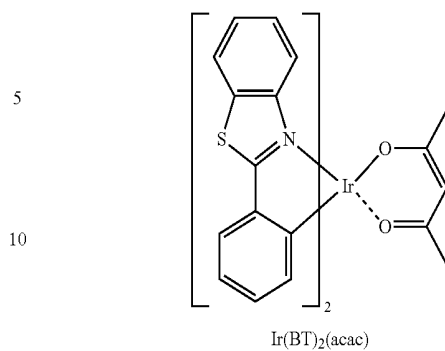
TBP

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Non-limiting examples of the red dopant are compounds represented by the following formulae.

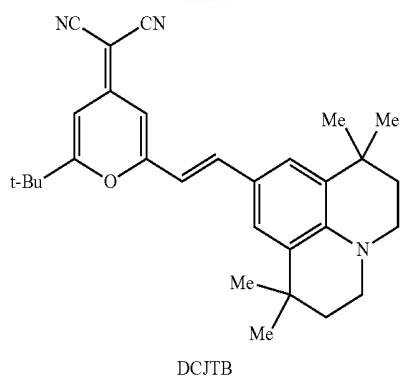
**58**

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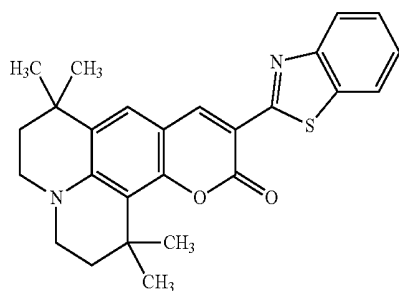
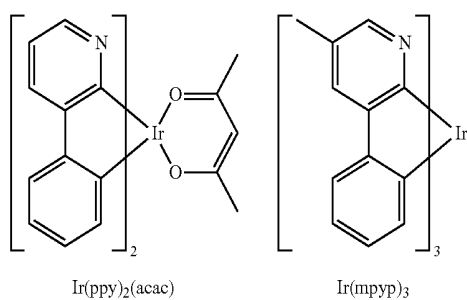
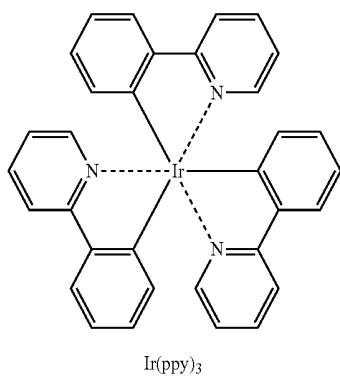


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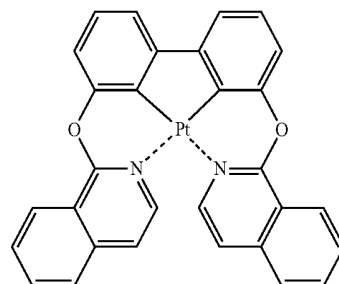
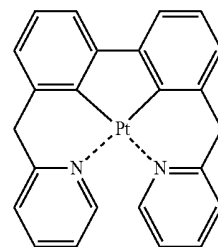
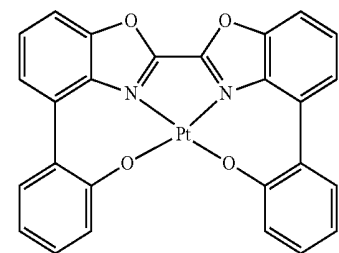
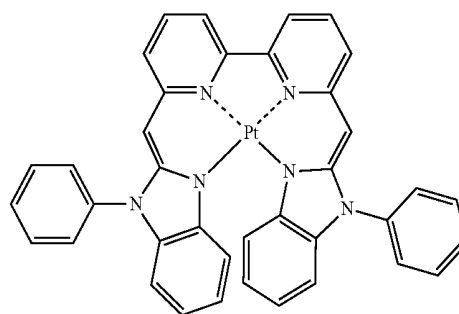
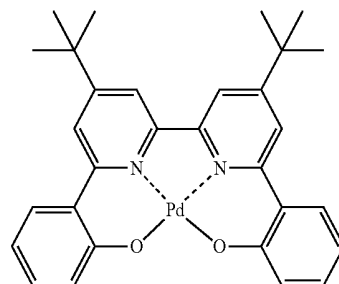
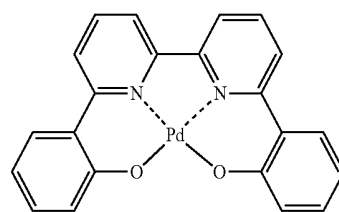
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Non-limiting examples of the green dopant are compounds represented by the following formulae.

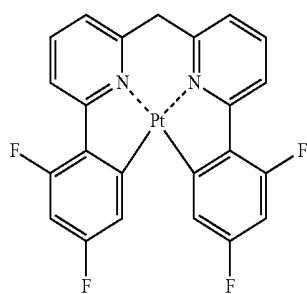
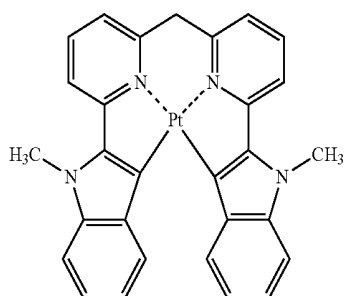
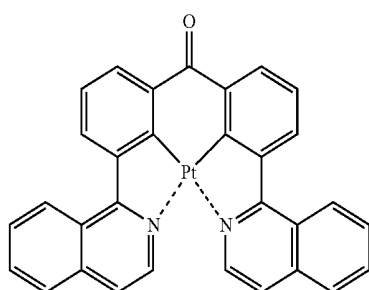
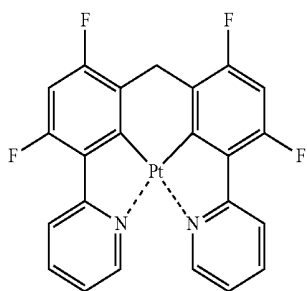
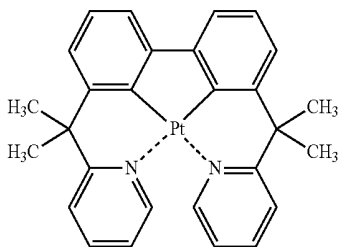
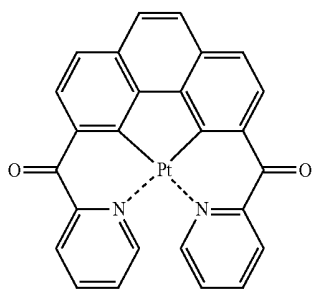


Non-limiting examples of the dopant that may be used in the EML are Pd complexes or Pt complexes represented by the following formulae.

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-continued

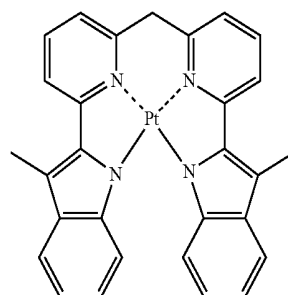
**62**

-continued

D7

D13

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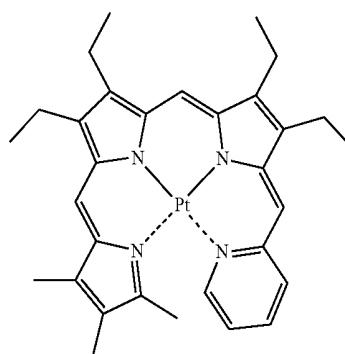


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D8

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D14



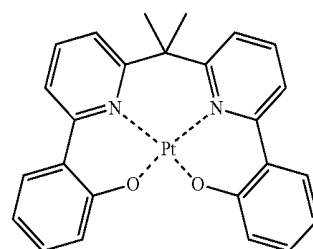
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D9

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D15

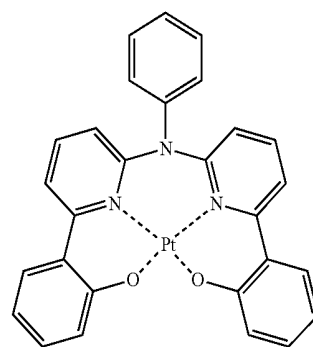


D10

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D16



D11

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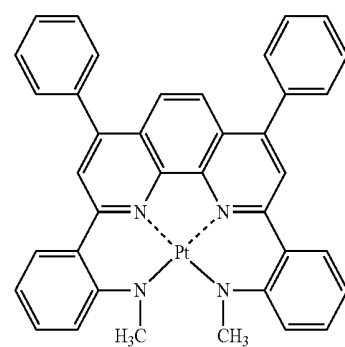
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D17

D12

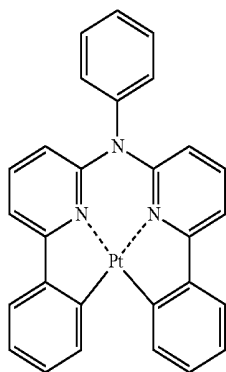
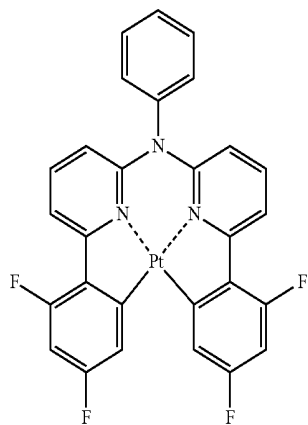
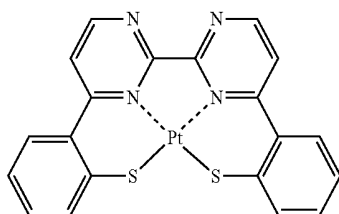
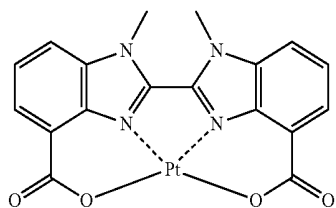
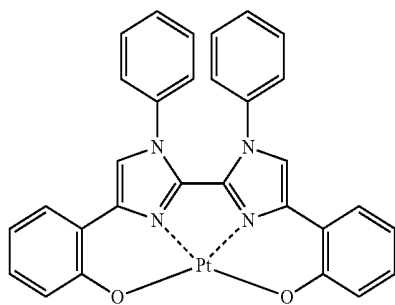
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63

-continued

**64**

-continued

D18

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D19

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D20

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D21

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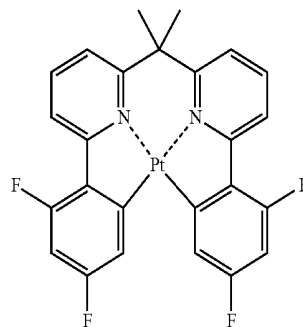
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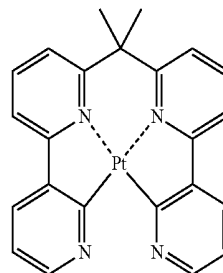
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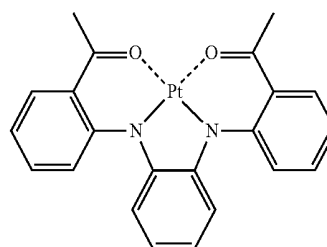
D23



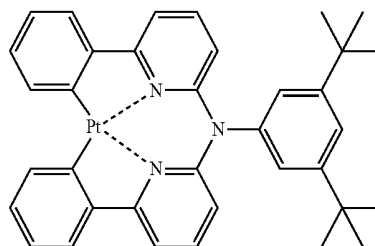
D24



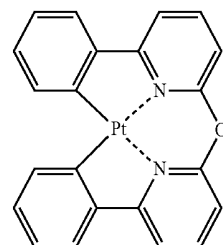
D25



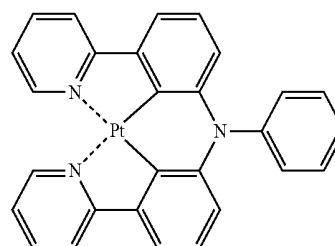
D26



D27

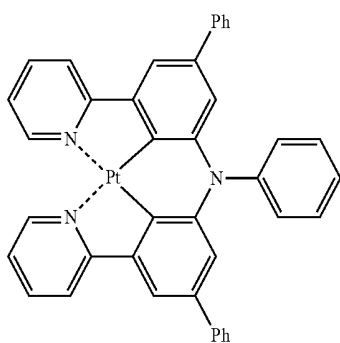
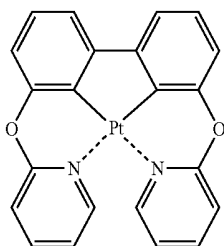
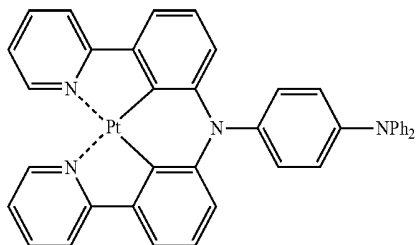
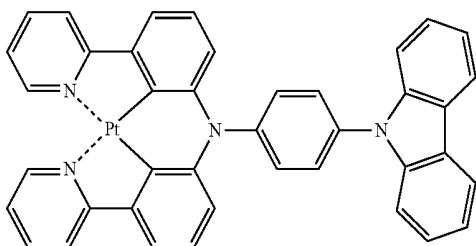
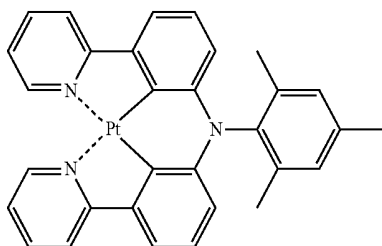
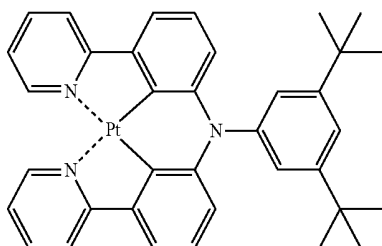


D28



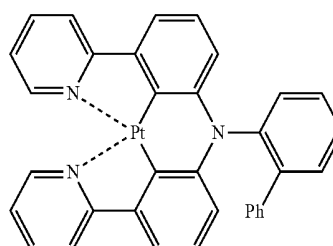
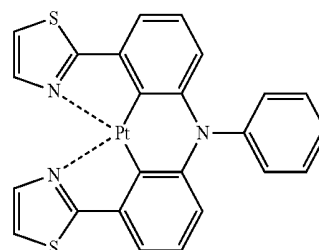
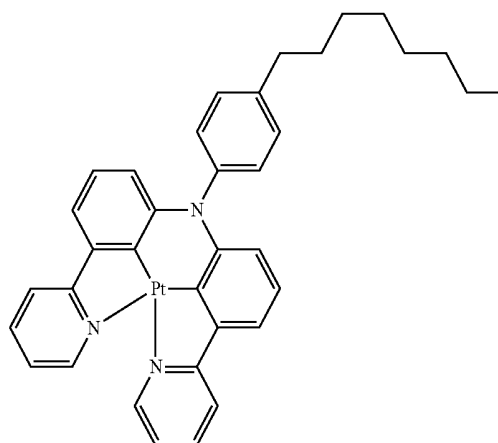
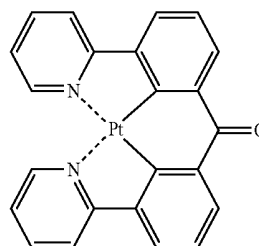
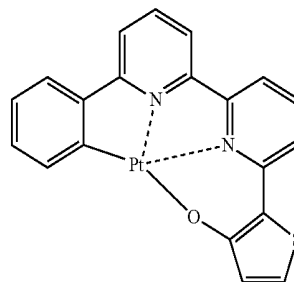
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66

-continued



D29

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D30

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D31

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D32

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D33

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D34

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D35

D36

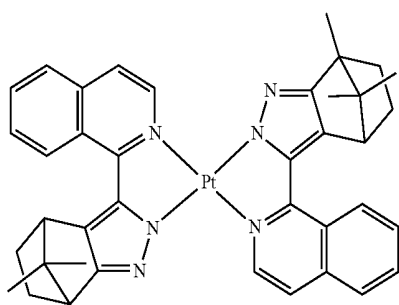
D37

D38

D39

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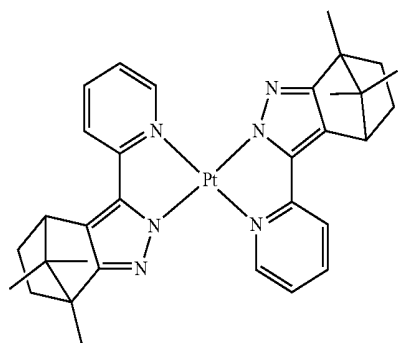
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D40

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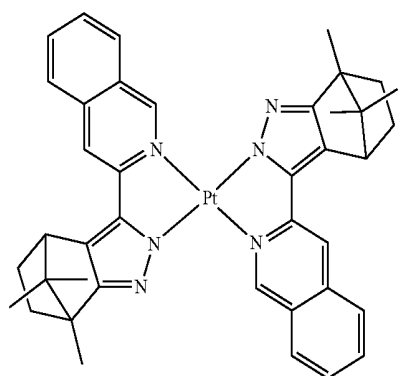
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D41 15

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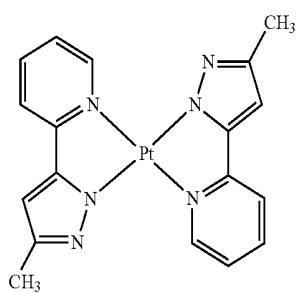
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D42 30

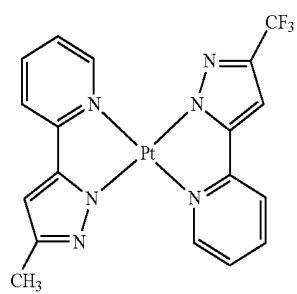
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D43 45

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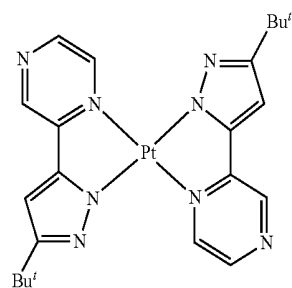
D44

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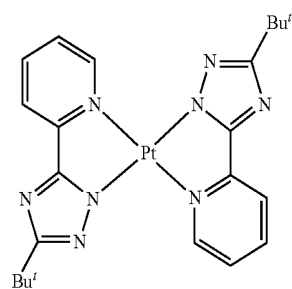
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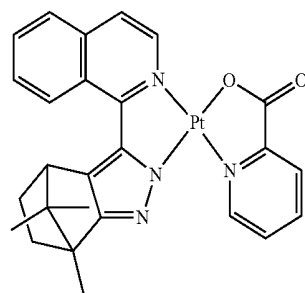
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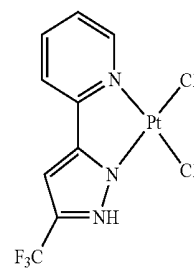
D45



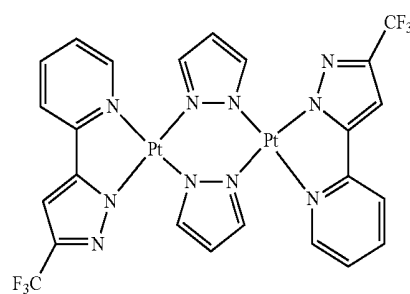
D46



D47



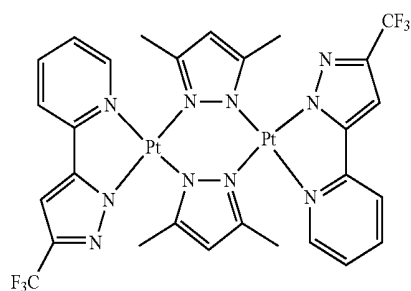
D48



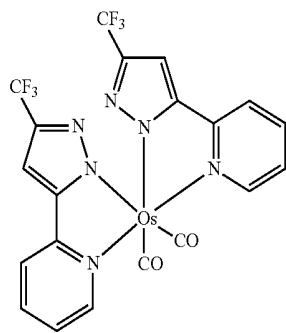
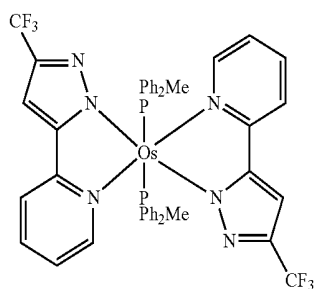
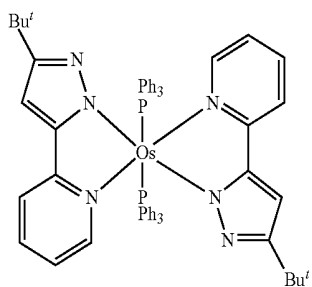
D49

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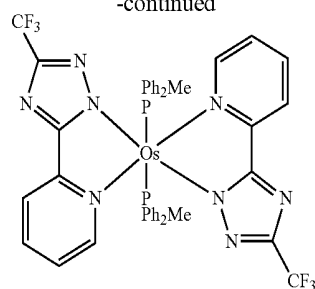
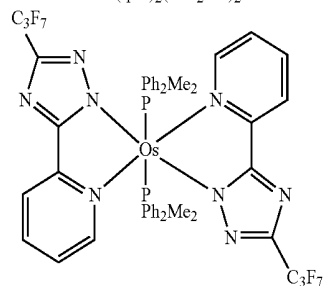


Non-limiting examples of the dopant that may be used in the EML are Os complexes represented by the following formulae.

OS(fppz)₂(CO)₂OS(fppz)₂(PPh₂Me)₂OS(bppz)₂(PPh₂Me)₂

70

-continued

OS(fptz)₂(PPh₂Me)₂OS(hptz)₂(PPhMe₂)₂

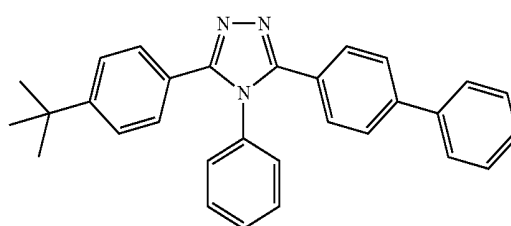
When the EML includes both a host and a dopant, the amount of the dopant may be from about 0.01 to about 15 parts by weight based on 100 parts by weight of the host. However, the amount of the dopant is not limited to this range.

The thickness of the EML may be about 100 Å to about 1000 Å, and in some embodiments, may be from about 200 Å to about 600 Å. When the thickness of the EML is within these ranges, the EML may have good light emitting ability without a substantial increase in driving voltage.

Then, an ETL may be formed on the EML by vacuum deposition, spin coating, casting, or the like. When the ETL is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to a compound that is used to form the ETL.

A material for forming the ETL may be the compound of Formula 1 above or any known material that can stably transport electrons injected from an electron injecting electrode (cathode).

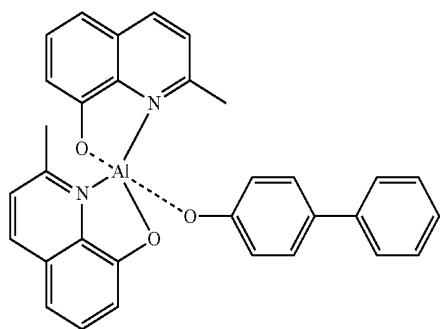
Non-limiting examples of materials for forming the ETL are a quinoline derivative, such as tris(8-quinolinolate) aluminum (Alq₃), TAZ, BAlq, beryllium bis(benzoquinolin-10-olate) (Bebq₂), 9,10-di(naphthalene-2-yl)anthracene (ADN), Compound 201, and Compound 202.



TAZ

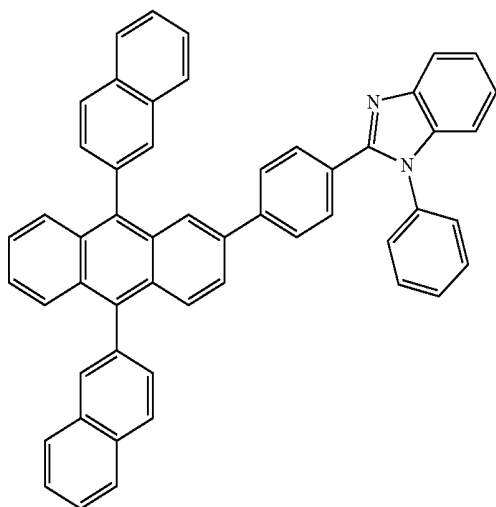
71

-continued

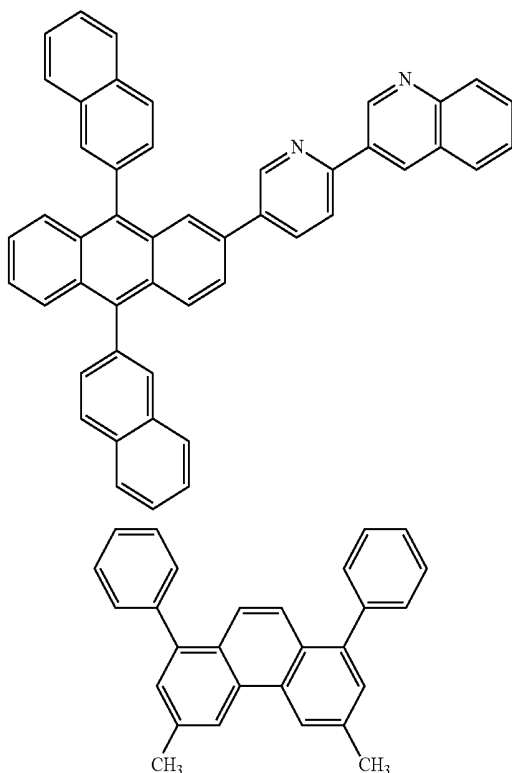


BAiq

<Compound 201>



<Compound 202>



BCP

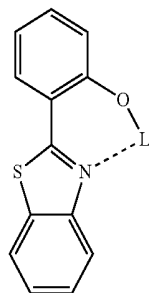
72

The thickness of the ETL may be from about 100 Å to about 1,000 Å, and in some embodiments, may be from about 150 Å to about 500 Å. When the thickness of the ETL is within these ranges, the ETL may have satisfactory electron transporting ability without a substantial increase in driving voltage.

In some embodiments the ETL may further include a metal-containing material, in addition to any known electron transport organic compounds.

The metal-containing material may include a lithium (Li) complex. Non-limiting examples of the Li complex are lithium quinolate (LiQ) and Compound 203 below:

<Compound 203>



Then, an EIL, which facilitates injection of electrons from the cathode, may be formed on the ETL. Any suitable electron-injecting material may be used to form the EIL.

Non-limiting examples of materials for forming the EIL are LiF, NaCl, CsF, Li₂O, and BaO, which are known in the art. The deposition and coating conditions for forming the EIL 18 may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to the material that is used to form the EIL 18.

The thickness of the EIL may be from about 1 Å to about 100 Å, and in some embodiments, may be from about 3 Å to about 90 Å. When the thickness of the EIL is within these ranges, the EIL may have satisfactory electron injection ability without a substantial increase in driving voltage.

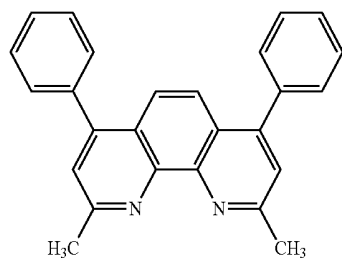
Finally, the second electrode is disposed on the organic layer. The second electrode 17 may be a cathode that is an electron injection electrode. A material for forming the second electrode 17 may be a metal, an alloy, an electroconductive compound, which have a low work function, or a mixture thereof. In this regard, the second electrode 9 may comprise lithium (Li), magnesium (Mg), aluminum (Al), aluminum (Al)-lithium (Li), calcium (Ca), magnesium (Mg)-indium (In), magnesium (Mg)-silver (Ag), or the like, and may be formed as a thin film type transmission electrode. In some embodiments, to manufacture a top-emission light-emitting device, the transmission electrode may comprise indium tin oxide (ITO) or indium zinc oxide (IZO).

Although the organic light-emitting device of FIG. 1 is described above, the present embodiments are not limited thereto.

When a phosphorescent dopant is used in the EML, a HBL may be formed between the ETL and the EML or between the E-functional layer and the EML by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like, in order to prevent diffusion of triplet excitons or holes into the ETL. When the HBL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, although the conditions for deposition and coating may vary according to the mate-

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rial that is used to form the HBL. Any known hole-blocking material may be used. Non-limiting examples of hole-blocking materials are oxadiazole derivatives, triazole derivatives, and phenanthroline derivatives. For example, bathocuproine (BCP) represented by the following formula



BCP

The thickness of the HBL may be from about 20 Å to about 1000 Å, and in some embodiments, may be from about

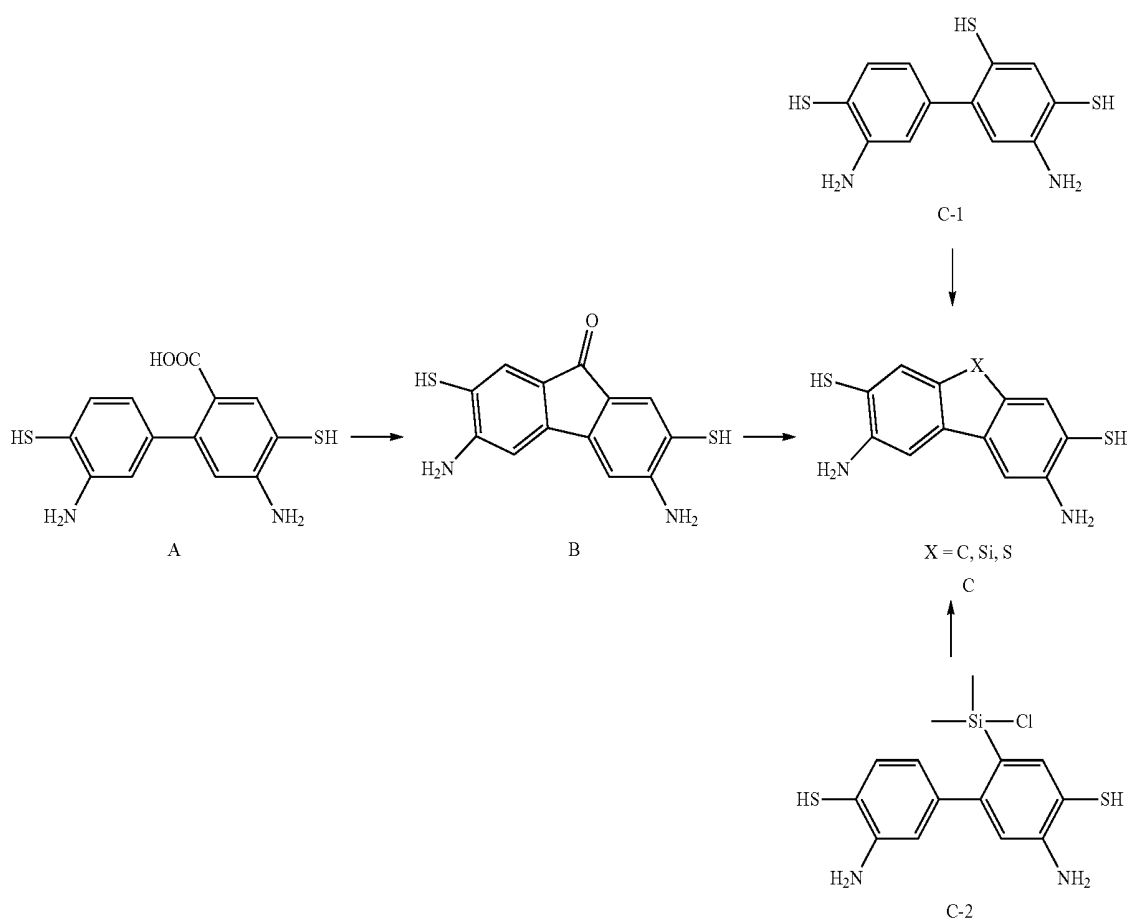
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light-emitting display device. In particular, when the organic light-emitting device is included in an active matrix organic light-emitting display device including a thin-film transistor, the first electrode on the substrate may function as a pixel electrode, electrically connected to a source electrode or a drain electrode of the thin-film transistor. Moreover, the organic light-emitting device may also be included in flat panel display devices having double-sided screens.

In some embodiments the organic layer of the organic light-emitting device may comprise the compound of Formula 1 by using a deposition method or may be formed using a wet method of coating a solution of the compound of Formula 1.

Hereinafter, the present embodiments will be described in detail with reference to the following synthesis examples and other examples. However, these examples are for illustrative purposes only and are not intended to limit the scope of the present embodiments.

EXAMPLES



Synthesis Example 1

Synthesis of Intermediate B

30 Å to about 300 Å. When the thickness of the HBL is within these ranges, the HBL may have improved hole blocking ability without a substantial increase in driving voltage.

According to some embodiments, the organic light-emitting device may be included in various types of flat panel display devices, such as in a passive matrix organic light-emitting display device or in an active matrix organic

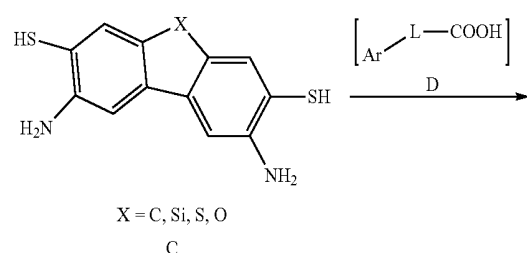
After 1 g of Intermediate A was put into a flask, 10 mL of polyphosphoric acid was added into the flask, heated at about 140° C. for 2 hours, and cooled down to about 50° C. or lower, followed by a slow addition of distilled water. The

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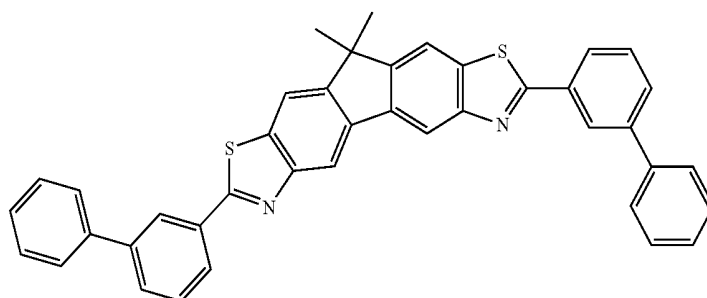
resulting solid product was filtered, washed with a small amount of methanol, and then dried to obtain Intermediate B.

Synthesis of Intermediate C

After 1 g of Intermediate A, C-1, or C-2 was put into a flask, 20 mL of THF was added, followed by cooling down to about -78°C . (acetone+dry ice) and a slow addition of 2 eq of n-BuLi. After the temperature of the mixture was increased to room temperature, distilled water was slowly added to the mixture. After completion of the reaction, the reaction product was extracted with methylene chloride (MC), followed by column chromatography to obtain Intermediate C.

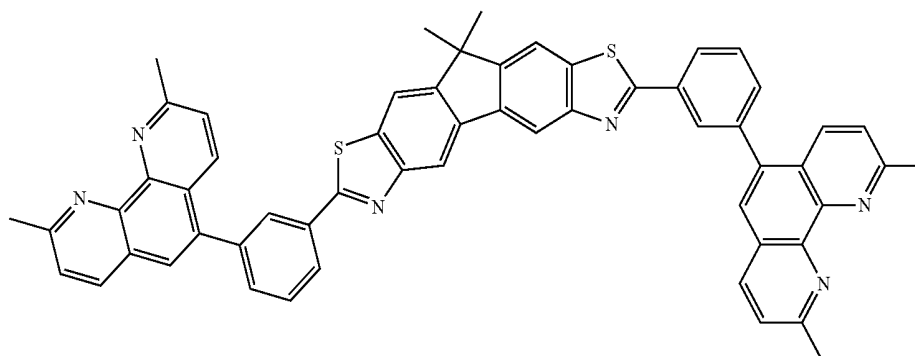


Compound 1



Elemental Analysis for $\text{C}_{41}\text{H}_{28}\text{N}_2\text{S}_2$: calcd C, 80.36; H, 4.61; N, 4.57; S, 10.47
HRMS for $\text{C}_{41}\text{H}_{28}\text{N}_2\text{S}_2$ $[\text{M}]^+$: calcd 612.17, found 611.

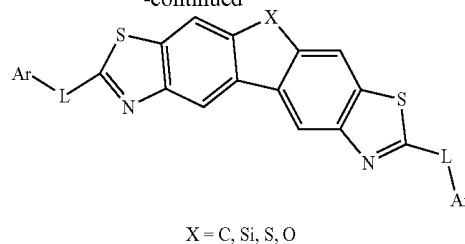
Compound 4



Elemental Analysis for $\text{C}_{57}\text{H}_{40}\text{N}_6\text{S}_2$: calcd C, 78.41; H, 4.62; N, 9.63; S, 7.35
HRMS for $\text{C}_{57}\text{H}_{40}\text{N}_6\text{S}_2$ $[\text{M}]^+$: calcd 872.28, found 871

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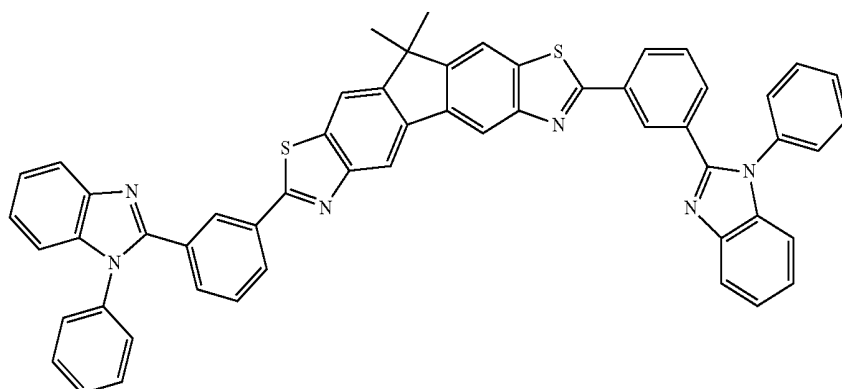
Synthesis Example 2

- After Intermediates C and D were put into a flask, 500 mL of polyphosphoric acid (PPA) was added thereto, and refluxed at about 140°C . for about 24 hours while stirring. After completion of the reaction, the reaction product was cooled to room temperature, and a saturated sodium hydroxide solution was slowly added to adjust pH to be neutral, followed by filtration in a reduced pressure to obtain a solid product, which was then washed with ethanol, dried, and separated by column chromatography to obtain Compounds 1 to 30.

-continued

Compound 5

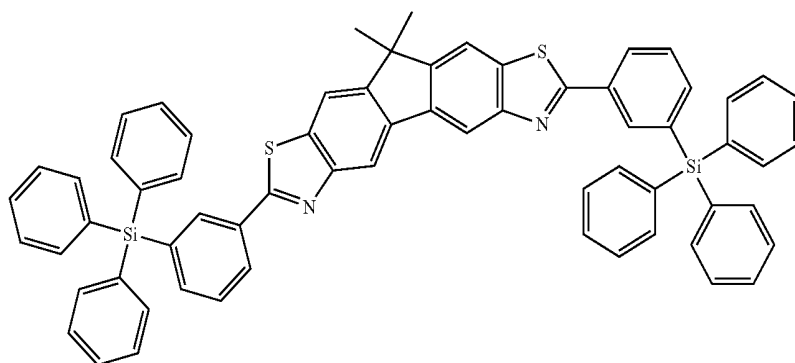
5



Elemental Analysis for C₅₅H₃₆N₆S₂: calcd C, 78.17; H, 4.29; N, 9.95; S, 7.59
HRMS for C₅₅H₃₆N₆S₂ [M]⁺: calcd 844.24, found 843

Compound 6

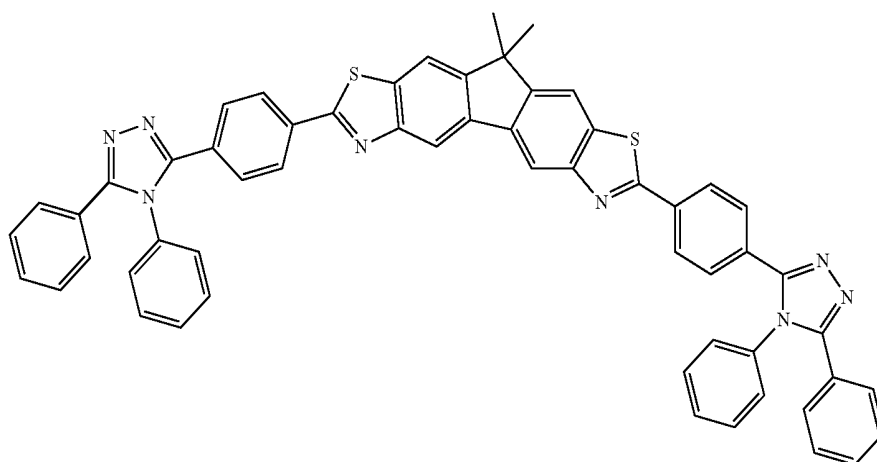
6



Elemental Analysis for C₆₅H₄₈N₂S₂Si₂: calcd C, 79.88; H, 4.95; N, 2.87; S, 6.56; Si, 5.75
HRMS for C₆₅H₄₈N₂S₂Si₂ [M]⁺: calcd 976.28, found 975

Compound 10

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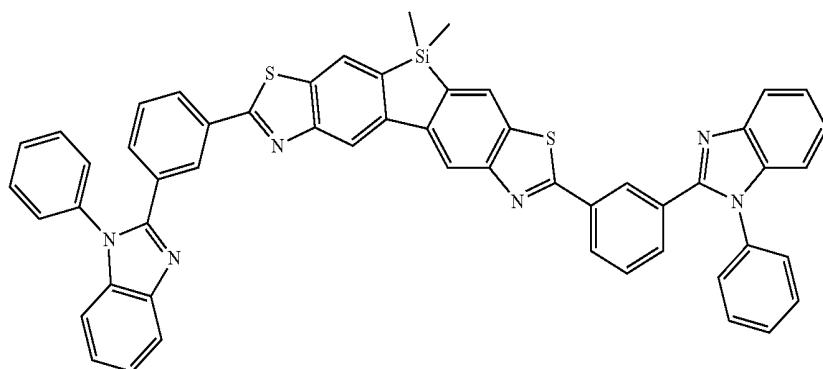


Elemental Analysis for C₅₇H₃₈N₈S₂: calcd C, 76.14; H, 4.26; N, 12.46; S, 7.13
HRMS for C₅₇H₃₈N₈S₂ [M]⁺: calcd 898.27, found 897

-continued

Compound 19

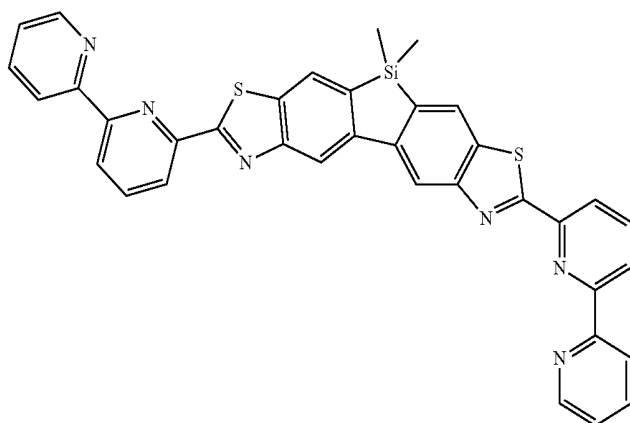
19



Elemental Analysis for $C_{54}H_{36}N_6S_2Si$: calcd C, 75.32; H, 4.21; N, 9.76; S, 7.45; Si, 3.26
HRMS for $C_{54}H_{36}N_6S_2Si$ $[M]^+$: calcd 860.22, found 859

Compound 23

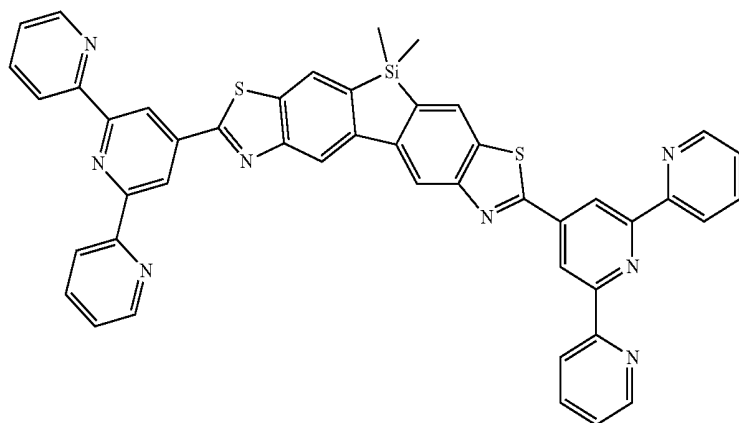
23



Elemental Analysis for $C_{36}H_{24}N_6S_2Si$: calcd C, 68.33; H, 3.82; N, 13.28; S, 10.13; Si, 4.44
HRMS for $C_{36}H_{24}N_6S_2Si$ $[M]^+$: calcd 632.13, found 631

Compound 26

26



Elemental Analysis for $C_{46}H_{30}N_8S_2Si$: calcd C, 70.20; H, 3.84; N, 14.24; S, 8.15; Si, 3.57
HRMS for $C_{46}H_{30}N_8S_2Si$ $[M]^+$: calcd 786.18, found 785

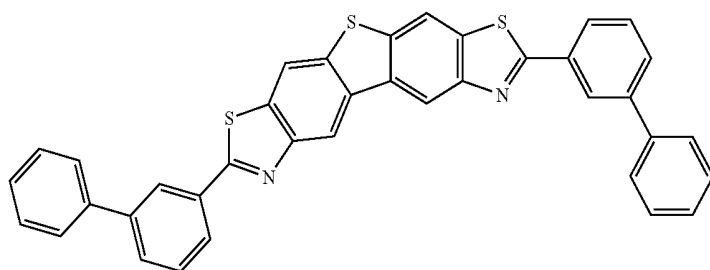
81

82

-continued

Compound 30

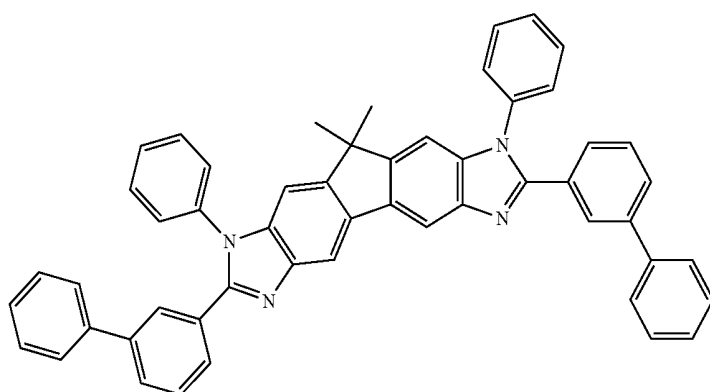
30



Elemental Analysis for C₃₈H₂₂N₂S₃: calcd C, 75.72; H, 3.68; N, 4.65; S, 15.96
HRMS for C₃₈H₂₂N₂S₃ [M]⁺: calcd 602.09, found 602

Compound 31

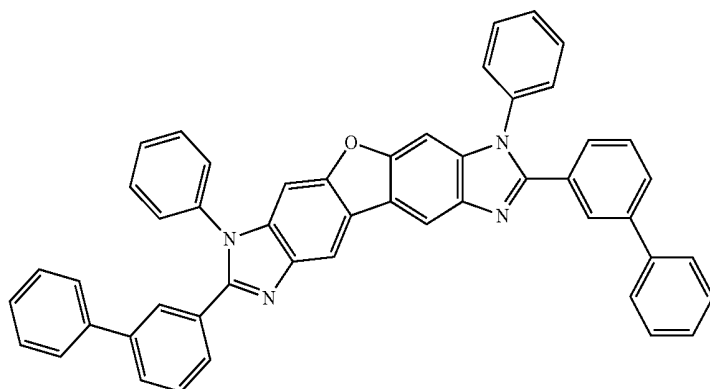
31



Elemental Analysis for C₅₃H₃₈N₄: calcd C, 87.09; H, 5.24; N, 7.67
HRMS for C₅₃H₃₈N₄ [M]⁺: calcd 730.31, found 729

Compound 35

35

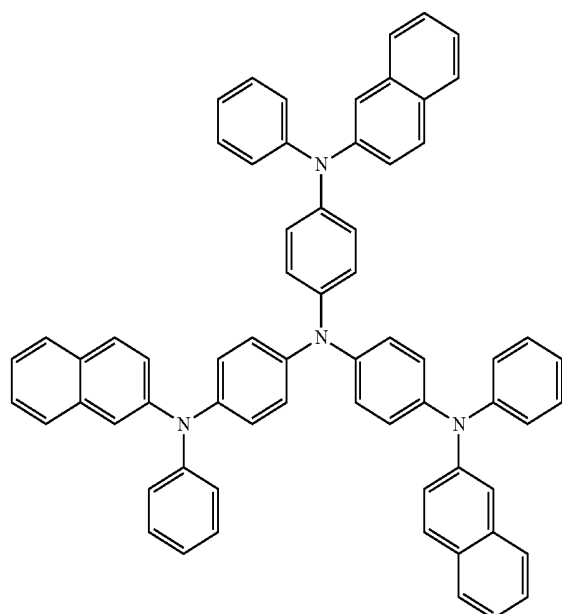


Elemental Analysis for C₅₀H₃₂N₄O: calcd C, 87.09; H, 5.24; N, 7.67
HRMS for C₅₀H₃₂N₄O [M]⁺: calcd 704.26, found 703

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Examples and Comparative Examples

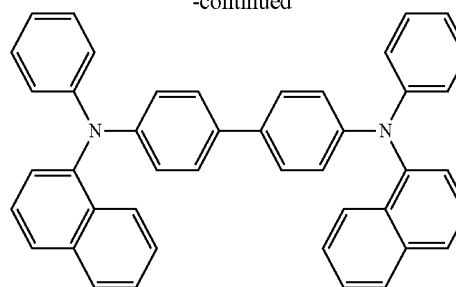
To manufacture an anode, a corning 15 Ω/cm^2 (500 Å) ITO glass substrate was cut to a size of 50 mm×50 mm×0.5 mm and then sonicated in isopropyl alcohol and pure water each for 10 minutes, and then cleaned by irradiation of ultraviolet rays for 10 minutes and exposure to ozone. The resulting glass substrate was loaded into a vacuum deposition device. Then, 2-TNATA, which is a HIL material, was vacuum-deposited on the glass substrate to form a HIL having a thickness of about 600 Å. Then, 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (NPB), which is a hole transporting compound, was vacuum-deposited on the HIL to form a HTL having a thickness of about 300 Å.



2-TNATA

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-continued



HPB

9,10-di(naphthalen-2-yl)anthracene (ADN) as a host and DNTPD as a dopant were deposited on the HTL to form an EML having a thickness of about 300 Å. Compounds 1, 4, 5, 6, 19, 23, 2, 30 as electron transport materials were respectively deposited on the EML to a thickness of about 250 Å in Examples, while aluminum tris(8-hydroxyquinoline) (Alq3) was deposited on the EML to form an ETL in Comparative Example 1. LiF and Al were sequentially deposited on the ETL to a thickness of about 10 Å and about 2,000 Å, respectively, to form an EIL and a cathode, thereby manufacturing organic light-emitting devices.

A structure of the organic light-emitting device including the compound of Formula 1 is shown in Table 1. A structure of the organic light-emitting device including the known compound (Alq3) is shown in Table 2.

TABLE 1

	HIL	HTL	EML	ETL	EIL	Cathode
Materials	2-TNATA	NPB	ADN + DNTPD	Formula 1	LiF	Al
Thickness/Å	600	150	285 + 15	250	10	2,000
Evapo. Temp./° C.	330~340	240~250	Host: 260~270 Dopant: 240~250	330~340	—	—
Vacuum/torr	4.9×10^{-7}	4.9×10^{-7}	4.2×10^{-7}	4.1×10^{-7}		

TABLE 2

	HIL	HTL	EML	ETL	EIL	Cathode
Materials	2-TNATA	NPB	ADN + DNTPD	Alq3	LiF	Al
Thickness/Å	600	150	285 + 15	250	10	2,000
Evapo. Temp./° C.	330~340	240~250	Host: 260~270 Dopant: 240~250	260~270	—	—
Vacuum/torr	4.9×10^{-7}	4.9×10^{-7}	4.2×10^{-7}	5.7×10^{-7}		

85

The organic light-emitting devices including the compounds of Formula 1 as an ETL material were found to have lower driving voltages and better I-V-L characteristics with improved efficiencies, compared to the organic light-emitting device using the known material Alq3. Typical characteristics of the organic light-emitting devices are summarized in Table 3.

TABLE 3

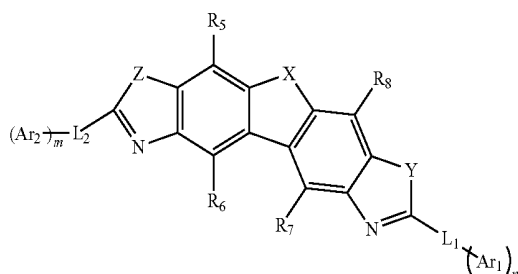
	Current Density (mA/m ²)	Voltage (V)	Luminance (cd/m ²)	Efficiency (cd/A)	Efficiency (lm/W)
Compound 1	10	5.1	623	6.2	3.8
Compound 4	10	5.0	642	6.4	3.9
Compound 5	10	4.8	651	6.5	4.0
Compound 6	10	4.8	650	6.5	4.0
Compound 10	10	5.2	640	6.3	3.9
Compound 19	10	4.6	694	6.7	4.2
Compound 23	10	5.1	627	6.5	4.7
Compound 26	10	4.9	653	6.1	3.9
Compound 30	10	4.3	677	6.3	4.2
Compound 31	10	5.0	699	6.7	3.9
Compound 35	10	5.1	701	7.4	4.9
Alq3	10	5.7	600	6.0	3.3

As described above, according to the one or more of the above embodiments, a heterocyclic compound of Formula 1 above has a good charge transporting capability, and thus may be used as an electron transport material that is suitable for fluorescent or phosphorescent devices of any color of red, green, blue, and white. An organic light-emitting device with high efficiency, low-driving voltage, high luminance, and long lifetime may be manufactured using the heterocyclic compound of Formula 1.

It should be understood that the example embodiments described therein should be considered in a descriptive sense only and not for purposes of limitation. Descriptions of features or aspects within each embodiment should typically be considered as available for other similar features or aspects in other embodiments.

What is claimed is:

1. A heterocyclic compound represented by Formula 1 below:



Formula 1

wherein, in Formula 1,

X is CR₁R₂, SiR₃R₄, S, or O;

Y and Z are each independently S, or O;

R₁ to R₈ are each independently a hydrogen atom, a deuterium atom, a cyano group, a substituted or unsubstituted C1-20 alkyl group, a substituted or unsubstituted C2-C60 alkenyl group, a substituted or unsubstituted C2-C60 alkynyl group, a substituted or unsubstituted C3-C60 cycloalkyl group, a substituted or unsubstituted C3-C60 cycloalkenyl group, a substi-

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tuted or unsubstituted C6-C60 aryl group, a substituted or unsubstituted C2-C60 heteroaryl group, or a substituted or unsubstituted C6-C60 condensed polycyclic group;

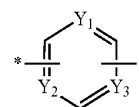
L₁ and L₂ are each independently a bond, a substituted or unsubstituted C6-C60 arylene group, or a substituted or unsubstituted C2-C60 heteroarylene group;

Ar₁ to Ar₂ are the same or different, and are each independently a substituted or unsubstituted C2-C60 heteroaryl group, a substituted or unsubstituted C6-C60 aryl group, or a substituted or unsubstituted C6-C60 condensed polycyclic group; and

m and n are each independently an integer from 0 to 3, and m and n are not both zero.

2. The heterocyclic compound of claim 1, wherein R₅ to R₈ in Formula 1 are each independently a hydrogen atom, or a deuterium atom.

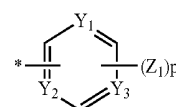
3. The heterocyclic compound of claim 1, wherein L₁ and L₂ in Formula 1 are each independently a bond, or a group represented by Formula 2a below:



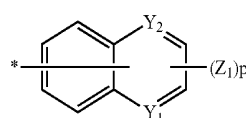
2a

wherein, in Formula 2a, Y₁ to Y₃ are each independently CH or N.

4. The heterocyclic compound of claim 1, wherein Ar₁ and Ar₂ in Formula 1 are each independently one of the groups represented by Formulae 3a to 3g:



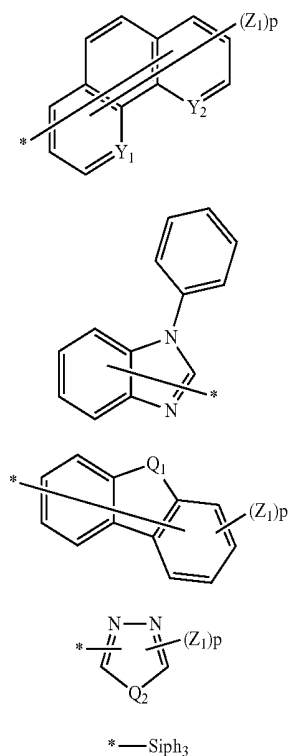
3a



3b

87

-continued



88

wherein, in Formulae 3a to 3g,

3c Y₁ to Y₃ are each independently CH or N;Q₁ is SiR₅₀R₅₁;5 Q₂ is S or NR₆₀;

R₅₀, R₅₁, R₆₀, and Z₁ are each independently a hydro-
gen atom, a deuterium atom, a substituted or unsub-
stituted C1-20 alkyl group, a substituted or unsub-
stituted C6-C20 aryl group, a substituted or unsub-
stituted C2-C20 heteroaryl group, a substituted
or unsubstituted C6-C20 condensed polycyclic
group, an amino group substituted with a C6-C20
15 aryl group or a C2-C20 heteroaryl group, a halogen
group, a cyano group, a nitro group, a hydroxy
group, or a carboxyl group, wherein a plurality of
Z₁s are the same or different;

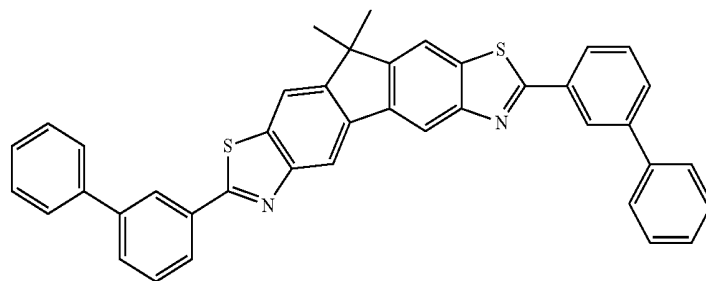
20 p is an integer from 1 to 7; and

* indicates a binding site.

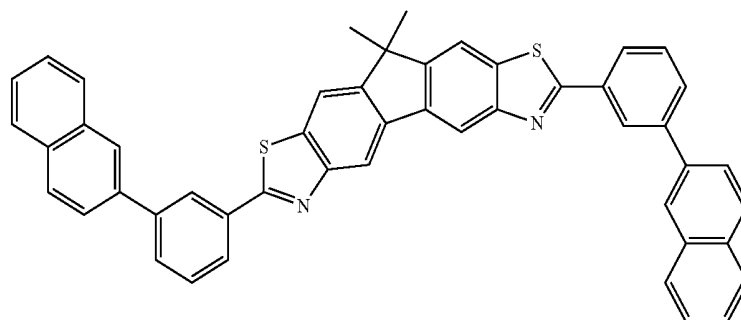
3f 5. The heterocyclic compound of claim 1, wherein adja-
cent substituents of R₁ to R₄ in Formula 1 are linked to each
other to form a ring.

25 6. The heterocyclic compound of claim 1, wherein, when
Ar₁ or Ar₂ in Formula 1 is plural, adjacent substituents of Ar₁
or Ar₂ are linked to each other to form a ring.

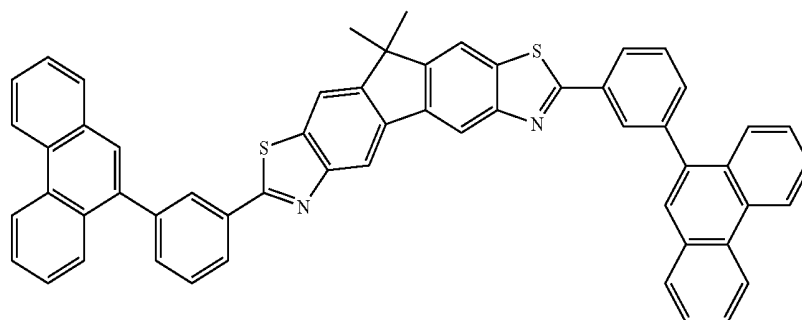
3g 7. The heterocyclic compound of claim 1, wherein the
compound of Formula 1 is one of the compounds below:



1



2

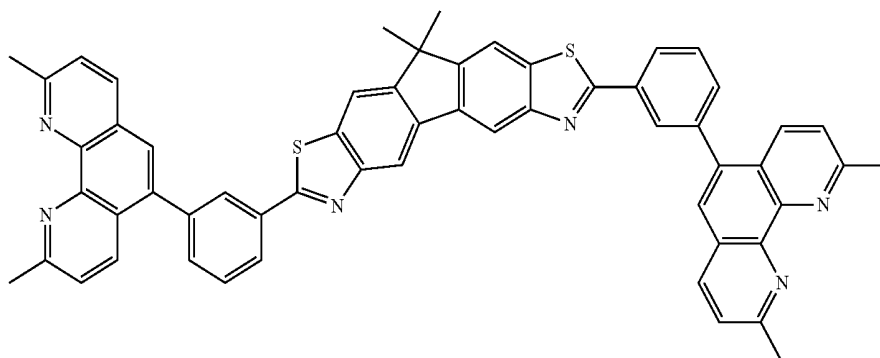


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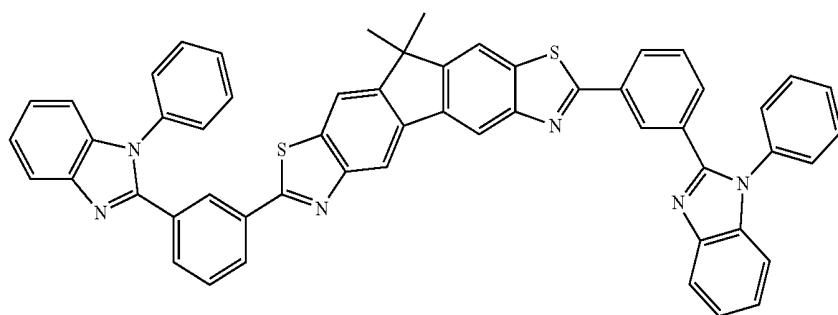
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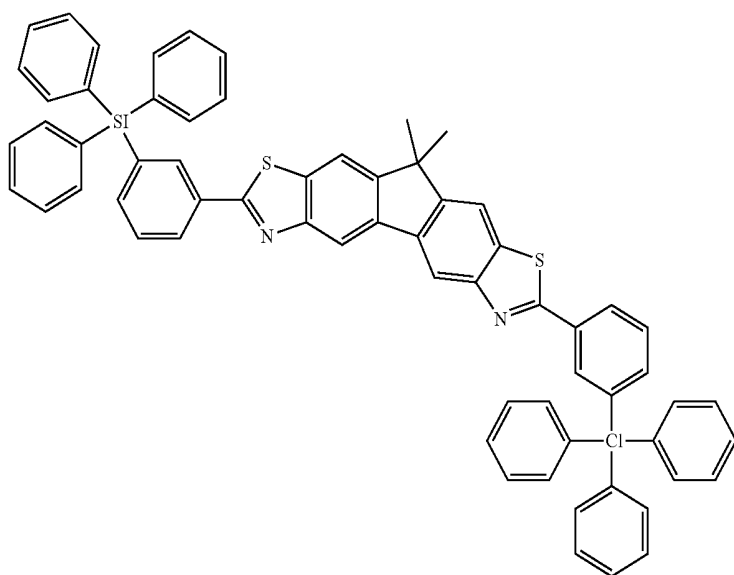
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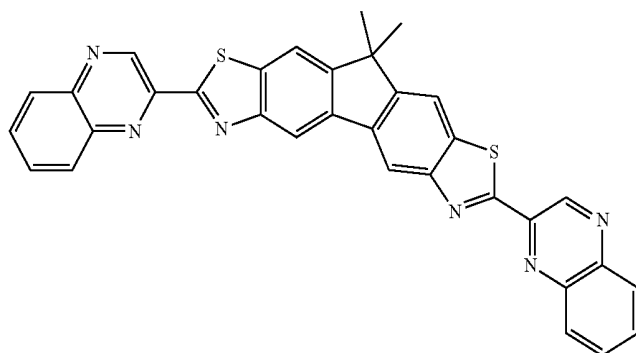
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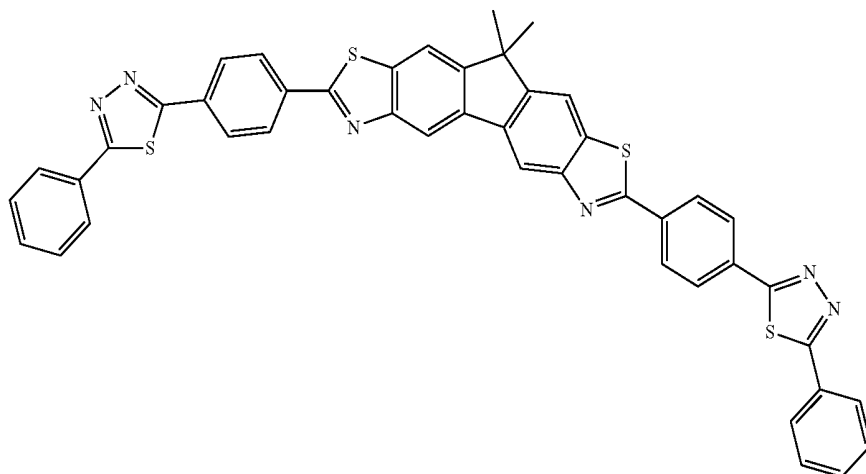
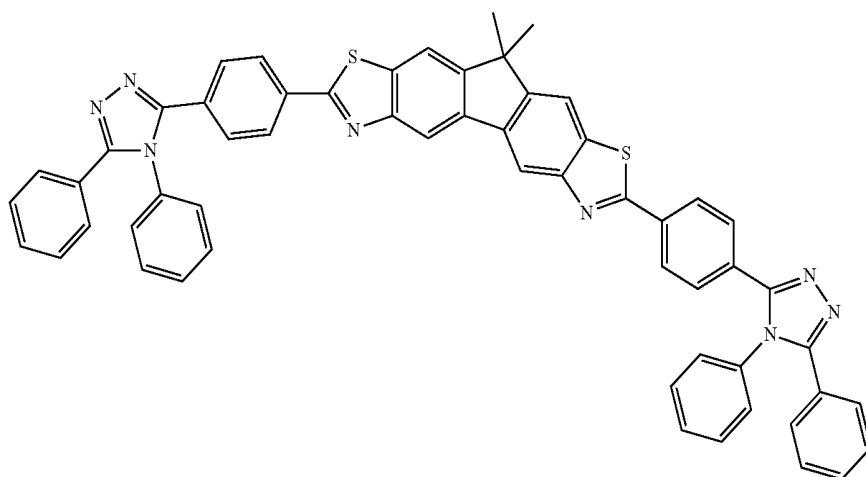
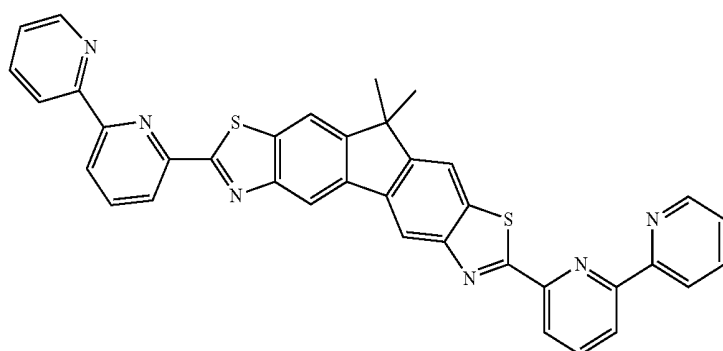
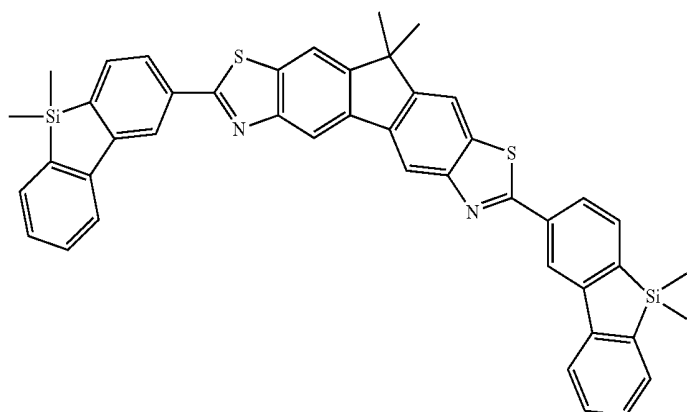


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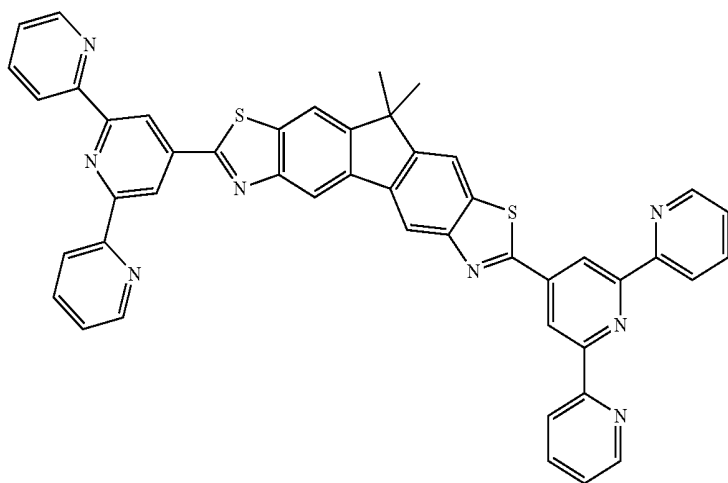


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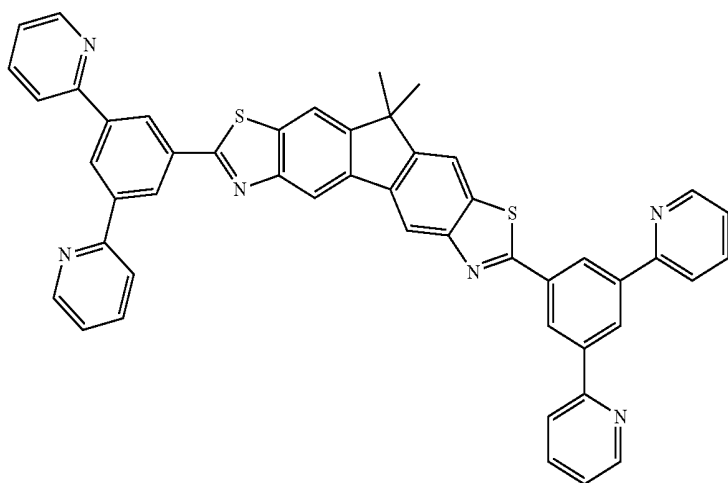
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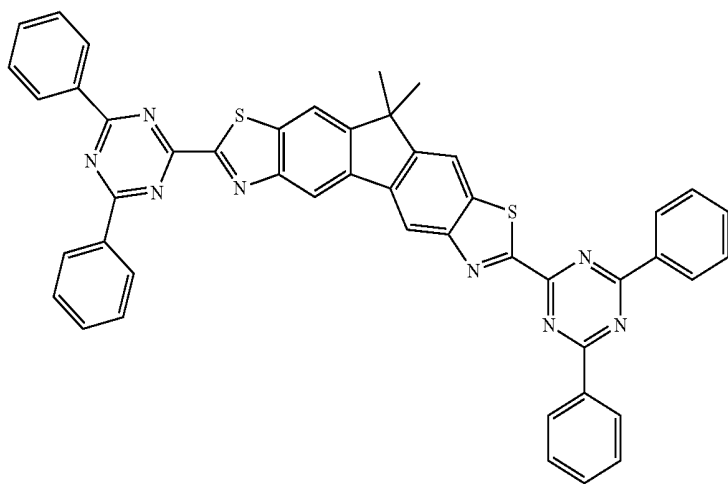
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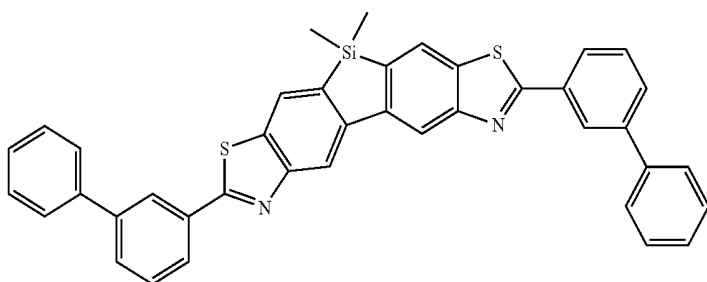
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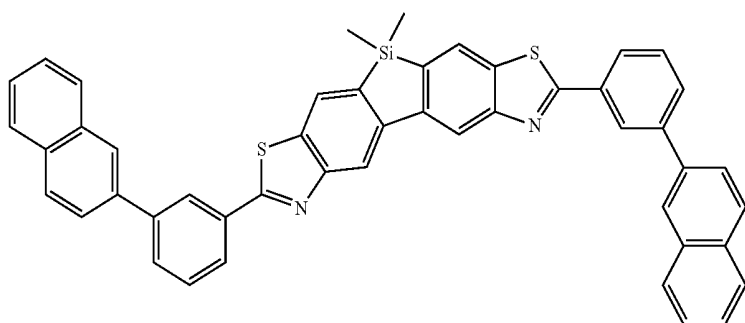


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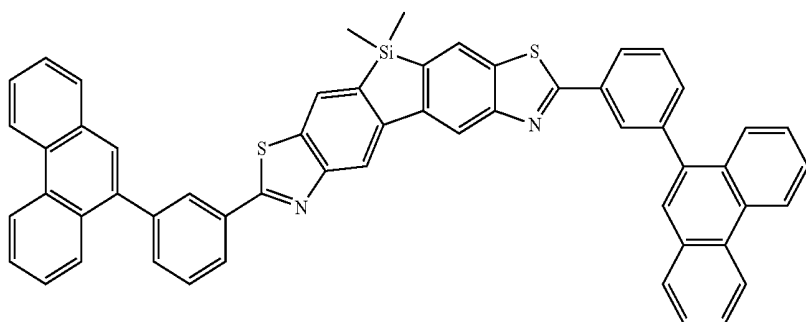
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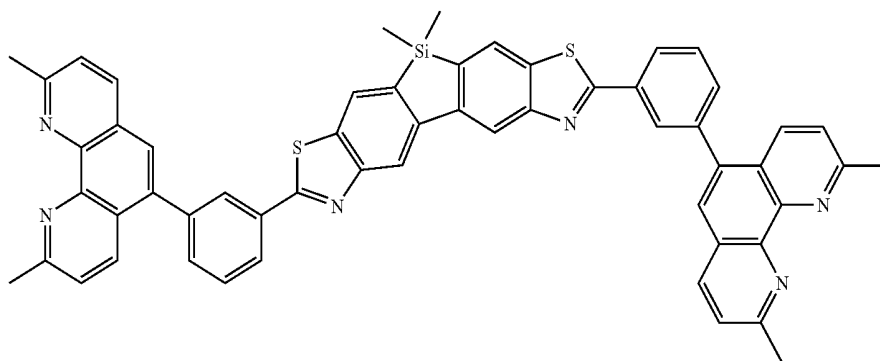
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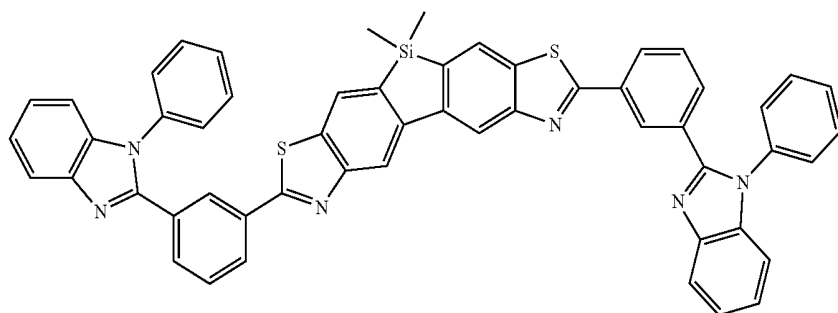
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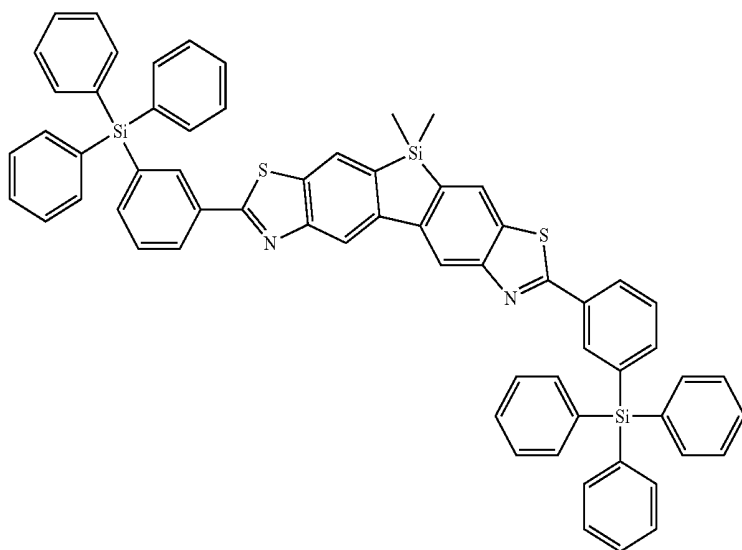


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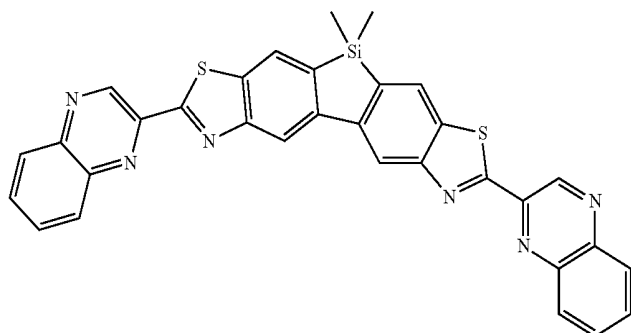
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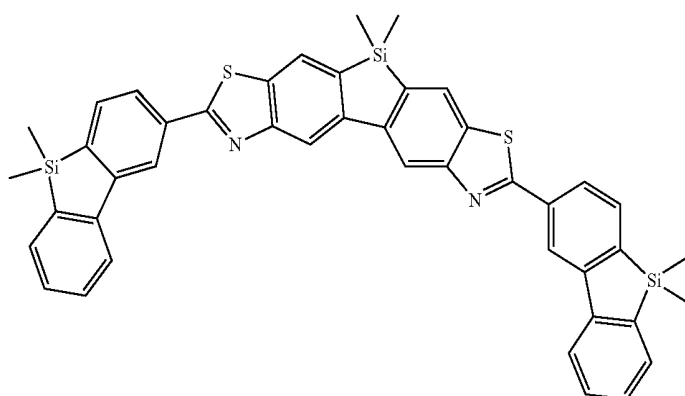
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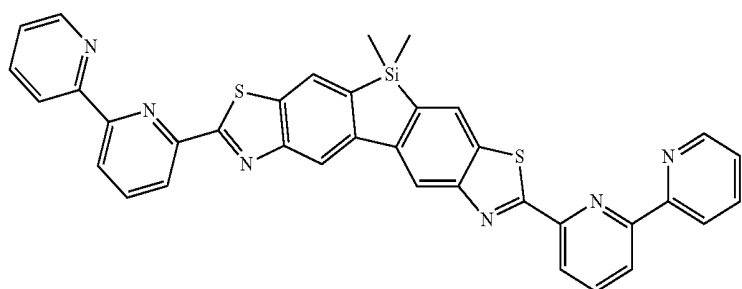
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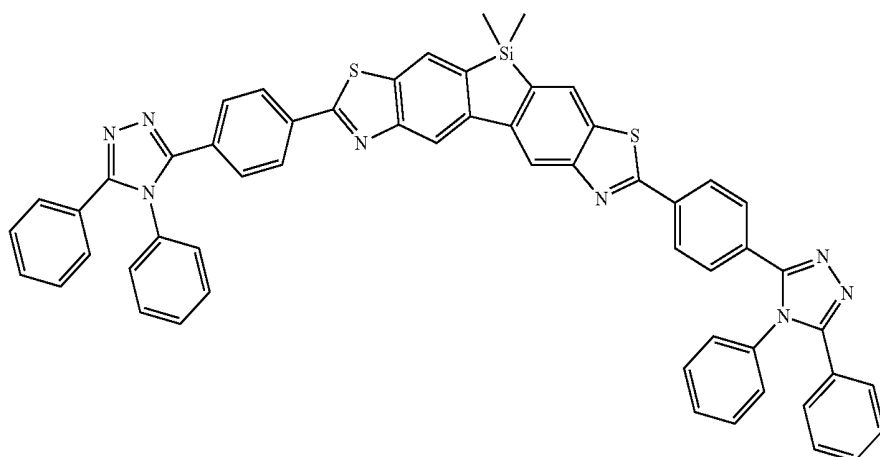


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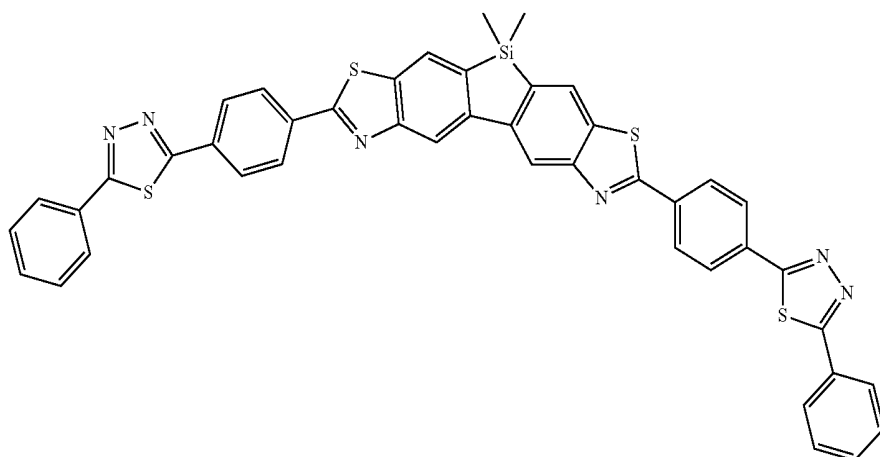
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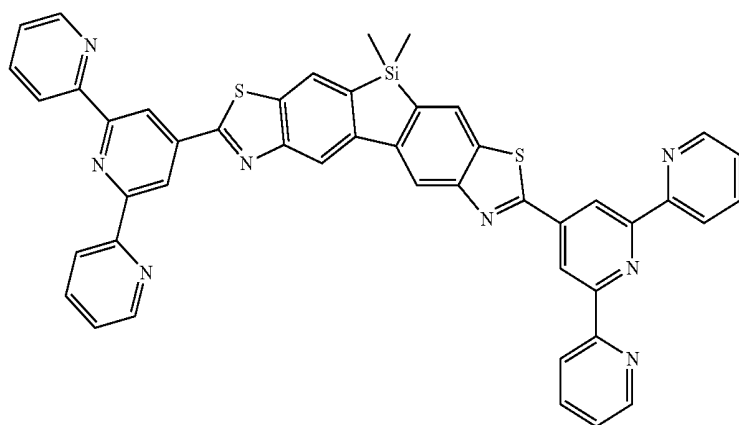
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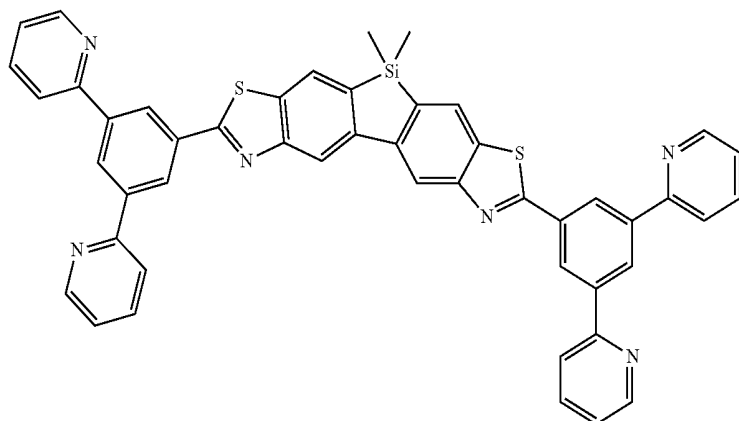


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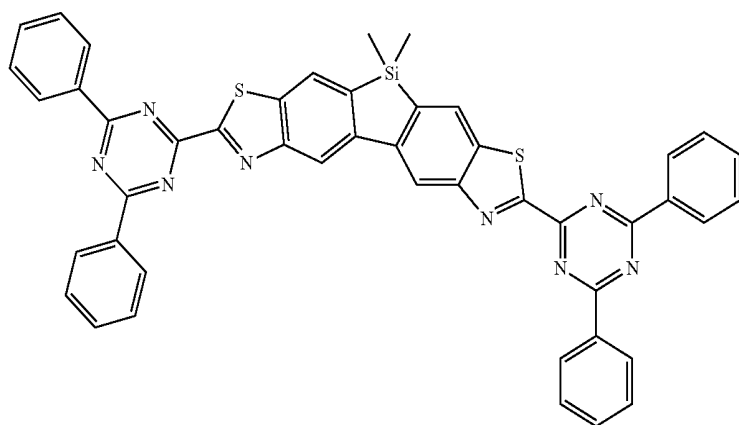


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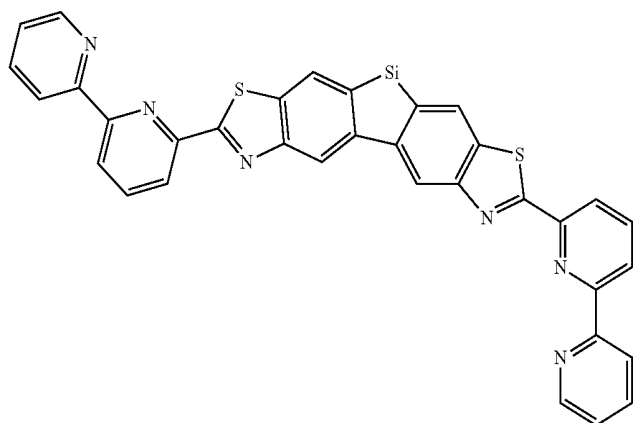
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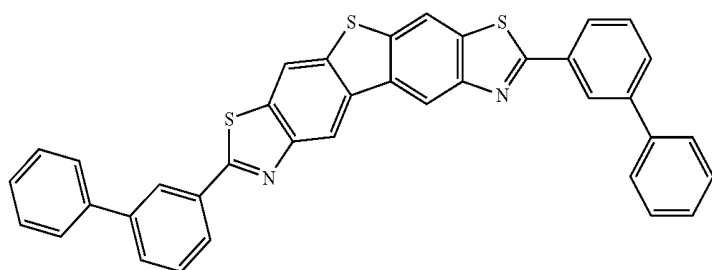
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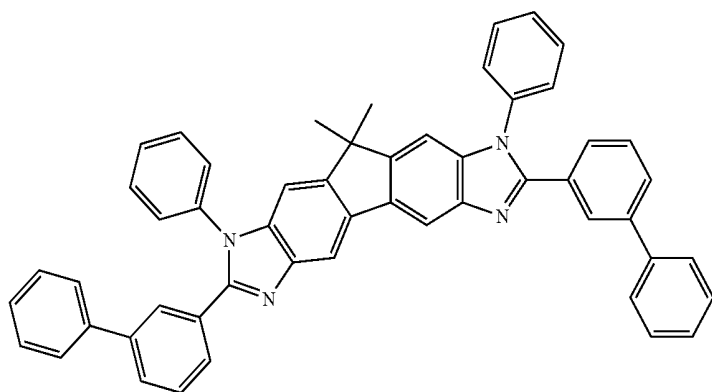


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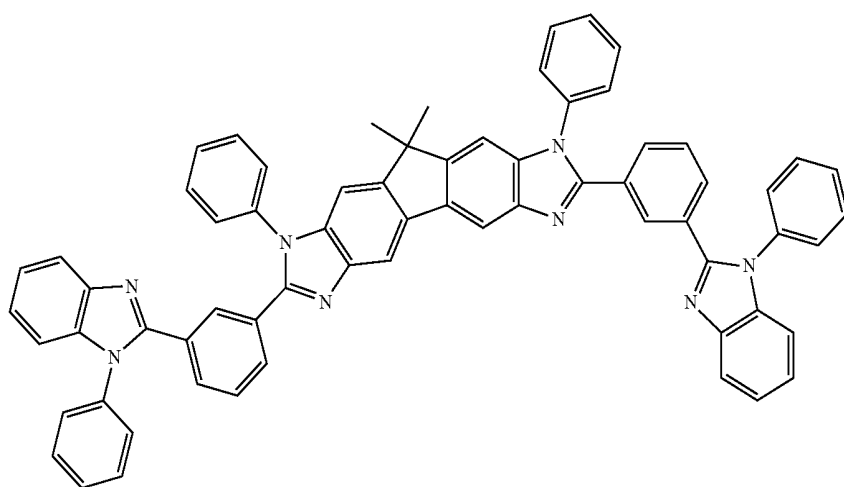
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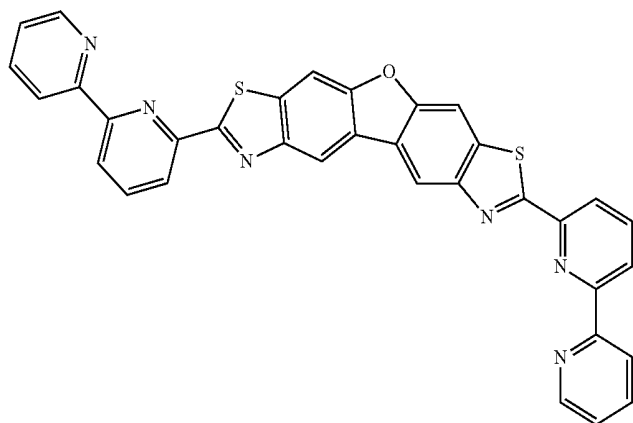
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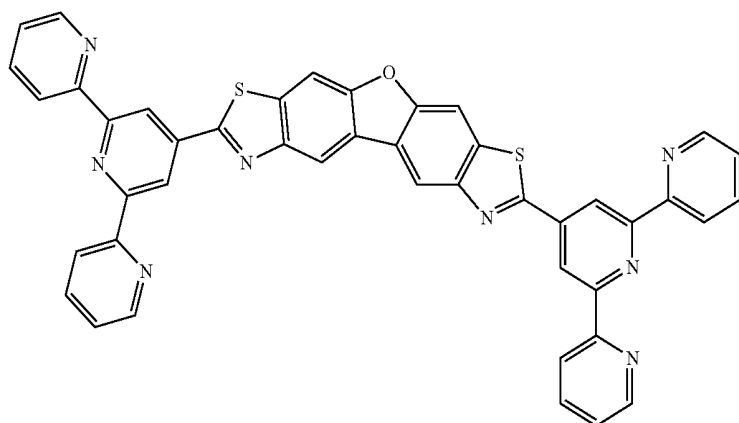
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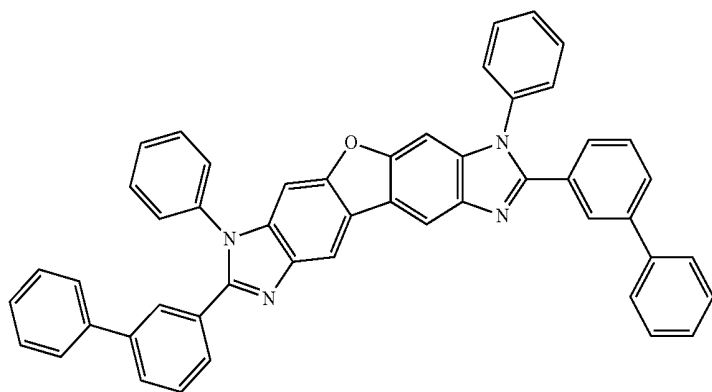


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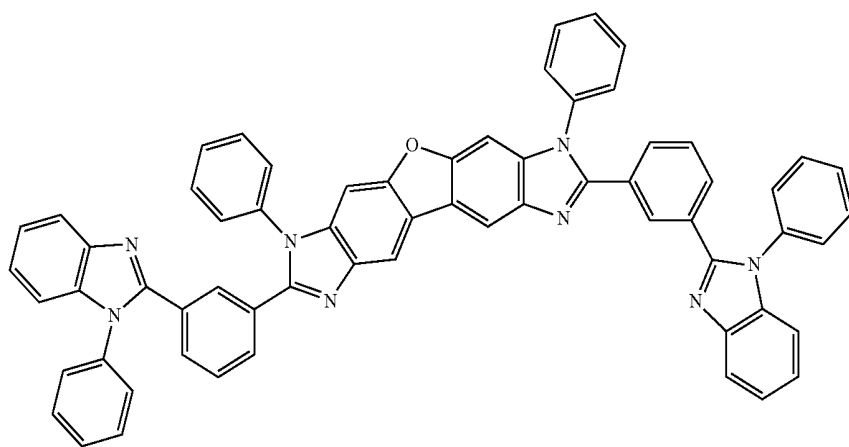
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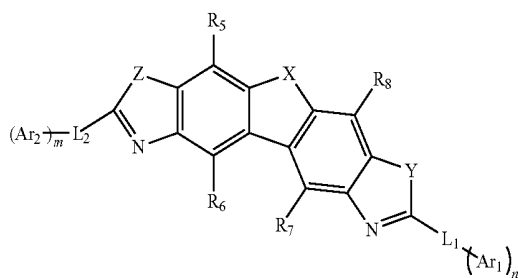


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8. An organic light-emitting device comprising:
a first electrode;
a second electrode; and
an organic layer disposed between the first electrode and
the second electrode, and comprising a heterocyclic
compound represented by Formula 1 below:

Formula 1



wherein, in Formula 1,
X is CR₁R₂, SiR₃R₄, S, or O;
Y and Z are each independently S, or O;
R₁ to R₈ are each independently a hydrogen atom, a
deuterium atom, a cyano group, a substituted or unsub-
stituted C1-20 alkyl group, a substituted or unsub-
stituted C2-C60 alkenyl group, a substituted or unsub-
stituted C2-C60 alkynyl group, a substituted or unsub-
stituted C3-C60 cycloalkyl group, a substituted or unsub-
stituted C3-C60 cycloalkenyl group, a substituted
or unsubstituted C6-C60 aryl group, a substituted

or unsubstituted C2-C60 heteroaryl group, or a substi-
tuted or unsubstituted C6-C60 condensed polycyclic
group;

L₁ and L₂ are each independently a bond, a substituted or
unsubstituted C6-C60 arylene group, or a substituted or
unsubstituted C2-C60 heteroarylene group;

Ar₁ to Ar₂ are the same or different, and are each inde-
pendently a substituted or unsubstituted C2-C60 het-
eroaryl group, a substituted or unsubstituted C6-C60
aryl group, or a substituted or unsubstituted C6-C60
condensed polycyclic group; and

m and n are each independently an integer from 0 to 3, and
m and n are not both zero.

9. The organic light-emitting device of claim 8, wherein
the organic layer is an electron transport layer (ETL).

10. The organic light-emitting device of claim 8, wherein
the organic layer comprises an emission layer, an electron
injection layer, an electron transport layer, a functional layer
having both electron injection and transport capabilities; a
hole injection layer, a hole transport layer, or a functional
layer having both hole injection and transport capabilities,
and the emission layer comprises an anthracene compound,
an arylamine compound, or a styryl compound.

11. The organic light-emitting device of claim 8, wherein
the organic layer comprises an emission layer, an electron
injection layer, an electron transport layer, a functional layer
having both electron injection and transport capabilities; a
hole injection layer, a hole transport layer, or a functional
layer having both hole injection and transport capabilities,
and the emission layer comprises red, green, blue, and white
emission layers one of which comprises a phosphorescent
compound.

12. The organic light-emitting device of claim 11, wherein at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities comprises a charge-generating material.

5

13. The organic light-emitting device of claim 12, wherein the charge-generating material is a p-type dopant.

14. The organic light-emitting device of claim 13, wherein the p-dopant is a quinone derivative.

15. The organic light-emitting device of claim 13, wherein the p-dopant is a metal oxide.

10

16. The organic light-emitting device of claim 13, wherein the p-dopant is a cyano group-containing compound.

17. The organic light-emitting device of claim 8, wherein the organic layer comprises an electron transport layer, and the electron transport layer further comprises a metal complex.

15

18. The organic light-emitting device of claim 17, wherein the metal complex is a Li complex.

19. The organic light-emitting device of claim 8, wherein the organic layer is formed from the heterocyclic compound of claim 1 using a wet process.

20

20. A flat panel display device comprising the organic light-emitting device of claim 8, wherein the first electrode of the organic light-emitting device is electrically connected to a source electrode or a drain electrode of a thin-film transistor.

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* * * * *

专利名称(译)	杂环化合物和包含其的有机发光器件		
公开(公告)号	US9502663	公开(公告)日	2016-11-22
申请号	US14/026718	申请日	2013-09-13
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	LEE JUNG SUB		
发明人	LEE, JUNG-SUB		
IPC分类号	H01L51/00 C07F7/08 C07D519/00 C07D513/14 C07D487/04 C07D491/147 C07D513/04 H01L51/50		
CPC分类号	H01L51/0067 C07D487/04 C07D491/147 C07D513/04 C07D513/14 C07D519/00 C07F7/0812 H01L51/0052 H01L51/0058 H01L51/0069 H01L51/0071 H01L51/0072 H01L51/0094 H01L51/5072 H01L51/006 H01L51/0059 H01L51/504		
优先权	1020130046204 2013-04-25 KR		
其他公开文献	US20140319473A1		
外部链接	Espacenet USPTO		

摘要(译)

Formula 1

提供由下式1表示的化合物和包含该化合物的有机发光装置：公式1中的取代基是与规范中定义的相同。

